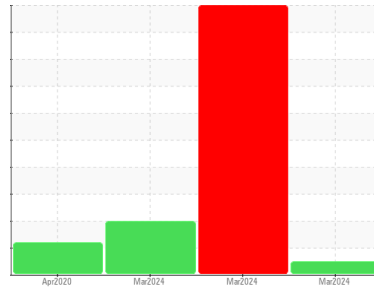


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR 980M L56
 Component
Hydraulic System
 Fluid
SHELL ECOSAFE S3 DU 46 (--- GAL)

Sample Rating Trend



NORMAL

✓

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0118493	PCA0118490	PCA0118515
Sample Date	Client Info	28 Mar 2024	25 Mar 2024	11 Mar 2024
Machine Age	hrs	16686	16640	16346
Oil Age	hrs	0	1303	1011
Oil Changed	Client Info	Changed	Not Changd	Not Changd
Sample Status		NORMAL	SEVERE	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	10	10	6
Chromium	ppm ASTM D5185m >10	<1	<1	<1
Nickel	ppm ASTM D5185m >10	0	1	<1
Titanium	ppm ASTM D5185m	0	0	0
Silver	ppm ASTM D5185m	0	0	0
Aluminum	ppm ASTM D5185m >10	<1	2	<1
Lead	ppm ASTM D5185m >10	<1	0	0
Copper	ppm ASTM D5185m >75	42	38	28
Tin	ppm ASTM D5185m >10	<1	1	<1
Antimony	ppm ASTM D5185m	---	---	---
Vanadium	ppm ASTM D5185m	0	<1	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	0	0	0
Barium	ppm ASTM D5185m	0	0	0
Molybdenum	ppm ASTM D5185m	0	0	0
Manganese	ppm ASTM D5185m	1	<1	<1
Magnesium	ppm ASTM D5185m	2	4	2
Calcium	ppm ASTM D5185m	8	6	5
Phosphorus	ppm ASTM D5185m	659	605	700
Zinc	ppm ASTM D5185m	55	56	43
Sulfur	ppm ASTM D5185m	3994	3986	4374

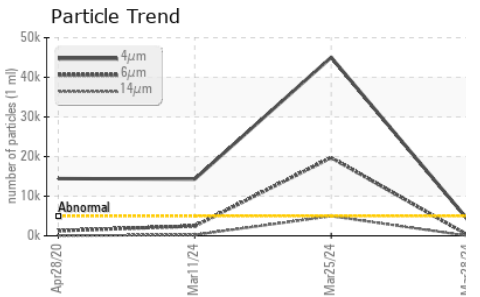
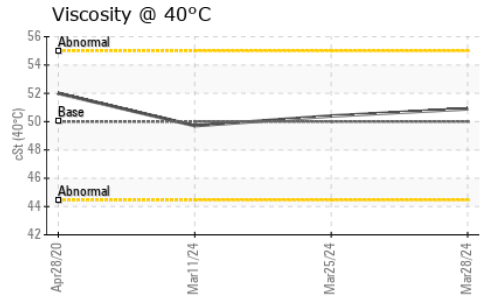
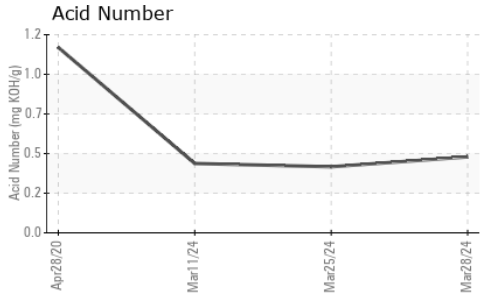
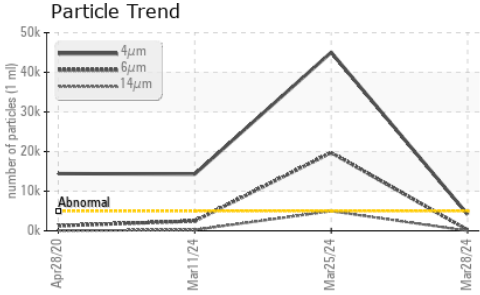
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >20	<1	1	<1
Sodium	ppm ASTM D5185m	2	1	1
Potassium	ppm ASTM D5185m >20	3	3	2

