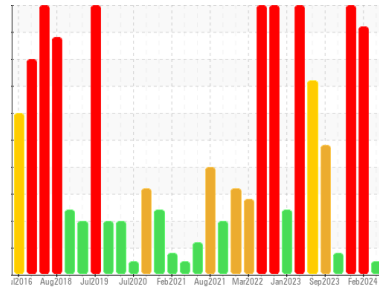


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
KEMP QUARRIES / RIVER VALLEY ARKOMA
Machine Id
WL108
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0086961	PCA0084442	PCA0084376
Sample Date	Client Info		15 Apr 2024	26 Feb 2024	30 Jan 2024
Machine Age	hrs	Client Info	48071	47831	47633
Oil Age	hrs	Client Info	47633	30	47663
Oil Changed	Client Info		Changed	Not Changd	Changed
Sample Status			NORMAL	SEVERE	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	23	22	30
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >2	<1	<1	2
Titanium	ppm	ASTM D5185m >2	<1	<1	<1
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >25	2	4	3
Lead	ppm	ASTM D5185m >40	<1	3	8
Copper	ppm	ASTM D5185m >330	82	▲ 621	▲ 413
Tin	ppm	ASTM D5185m >15	<1	1	1
Vanadium	ppm	ASTM D5185m	0	<1	<1
Cadmium	ppm	ASTM D5185m	<1	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	2	<1	4
Barium	ppm	ASTM D5185m 0	0	2	0
Molybdenum	ppm	ASTM D5185m 60	67	117	167
Manganese	ppm	ASTM D5185m 0	<1	<1	1
Magnesium	ppm	ASTM D5185m 1010	913	861	742
Calcium	ppm	ASTM D5185m 1070	1085	1107	792
Phosphorus	ppm	ASTM D5185m 1150	1078	1045	913
Zinc	ppm	ASTM D5185m 1270	1209	1181	1050
Sulfur	ppm	ASTM D5185m 2060	3416	3203	2650

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	9	6	8
Sodium	ppm	ASTM D5185m	58	▲ 477	▲ 993
Potassium	ppm	ASTM D5185m >20	42	▲ 262	▲ 539
Glycol	%	*ASTM D2982	NEG	▲ 0.10	▲ 0.20

INFRA-RED

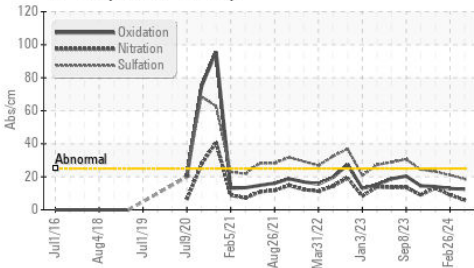
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	1	2	▲ 3
Nitration	Abs/cm	*ASTM D7624 >20	5.9	9.0	13.1
Sulfation	Abs/.1mm	*ASTM D7415 >30	18.6	21.0	23.1

FLUID DEGRADATION

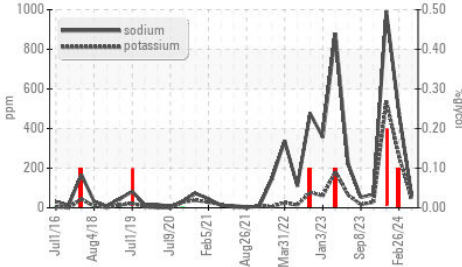
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	12.5	12.9	14.1
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	9.5	10.8	11.1

OIL ANALYSIS REPORT

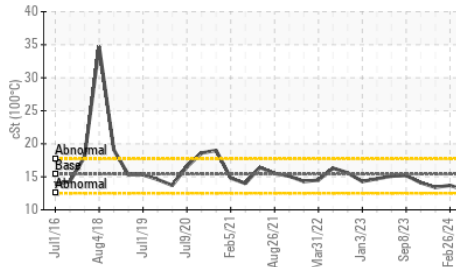
FT-IR (Direct Trend)



