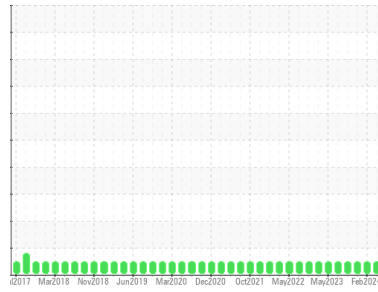


# OIL ANALYSIS REPORT

Area  
**KEMP QUARRIES / MUSKOGEE SAND [69617]**  
 Machine Id  
**WL109**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

### Sample Rating Trend



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-3 changed filters and fluid )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0109268</b>	PCA0086518	PCA0070594
Sample Date	Client Info		<b>04 Apr 2024</b>	05 Feb 2024	22 Nov 2023
Machine Age	hrs	Client Info	<b>51204</b>	50702	50215
Oil Age	hrs	Client Info	<b>51204</b>	50702	50215
Oil Changed		Client Info	<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>15</b>	14	15
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>2</b>	<1	1
Lead	ppm	ASTM D5185m >40	<b>1</b>	0	0
Copper	ppm	ASTM D5185m >330	<b>4</b>	3	5
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	7	<1
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 60	<b>63</b>	57	58
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m 1010	<b>992</b>	909	893
Calcium	ppm	ASTM D5185m 1070	<b>1152</b>	1076	1014
Phosphorus	ppm	ASTM D5185m 1150	<b>1130</b>	939	1032
Zinc	ppm	ASTM D5185m 1270	<b>1260</b>	1193	1165
Sulfur	ppm	ASTM D5185m 2060	<b>3425</b>	2992	3223

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	2	2
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	0	2

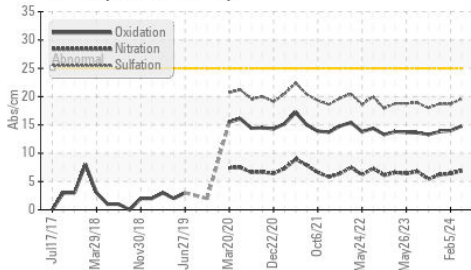
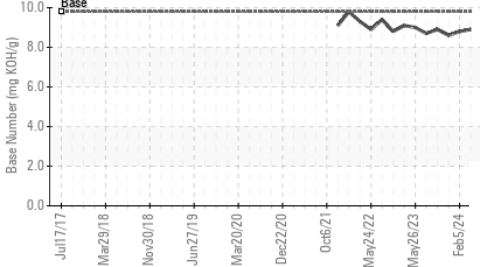
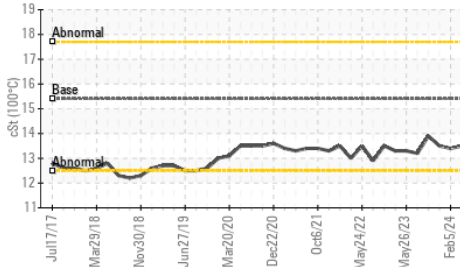
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.7</b>	0.6	0.6
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.9</b>	6.4	6.2
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>19.6</b>	18.7	18.7

## FLUID DEGRADATION

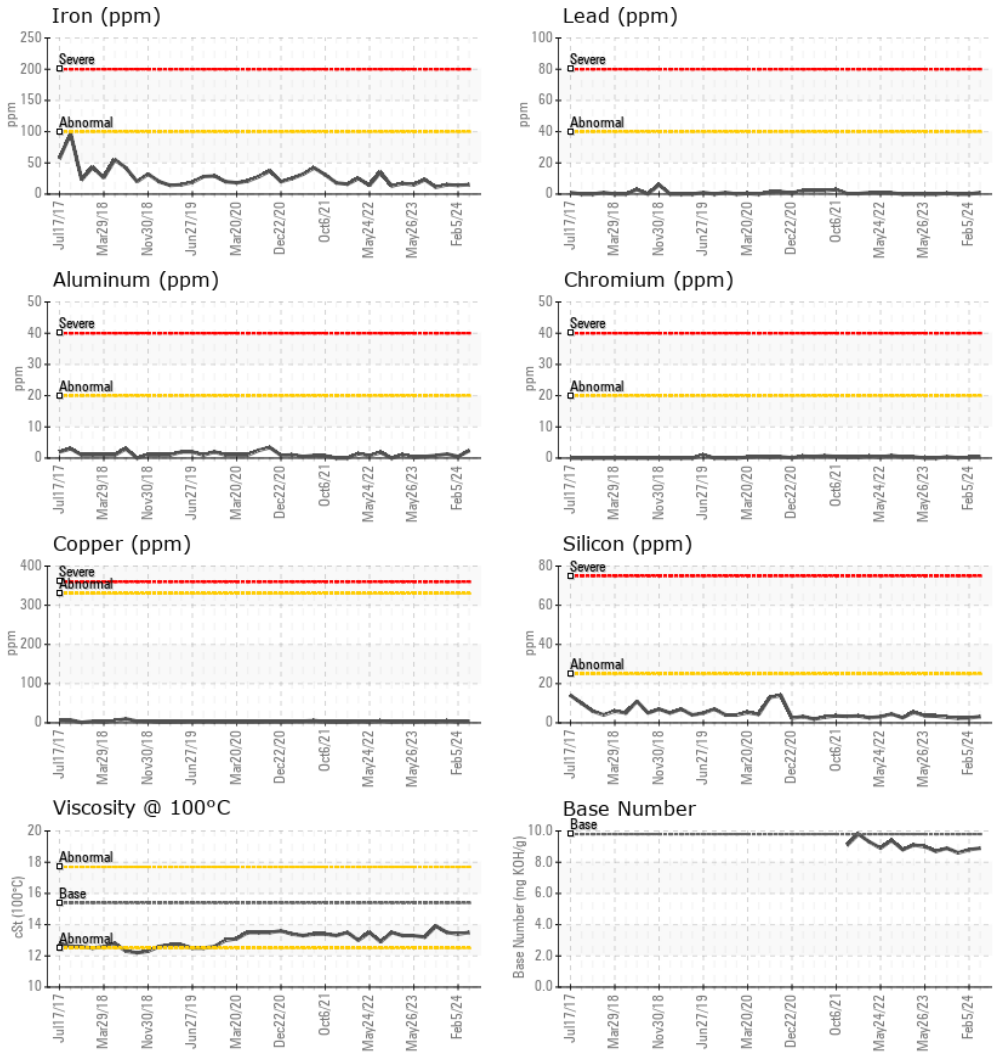
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>14.8</b>	14.0	13.8
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	<b>8.9</b>	8.8	8.6

# OIL ANALYSIS REPORT

**FT-IR (Direct Trend)**

**Base Number**

**Viscosity @ 100°C**


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	13.5	13.4

**GRAPHS**


Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0109268 **Received** : 15 Apr 2024  
**Lab Number** : 06148410 **Tested** : 16 Apr 2024  
**Unique Number** : 10978488 **Diagnosed** : 17 Apr 2024 - Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**Kemp Quarries - Muskogee Sand**  
 3395 W 50th St N  
 Porter, OK  
 US 74454  
 Contact:  
 muskogee@muskogeessand.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)