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	4135	▲ 45039	▲ 14317
Particles >6µm	ASTM D7647 >1300	227	▲ 19731	● 2463
Particles >14µm	ASTM D7647 >160	11	▲ 4971	● 244
Particles >21µm	ASTM D7647 >40	3	▲ 2494	● 59
Particles >38µm	ASTM D7647 >10	0	▲ 363	4
Particles >71µm	ASTM D7647 >3	0	▲ 47	1
Oil Cleanliness	ISO 4406 (c) >19/17/14	19/15/11	▲ 23/21/19	▲ 21/18/15

OIL ANALYSIS REPORT

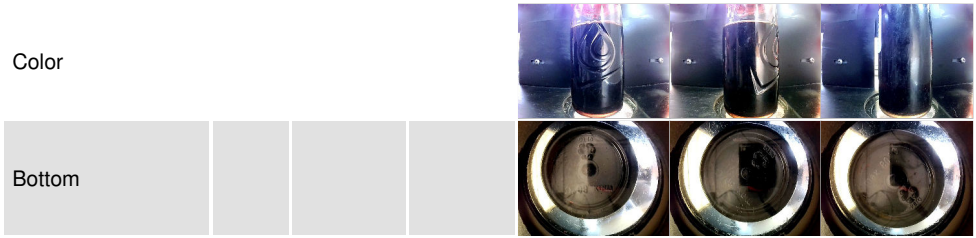


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.46	0.40	0.42

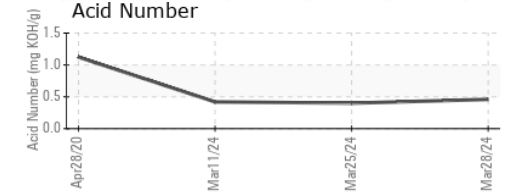
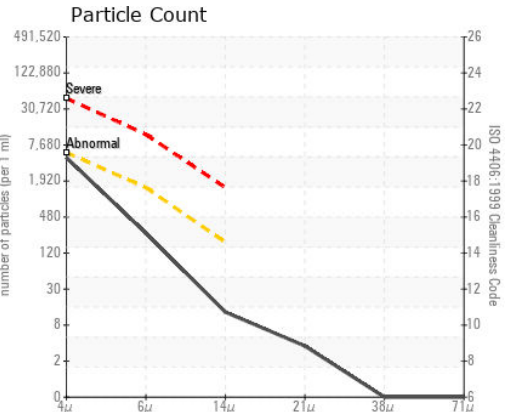
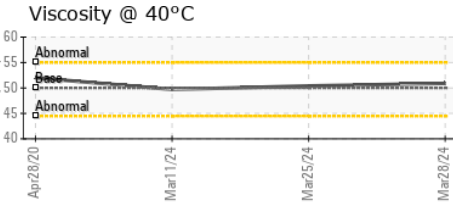
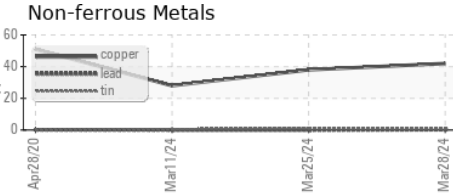
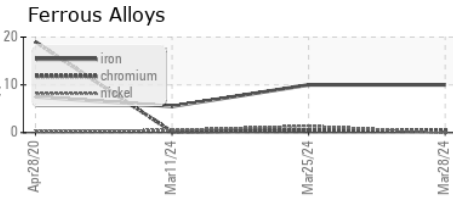
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	50.0	50.9	50.4	49.71

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0118493
Lab Number : 06153039
Unique Number : 10983117
Test Package : MOB 2

Received : 18 Apr 2024
Tested : 19 Apr 2024
Diagnosed : 19 Apr 2024 - Wes Davis

SCRAP METAL SERVICES (SMS Mill Services LLC)
 1500 COMMERCIAL AVE
 MINGO JUNCTION, OH
 US 43938
 Contact: FRANK NALLY
 fnally@scrapmetalservices.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)