

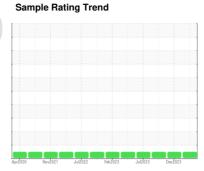
OIL ANALYSIS REPORT



KEMP QUARRIES / PRYOR STONE [69258]

WL137
Component
Diesel Engine

PETRO CANADA DURON SHP 15W40 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Pm3 performed. All oil samples taken. Engine oil, engine oil filters, fuel filters, air filters, and cabin air filters changed.)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

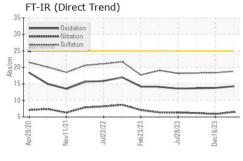
Fluid Condition

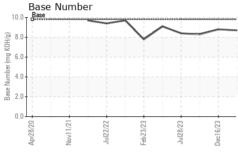
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

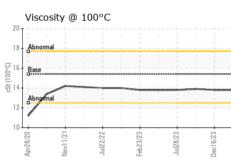
N SHP 15W40 (-	GAL)	Apr2020	Nov2021 Jul2022	Feb2023 Jul2023 Di	ec2023	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0086627	PCA0084405	PCA0086223
Sample Date		Client Info		02 Apr 2024	16 Dec 2023	06 Oct 2023
Machine Age	hrs	Client Info		33333	32690	32269
Oil Age	hrs	Client Info		643	421	484
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	.S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	14	11	19
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>2	<1	0	<1
Titanium	ppm	ASTM D5185m	>2	<1	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	<1
Lead	ppm	ASTM D5185m	>40	1	<1	1
Copper	ppm	ASTM D5185m	>330	2	2	3
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	<1	0
Barium	ppm	ASTM D5185m	0	0	0	3
Molybdenum	ppm	ASTM D5185m	60	64	62	58
Manganese	ppm	ASTM D5185m	0	<1	0	<1
Magnesium	ppm	ASTM D5185m	1010	977	1058	893
Calcium	ppm	ASTM D5185m	1070	1144	1123	1011
Phosphorus 	ppm	ASTM D5185m	1150	1093	1094	962
Zinc	ppm	ASTM D5185m	1270	1232	1338	1129
Sulfur	ppm	ASTM D5185m	2060	3268	3353	2765
CONTAMINAN		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	2	3
Sodium	ppm	ASTM D5185m	00	0	<1	2
Potassium	ppm	ASTM D5185m	>20	2	0	<1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.4	0.3	0.4
Nitration	Abs/cm	*ASTM D7624	>20	6.5	5.9	6.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	18.8	18.4	18.3
FLUID DEGRAI	DATION		limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.3	13.8	13.7
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	8.7	8.8	8.3



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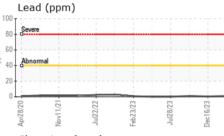


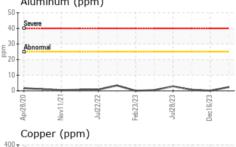
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

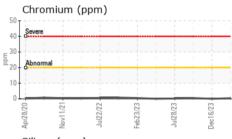
FLUID PROP	ERHES	method			history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	13.8	13.8	13.9

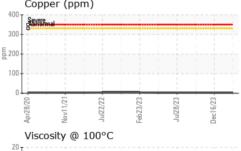
Iron (ppm)				
200 Severe				
Abnormal				
100 7				
50		_		
Apr28/20	Jul22/22	Feb23/23	Jul28/23	Dec16/23
Aluminum (Feb23/23 -	Jul28/23	Dec16/23
		Feb23/23	Jul28/23	Dec16/23
Aluminum ()		Feb23/23	Jul28/23	Dec16/23

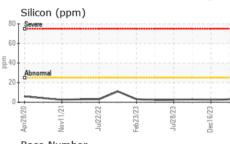
GRAPHS

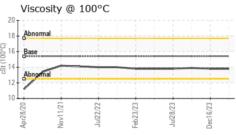


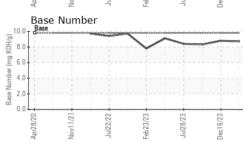
















Laboratory Sample No.

Lab Number : 06148409

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0086627

Received **Tested** Diagnosed

: 15 Apr 2024 : 16 Apr 2024

: 17 Apr 2024 - Sean Felton

1050 E 520 Rd Pryor, OK US 74361 Contact:

pryor@pryorstone.com

Kemp Quarries - Pryor Stone - Pryor

Certificate 12367

Unique Number : 10978487 Test Package : MOB 1 (Additional Tests: TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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