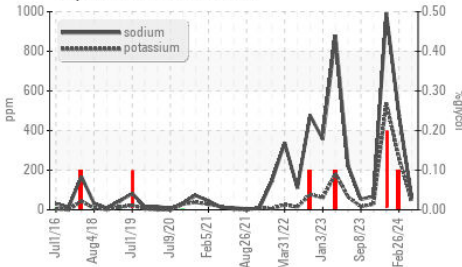
Glycol Contamination



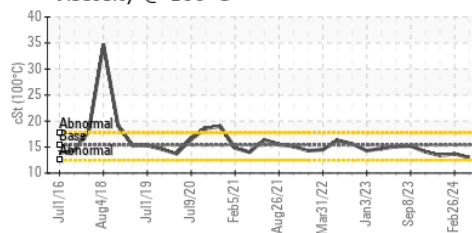
Viscosity @ 100°C



Glycol Contamination



Viscosity @ 100°C

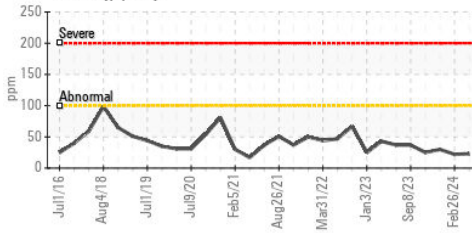


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

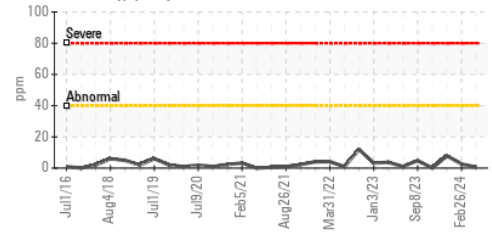
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	13.0	13.7

GRAPHS

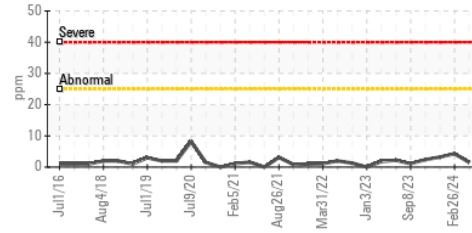
Iron (ppm)



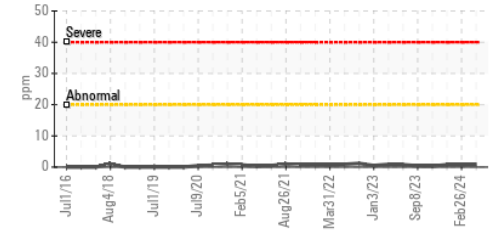
Lead (ppm)



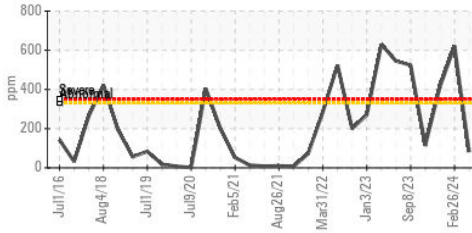
Aluminum (ppm)



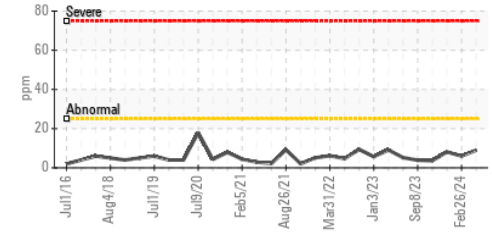
Chromium (ppm)



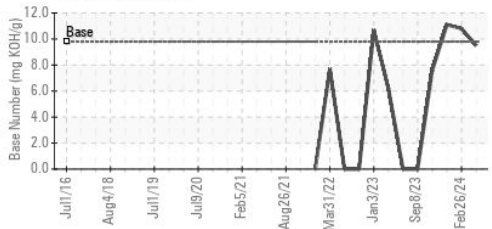
Copper (ppm)



Silicon (ppm)



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : PCA0086961

Lab Number : 06155085

Unique Number : 10990508

Test Package : MOB 1 (Additional Tests: TBN)

Received : 19 Apr 2024

Tested : 24 Apr 2024

Diagnosed : 24 Apr 2024 - Jonathan Hester

Kemp Quarries - River Valley - Arkoma

12971 HWY 9a

Shawnee, OK

US 74804

Contact:

arkomashop@kempquarries.net

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)