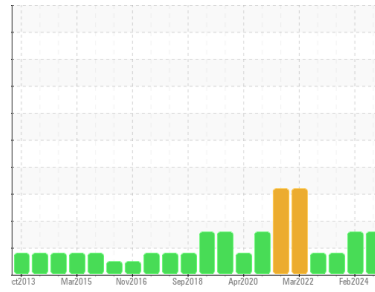


OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

LINE 6

Machine Id

[LINE 6] L6 WRAPPER 20 L6 WRAPPER 20

Component

Gearbox

Fluid

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

Appearance is milky. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0122325	PCA0111068	PCA0096197
Sample Date	Client Info			17 Apr 2024	06 Feb 2024	24 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

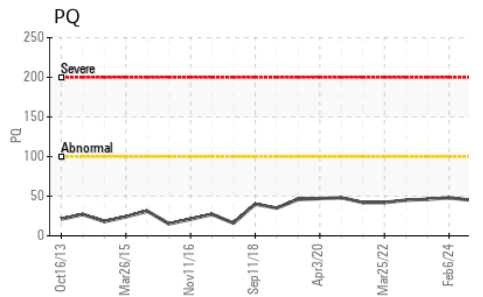
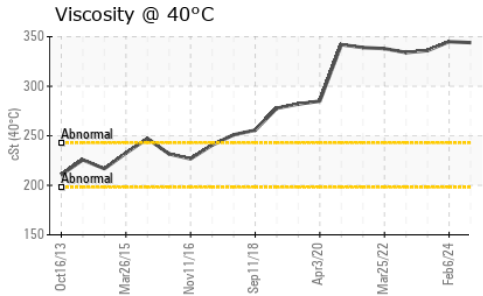
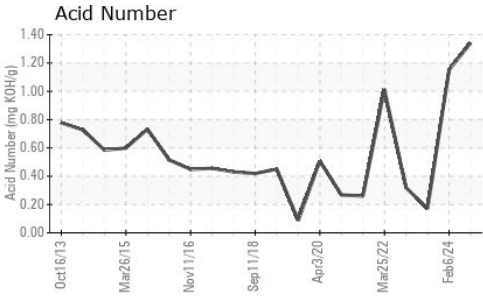
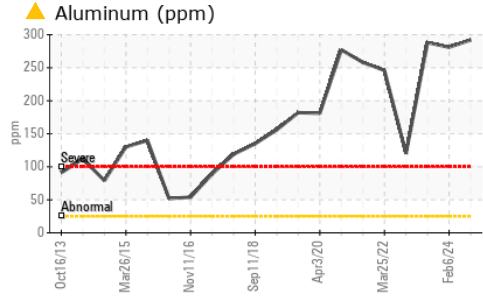
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		45	48	46
Iron	ppm	ASTM D5185m	>200	56	54	55
Chromium	ppm	ASTM D5185m	>15	2	1	2
Nickel	ppm	ASTM D5185m	>15	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	▲ 292	▲ 281	▲ 288
Lead	ppm	ASTM D5185m	>100	<1	<1	0
Copper	ppm	ASTM D5185m	>200	7	6	6
Tin	ppm	ASTM D5185m	>25	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		18	21	20
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	1
Magnesium	ppm	ASTM D5185m		9	12	14
Calcium	ppm	ASTM D5185m		4794	4743	4836
Phosphorus	ppm	ASTM D5185m		600	543	610
Zinc	ppm	ASTM D5185m		1934	1831	1979
Sulfur	ppm	ASTM D5185m		1961	1695	2088

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	29	27	27
Sodium	ppm	ASTM D5185m		4	4	5
Potassium	ppm	ASTM D5185m	>20	3	0	1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.341	1.151	0.17

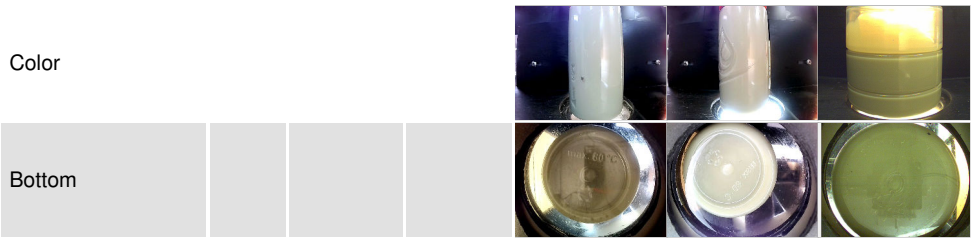
OIL ANALYSIS REPORT



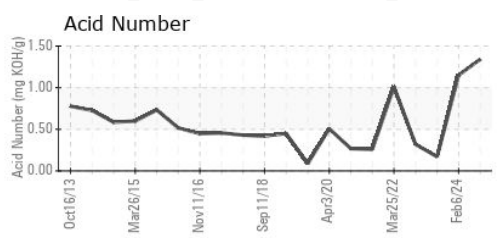
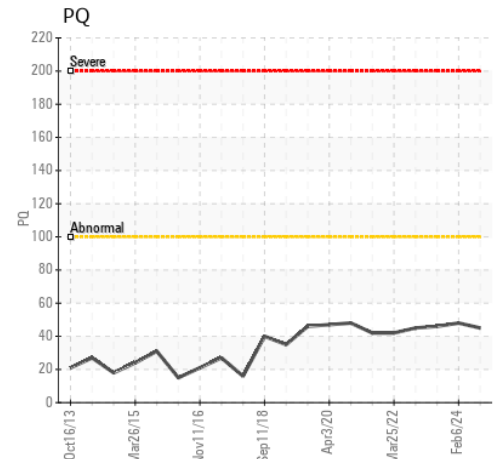
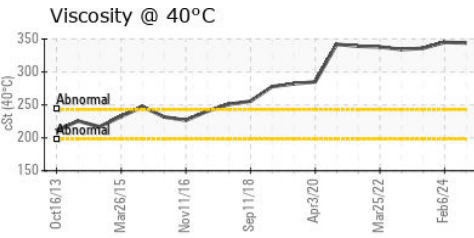
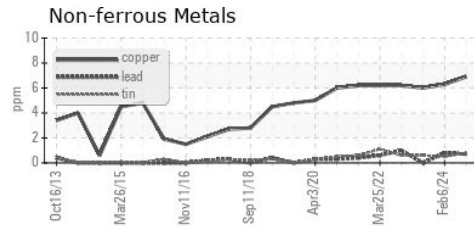
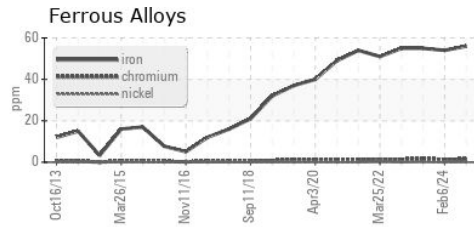
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	MILKY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	344	345	336

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0122325 **Received** : 19 Apr 2024
Lab Number : 06154577 **Tested** : 22 Apr 2024
Unique Number : 10990000 **Diagnosed** : 23 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

THE HERSHEY COMPANY
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE
 HERSHEY, PA
 US 17033
 Contact: CLINTON ZOHNER
 clintzohner@hersheys.com
 T: (717)374-4846
 F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)