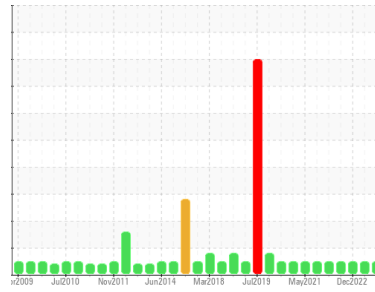


# OIL ANALYSIS REPORT

Area  
**[70458]**  
 Machine Id  
**WP019**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

**Sample Rating Trend**

**NORMAL**

**DIAGNOSIS**
**Recommendation**

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm2 performed. All oil samples taken. Engine oil, transmission oil, and all filters changed. )

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>PCA0086659</b>  | PCA0087185  | PCA0070318  |
| Sample Date        | Client Info |             |            | <b>10 Apr 2024</b> | 22 May 2023 | 19 Dec 2022 |
| Machine Age        | hrs         | Client Info |            | <b>5710</b>        | 5455        | 5106        |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 349         | 358         |
| Oil Changed        | Client Info |             |            | <b>Changed</b>     | Changed     | Changed     |
| Sample Status      |             |             |            | <b>NORMAL</b>      | NORMAL      | NORMAL      |

| CONTAMINATION |           | method | limit/base | current        | history1 | history2 |
|---------------|-----------|--------|------------|----------------|----------|----------|
| Fuel          | WC Method | >2.1   |            | <b>&lt;1.0</b> | <1.0     | <1.0     |
| Water         | WC Method | >0.21  |            | <b>NEG</b>     | NEG      | NEG      |
| Glycol        | WC Method |        |            | <b>NEG</b>     | NEG      | NEG      |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >51        | <b>23</b>    | 33       | 24       |
| Chromium    | ppm | ASTM D5185m | >11        | <b>&lt;1</b> | <1       | <1       |
| Nickel      | ppm | ASTM D5185m | >5         | <b>0</b>     | 3        | 0        |
| Titanium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Silver      | ppm | ASTM D5185m | >3         | <b>0</b>     | 0        | 0        |
| Aluminum    | ppm | ASTM D5185m | >31        | <b>2</b>     | <1       | <1       |
| Lead        | ppm | ASTM D5185m | >26        | <b>&lt;1</b> | 1        | <1       |
| Copper      | ppm | ASTM D5185m | >26        | <b>6</b>     | 10       | 12       |
| Tin         | ppm | ASTM D5185m | >4         | <b>&lt;1</b> | 2        | <1       |
| Vanadium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |

| ADDITIVES  |     | method      | limit/base | current     | history1 | history2 |
|------------|-----|-------------|------------|-------------|----------|----------|
| Boron      | ppm | ASTM D5185m | 0          | <b>2</b>    | 1        | 3        |
| Barium     | ppm | ASTM D5185m | 0          | <b>2</b>    | 0        | 0        |
| Molybdenum | ppm | ASTM D5185m | 60         | <b>63</b>   | 68       | 61       |
| Manganese  | ppm | ASTM D5185m | 0          | <b>1</b>    | <1       | <1       |
| Magnesium  | ppm | ASTM D5185m | 1010       | <b>1000</b> | 1020     | 888      |
| Calcium    | ppm | ASTM D5185m | 1070       | <b>1158</b> | 1281     | 1152     |
| Phosphorus | ppm | ASTM D5185m | 1150       | <b>1050</b> | 1040     | 955      |
| Zinc       | ppm | ASTM D5185m | 1270       | <b>1301</b> | 1301     | 1157     |
| Sulfur     | ppm | ASTM D5185m | 2060       | <b>3548</b> | 3505     | 2798     |

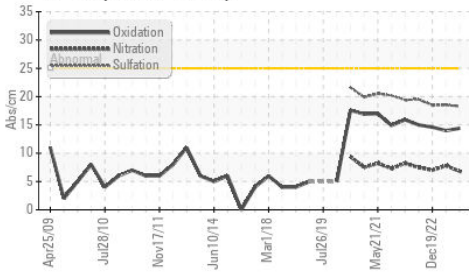
| CONTAMINANTS |     | method      | limit/base | current      | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >22        | <b>5</b>     | 4        | 5        |
| Sodium       | ppm | ASTM D5185m | >31        | <b>6</b>     | 7        | 0        |
| Potassium    | ppm | ASTM D5185m | >20        | <b>&lt;1</b> | 0        | 1        |

| INFRA-RED |          | method      | limit/base | current     | history1 | history2 |
|-----------|----------|-------------|------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 | >3         | <b>0.3</b>  | 0.4      | 0.4      |
| Nitration | Abs/cm   | *ASTM D7624 | >20        | <b>6.8</b>  | 7.8      | 7.0      |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30        | <b>18.3</b> | 18.5     | 18.5     |

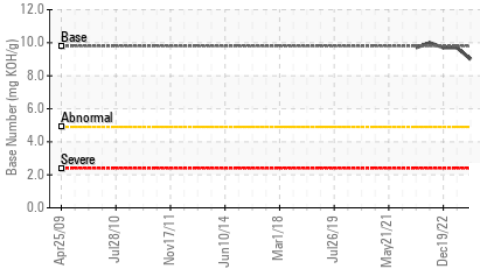
| FLUID DEGRADATION |          | method      | limit/base | current     | history1 | history2 |
|-------------------|----------|-------------|------------|-------------|----------|----------|
| Oxidation         | Abs/.1mm | *ASTM D7414 | >25        | <b>14.4</b> | 14.0     | 14.6     |
| Base Number (BN)  | mg KOH/g | ASTM D2896  | 9.8        | <b>9.0</b>  | 9.7      | 9.7      |

# OIL ANALYSIS REPORT

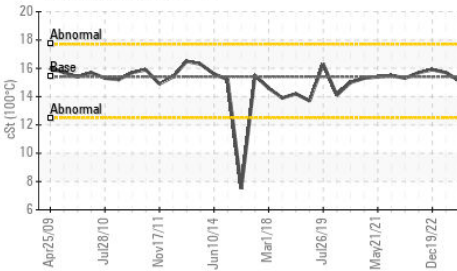
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

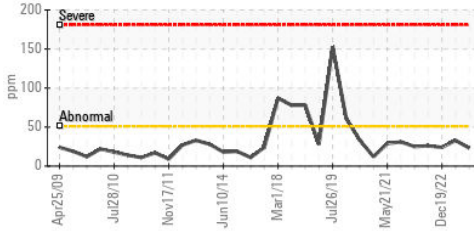


| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.21   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

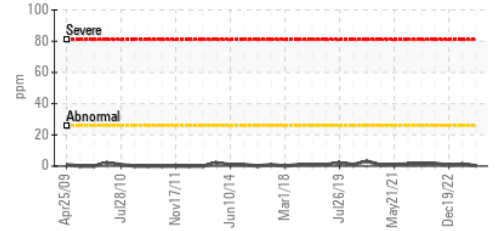
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 15.4    | 15.1     | 15.7     |

## GRAPHS

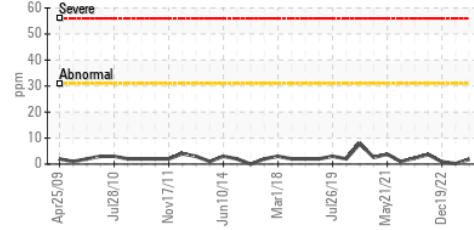
Iron (ppm)



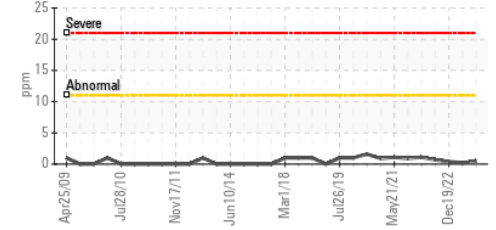
Lead (ppm)



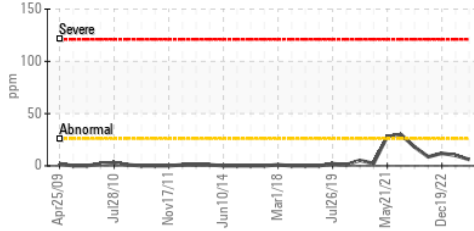
Aluminum (ppm)



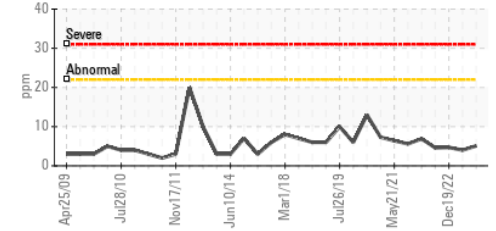
Chromium (ppm)



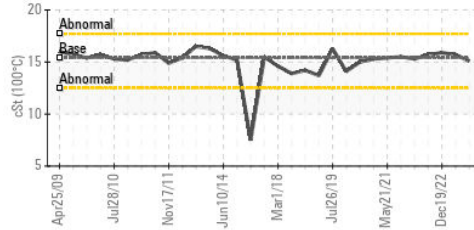
Copper (ppm)



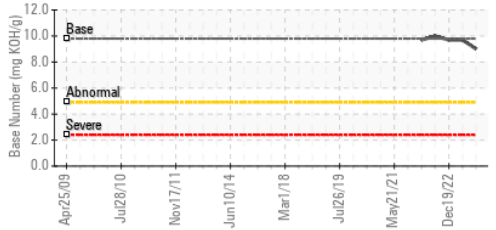
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : PCA0086659

**Lab Number** : 06155619

**Unique Number** : 10991042

**Test Package** : MOB 1 ( Additional Tests: TBN )

**Received** : 22 Apr 2024

**Tested** : 23 Apr 2024

**Diagnosed** : 24 Apr 2024 - Don Baldrige

**Kemp Quarries - Pryor Stone - Pryor**

1050 E 520 Rd

Pryor, OK

US 74361

Contact:

pryor@pryorstone.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)