

OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
13410
 Component
Hydraulic System
 Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0121184	---	---
Sample Date	Client Info		10 Apr 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	---	---
Chromium	ppm	ASTM D5185m >20	0	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	0	---	---
Lead	ppm	ASTM D5185m >20	0	---	---
Copper	ppm	ASTM D5185m >20	2	---	---
Tin	ppm	ASTM D5185m >20	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m	23	---	---
Calcium	ppm	ASTM D5185m	103	---	---
Phosphorus	ppm	ASTM D5185m	272	---	---
Zinc	ppm	ASTM D5185m	325	---	---
Sulfur	ppm	ASTM D5185m	982	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	---	---
Sodium	ppm	ASTM D5185m	2	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.05	NEG	---	---

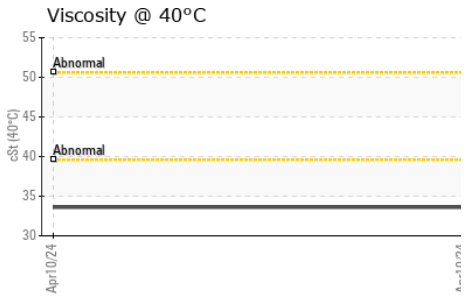
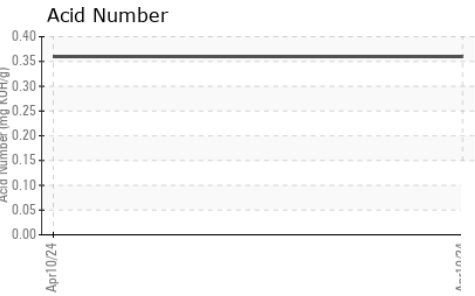
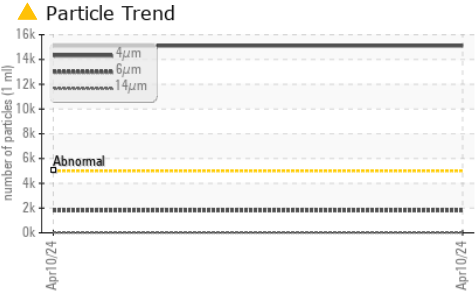
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 15105	---	---
Particles >6µm	ASTM D7647	>1300	● 1802	---	---
Particles >14µm	ASTM D7647	>160	30	---	---
Particles >21µm	ASTM D7647	>40	4	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/18/12	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	---	---

OIL ANALYSIS REPORT



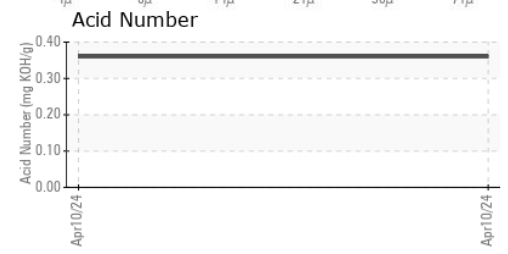
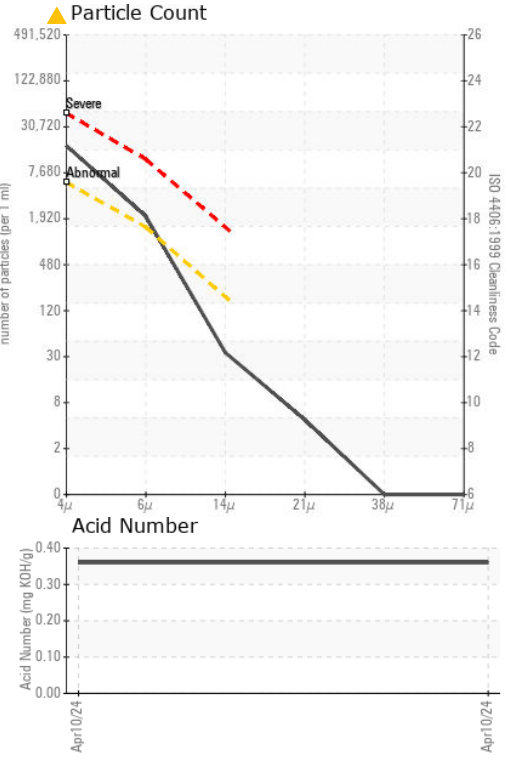
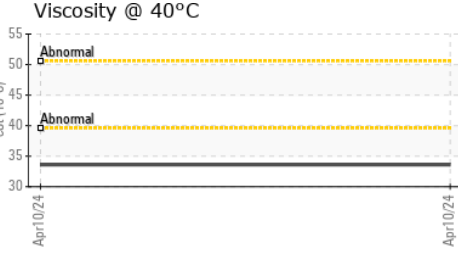
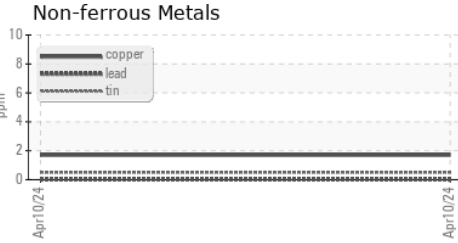
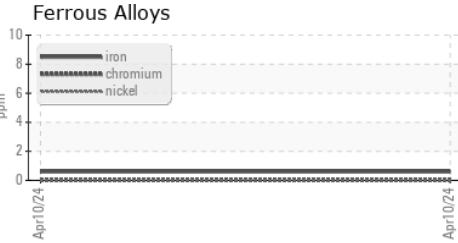
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0121184
Lab Number : 06150306
Unique Number : 10980384
Test Package : PLANT

Received : 16 Apr 2024
Tested : 18 Apr 2024
Diagnosed : 18 Apr 2024 - Don Baldrige

RAYBESTOS POWERTRAIN
 1204 DARLINGTON AVE
 CRAWFORDSVILLE, IN
 US 47933
 Contact: DON B.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)