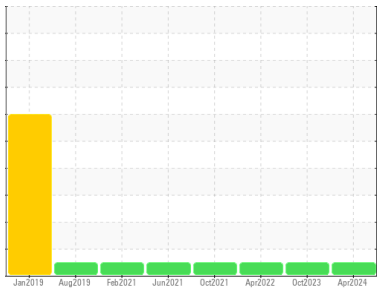
OIL ANALYSIS REPORT

Area
[68978]
Machine Id
OHT101
Component
Middle Left Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend



NORMAL

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. (Customer Sample Comment: PM-1 sampled fluid)

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0109340**	PCA0087070	PCA0062492
Sample Date		Client Info		**04 Apr 2024**	19 Oct 2023	05 Apr 2022
Machine Age	hrs	Client Info		**17749**	17273	16935
Oil Age	hrs	Client Info		**17749**	17273	16717
Oil Changed		Client Info		**N/A**	Changed	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	**27**	46	45
Chromium	ppm	ASTM D5185m	>10	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>5	**<1**	0	0
Titanium	ppm	ASTM D5185m	>15	**<1**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	0	<1
Aluminum	ppm	ASTM D5185m	>75	**3**	<1	1
Lead	ppm	ASTM D5185m	>10	**<1**	0	<1
Copper	ppm	ASTM D5185m	>75	**13**	41	33
Tin	ppm	ASTM D5185m	>8	**1**	3	2
Antimony	ppm	ASTM D5185m	>50	**---**	---	---
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	**22**	169	158
Barium	ppm	ASTM D5185m	0	**<1**	19	0
Molybdenum	ppm	ASTM D5185m	0	**5**	10	8
Manganese	ppm	ASTM D5185m	0	**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	9	**16**	7	6
Calcium	ppm	ASTM D5185m	3114	**3419**	320	168
Phosphorus	ppm	ASTM D5185m	1099	**938**	997	1004
Zinc	ppm	ASTM D5185m	1245	**1105**	152	85
Sulfur	ppm	ASTM D5185m	7086	**5318**	33945	18706

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	**15**	5	3
Sodium	ppm	ASTM D5185m		**<1**	2	0
Potassium	ppm	ASTM D5185m	>20	**1**	0	<1

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

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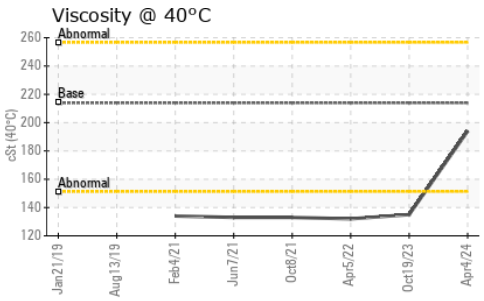
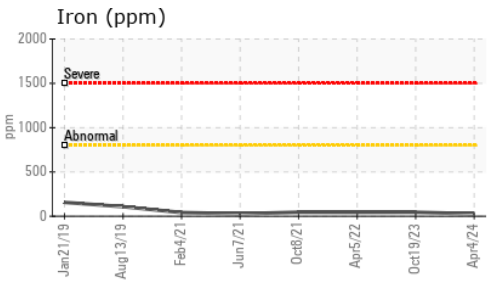
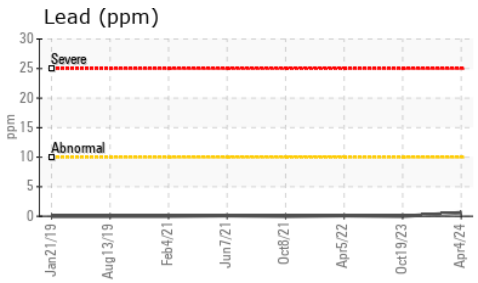


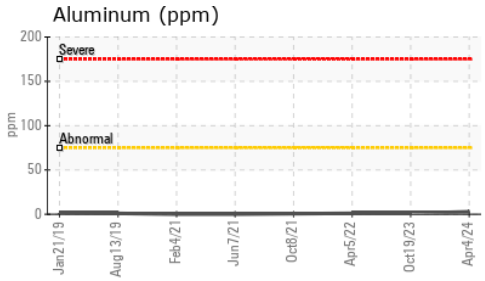
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	**194**	135	132

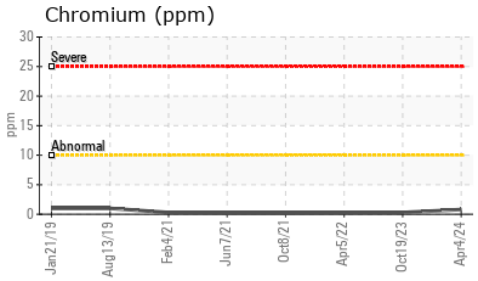
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			*no image*	*no image*	*no image*
Bottom			*no image*	*no image*	*no image*

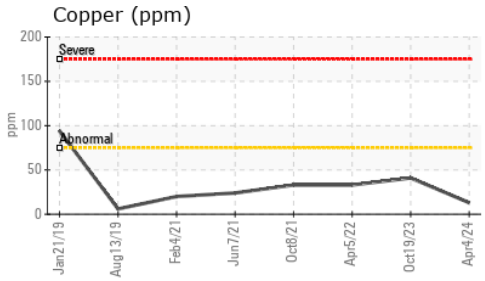
GRAPHS

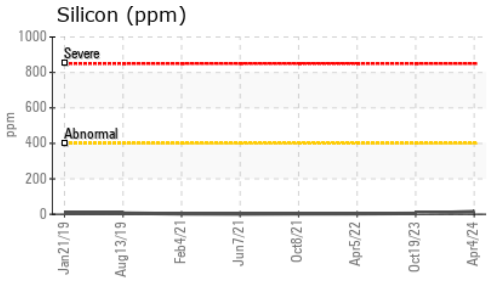


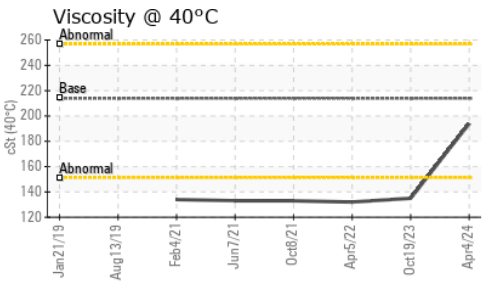


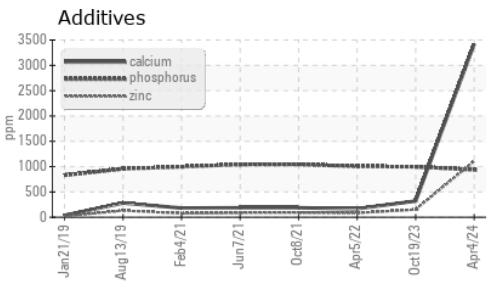












Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109340
Lab Number : 06149067
Unique Number : 10979145
Test Package : MOB 1

Received : 15 Apr 2024
Tested : 16 Apr 2024
Diagnosed : 17 Apr 2024 - Sean Felton

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: KEMPOR [WUSCAR] 06149067 (Generated: 04/17/2024 14:11:29) Rev: 1

Submitted By: