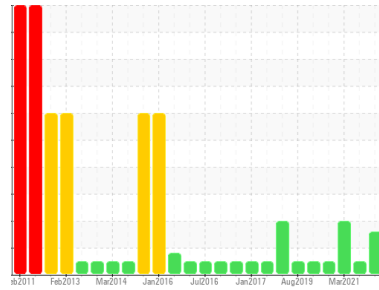


# OIL ANALYSIS REPORT



Area  
**KEMP QUARRIES / HULBERT**  
 Machine Id  
**OHT043**  
 Component  
**Diesel Engine**  
 Fluid  
**MOBIL DELVAC 1300 SUPER15W40 (--- GAL)**

Sample Rating Trend



**WEAR**



## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

The copper level is abnormal. Cylinder, crank, or cam shaft wear is indicated. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0085921</b>	PCA0048631	PCA0037489
Sample Date	Client Info		<b>13 Apr 2024</b>	24 Sep 2021	16 Mar 2021
Machine Age	hrs	Client Info	<b>37547</b>	36553	36041
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>ABNORMAL</b>	NORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>▲ 110</b>	42	47
Chromium	ppm	ASTM D5185m >20	<b>3</b>	1	2
Nickel	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	2
Titanium	ppm	ASTM D5185m >2	<b>1</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	0
Aluminum	ppm	ASTM D5185m >25	<b>4</b>	2	3
Lead	ppm	ASTM D5185m >40	<b>5</b>	10	<b>▲ 90</b>
Copper	ppm	ASTM D5185m >330	<b>▲ 516</b>	19	21
Tin	ppm	ASTM D5185m >15	<b>4</b>	<1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	0	2
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>3</b>	0	19
Barium	ppm	ASTM D5185m 0	<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>69</b>	54	52
Manganese	ppm	ASTM D5185m	<b>2</b>	<1	<1
Magnesium	ppm	ASTM D5185m 0	<b>1014</b>	857	910
Calcium	ppm	ASTM D5185m	<b>1153</b>	1037	1132
Phosphorus	ppm	ASTM D5185m	<b>1085</b>	953	897
Zinc	ppm	ASTM D5185m	<b>1322</b>	1160	1052
Sulfur	ppm	ASTM D5185m	<b>3210</b>	2490	2255

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>17</b>	5	10
Sodium	ppm	ASTM D5185m	<b>10</b>	19	<b>▲ 150</b>
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	2
Glycol	%	*ASTM D2982	<b>NEG</b>	NEG	NEG

## INFRA-RED

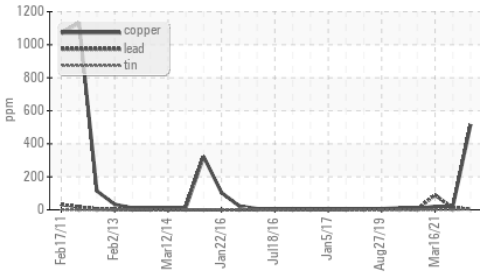
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>1.7</b>	1.8	1.4
Nitration	Abs/cm	*ASTM D7624 >20	<b>10.7</b>	10.9	12.5
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>23.7</b>	23.7	25

## FLUID DEGRADATION

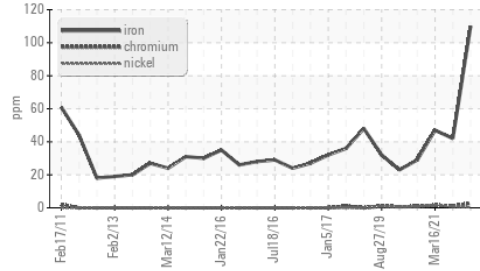
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>21.0</b>	19.3	19.8
Base Number (BN)	mg KOH/g	ASTM D2896 9.4	<b>8.5</b>	---	---

# OIL ANALYSIS REPORT

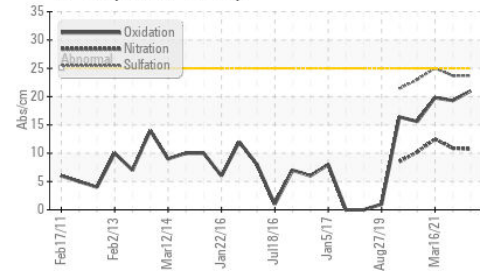
## ▲ Non-ferrous Metals



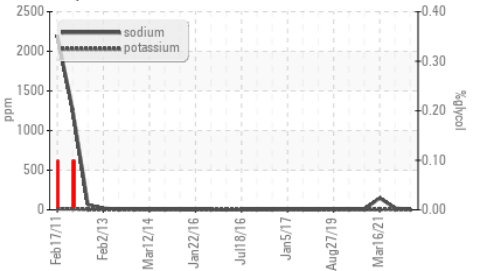
## ▲ Ferrous Alloys



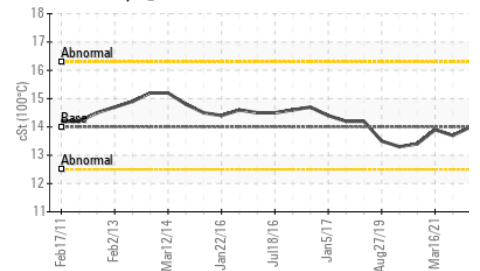
## FT-IR (Direct Trend)



## Glycol Contamination



## Viscosity @ 100°C

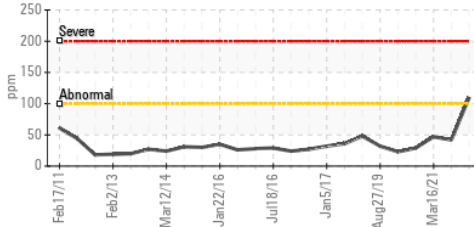


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

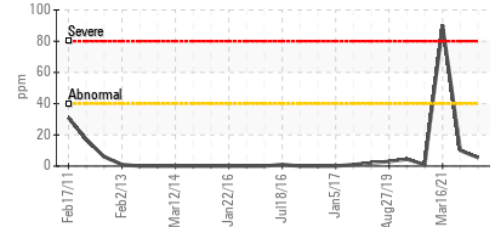
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14	14.0	13.7

## GRAPHS

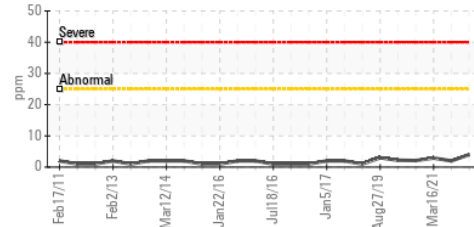
### ▲ Iron (ppm)



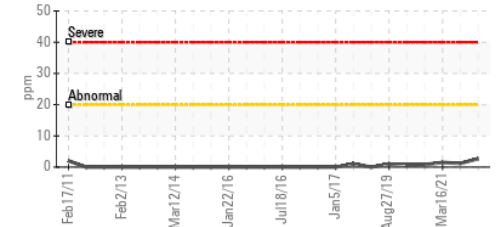
### Lead (ppm)



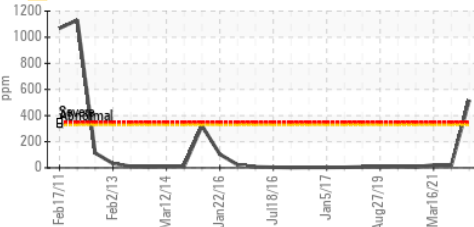
### Aluminum (ppm)



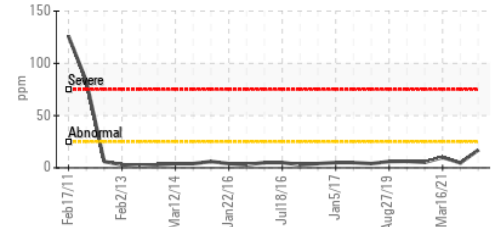
### Chromium (ppm)



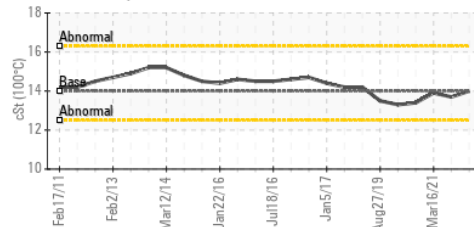
### ▲ Copper (ppm)



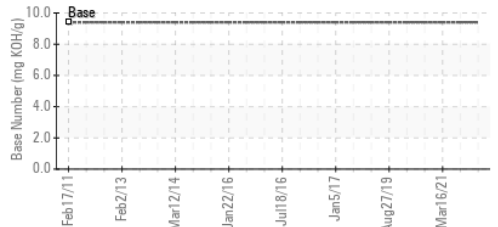
### Silicon (ppm)



### Viscosity @ 100°C



### Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : PCA0085921

**Lab Number** : 06155609

**Unique Number** : 10991032

**Test Package** : MOB 1 ( Additional Tests: Glycol, TBN )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**Received** : 22 Apr 2024

**Tested** : 24 Apr 2024

**Diagnosed** : 24 Apr 2024 - Sean Felton

**Kemp Quarries - Kemp Stone - Hulbert**

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US 74441

Contact:

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