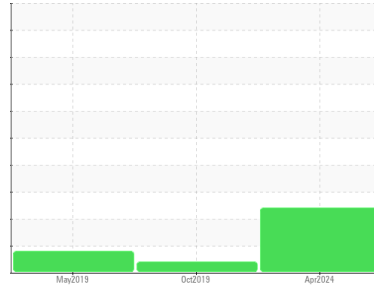


OIL ANALYSIS REPORT

Machine Id
TEREX 3307 D15
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

Sample Rating Trend



DIAGNOSIS

- Recommendation**
No corrective action is recommended at this time. Resample at the next service interval to monitor.
- Wear**
The iron level is abnormal. All other component wear rates are normal.
- Contamination**
There is a moderate amount of particulates present in the oil.
- Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0123785	PCA0007233	PCA0003901
Sample Date	Client Info		14 Apr 2024	10 Oct 2019	20 May 2019
Machine Age	hrs	Client Info	13020	1238	0
Oil Age	hrs	Client Info	0	1238	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	▲ 34	2	2
Chromium	ppm	ASTM D5185m >10	5	<1	<1
Nickel	ppm	ASTM D5185m >10	0	<1	0
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	4	<1	<1
Lead	ppm	ASTM D5185m >10	<1	0	1
Copper	ppm	ASTM D5185m >75	2	2	3
Tin	ppm	ASTM D5185m >10	<1	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	3	1
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	7	33	14
Manganese	ppm	ASTM D5185m 0	1	<1	<1
Magnesium	ppm	ASTM D5185m 0	123	526	215
Calcium	ppm	ASTM D5185m 50	333	1486	1833
Phosphorus	ppm	ASTM D5185m 330	465	944	913
Zinc	ppm	ASTM D5185m 430	557	1134	1123
Sulfur	ppm	ASTM D5185m 760	1442	2672	3347

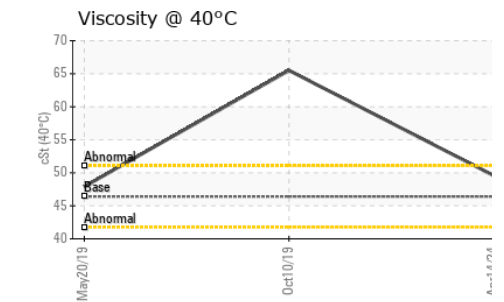
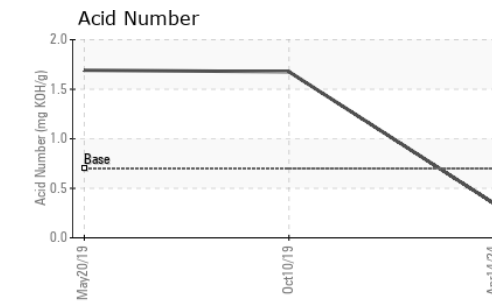
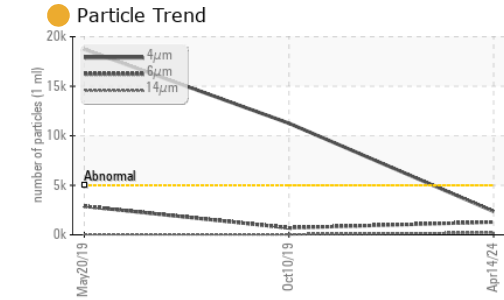
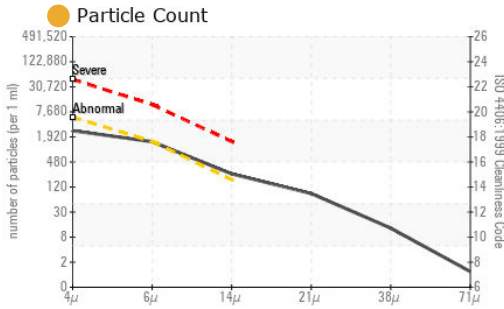
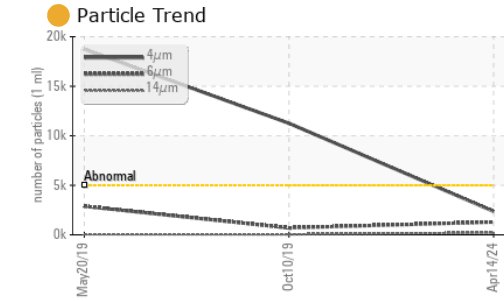
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	3	5	2
Sodium	ppm	ASTM D5185m	3	3	3
Potassium	ppm	ASTM D5185m >20	1	0	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	2366	▲ 11261	▲ 18725
Particles >6µm	ASTM D7647	>1300	1289	699	▲ 2884
Particles >14µm	ASTM D7647	>160	● 219	43	54
Particles >21µm	ASTM D7647	>40	● 74	19	12
Particles >38µm	ASTM D7647	>10	● 11	0	0
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	● 18/17/15	▲ 21/17/13	▲ 21/19/13

OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	0.35	1.677	1.692

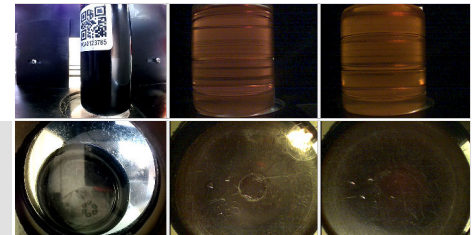
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	49.58	65.5	47.9

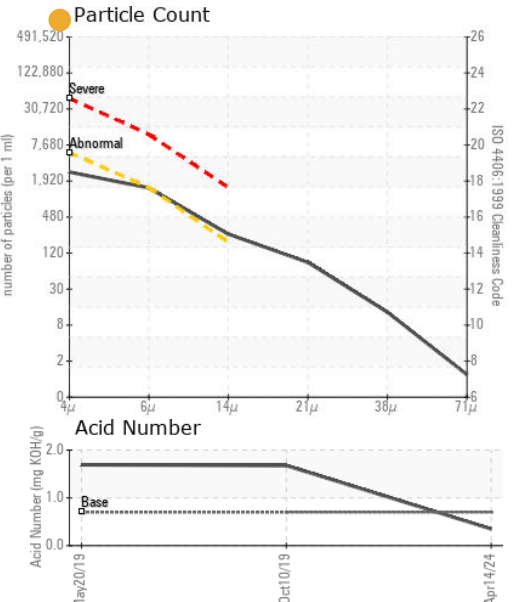
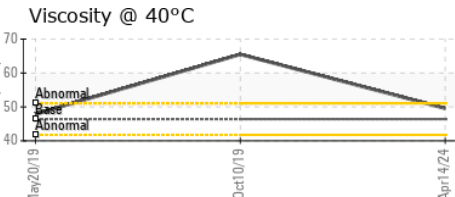
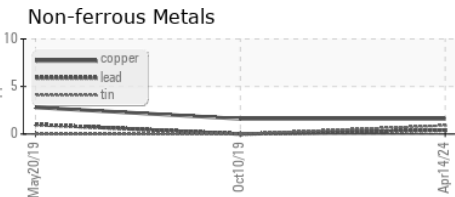
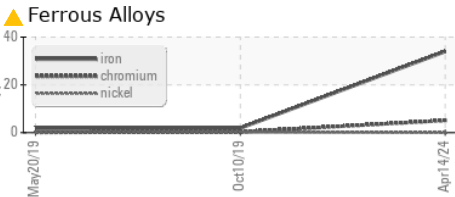
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color

Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0123785
Lab Number : 06153035
Unique Number : 10983113
Test Package : MOB 2

Received : 18 Apr 2024
Tested : 24 Apr 2024
Diagnosed : 24 Apr 2024 - Jonathan Hester

SCRAP METAL SERVICES (SMS Mill Services LLC)
 1500 COMMERCIAL AVE
 MINGO JUNCTION, OH
 US 43938

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: FRANK NALLY
 fnally@scrapmetalservices.com

T:
 F: