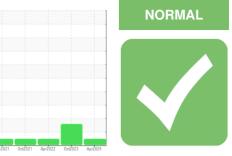


OIL ANALYSIS REPORT

Sample Rating Trend



oil.

Area

[68978]

OHT101 Front Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS SAMPLE INFORMATION method PCA0084718 PCA0062496 PCA0109339 Sample Number **Client Info** Recommendation Resample at the next service interval to monitor. (Sample Date Client Info 04 Apr 2024 19 Oct 2023 05 Apr 2022 Customer Sample Comment: PM-1 sampled fluid) 17749 Machine Age hrs Client Info 17273 16935 Wear Oil Age hrs Client Info 17749 17273 16717 All component wear rates are normal. Oil Changed N/A **Client Info** Changed Not Changd Sample Status NORMAL ABNORMAL NORMAL Contamination There is no indication of any contamination in the CONTAMINATION >0.2 NEG NEG NEG Water WC Method Fluid Condition The condition of the oil is acceptable for the time in WEAR METALS service. ASTM D5185m >800 62 69 117 Iron ppm Chromium ASTM D5185m >10 ppm 1 <1 <1 0 Nickel ASTM D5185m >5 <1 -1 ppm Titanium ASTM D5185m <1 0 ppm >15 <1 0 Silver >2 0 ppm ASTM D5185m <1 Aluminum ppm ASTM D5185m >75 4 2 2 ASTM D5185m 0 Lead >10 <1 <1 ppm 22 28 37 Copper ppm ASTM D5185m >75 2 2 Tin ASTM D5185m >8 2 ppm Antimony ppm ASTM D5185m >50 ---0 0 Vanadium ppm ASTM D5185m <1 Cadmium ppm ASTM D5185m <1 0 0 **ADDITIVES** 62 98 2 Boron ppm ASTM D5185m 16 Barium ppm ASTM D5185m O 1 19 0 ASTM D5185m 0 9 17 31 Molybdenum ppm Manganese ASTM D5185m 0 1 1 ppm 1 ASTM D5185m 9 Magnesium ppm 18 12 10 Calcium ASTM D5185m 3114 3554 1792 285 ppm Phosphorus ppm ASTM D5185m 1099 971 964 990 Zinc ASTM D5185m 1245 1132 634 158 ppm Sulfur 7086 ppm ASTM D5185m 5362 19546 18812 CONTAMINANTS Silicon ASTM D5185m >400 23 17 5 ppm 2 Sodium ASTM D5185m <1 0 ppm ASTM D5185m Potassium >20 2 2 1 ppm White Metal scalar *Visual NONE NONE NONE LIGHT Yellow Metal *Visual NONE NONE NONE NONE scalar Precipitate scalar *Visual NONE NONE NONE NONE Silt *Visual scalar NONE NONE NONE NONE Debris scalar *Visual NONE NONE NONE NONE Sand/Dirt scalar *Visual NONE NONE NONE NONE *Visual NORML NORML Appearance scalar NORML NORML NORML NORML NORML Odor scalar *Visual NORML **Emulsified Water** scalar *Visual >0.2 NEG 0.2% NEG

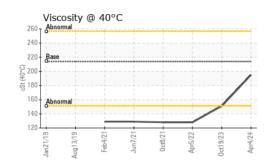
scalar *Visual

NEG

NEG



OIL ANALYSIS REPORT



	PERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		195	151	128
SAMPLE IN	AGES	method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image
GRAPHS						
Iron (ppm)			3			
Severe			2			*****
Abnormal			2 톱1	5 - Abaamal		
				5		
Jan21/19 - Aug13/19 - Feb4/21 -	Jun7/21- 0ct8/21-	Apr5/22 - 0ct19/23 -	Apr4/24	Jan 21/19 Aug 13/19	Jun7/21. Oct8/21.	Apr5/22 - 0ct19/23 -
Aluminum (pp	m)	_		Chromium (p	pm)	_
Severe	1 1		3	Courses	1 1	
Abnormal			2			
Abnormal			۴. ۳	Abnemal		
				5-		
Jan 21/19 Aug 13/19 Feb 4/21	Jun7/21	Apr5/22	Apr4/24	Jan 21/19	Jun7/21	Apr5/22 - 0ct1 9/23 -
Copper (ppm)		0		Silicon (ppm)		0
Severe	I I	I I	100	Severe		
			60			
Abnormal			40	Abnormal		
	_		20			
Jan21/19 + Aug13/19 + Feb4/21 +	Jun7/21 -	Apr5/22 + 0ct19/23 +	Apr4/24 -	Jan 21/19	Jun7/21. Oct8/21.	Apr5/22 - Oct19/23 -
Viscosity @ 40		A,	Aı	Additives	n o	A _i Oct
Abnormal	· · ·		- 400		1	
Base			300	a han a han a	IS	/
•			[200)-		/
Abnormal		/	100	-		
	/21+	23	24		/21 /21	22
Jan21/19 . Aug13/19 . Feb4/21	Jun7/21	Apr5/22 0ct19/23	Apr4/24	Jan21/19 Aug13/19 Feb4/21	Jun7/21 0ct8/21	Apr5/22 0ct19/23

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Laboratory Sample No. Lab Number **Unique Number Test Package**

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

T:

F: