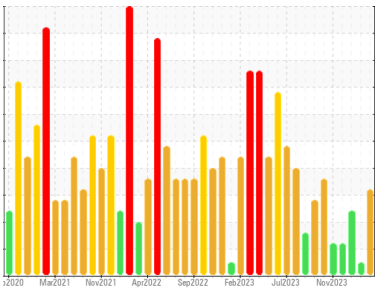
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
MIX ROOM A [98874635]
Machine Id
KR-GR-003109 - E DUMPER 15A (S/N MIX A - 11513055)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check for the source of water entry. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. (Customer Sample Comment: 98874635)

Wear
All component wear rates are normal.

Contamination
Appearance is hazy. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0119602**	PCA0055967	PCA0116665
Sample Date		Client Info		**17 Apr 2024**	16 Apr 2024	11 Mar 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	N/A
Sample Status				**ABNORMAL**	---	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	2	0
Chromium	ppm	ASTM D5185m	>20	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	3
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	<1	<1
Cadmium	ppm	ASTM D5185m		**0**	0	<1

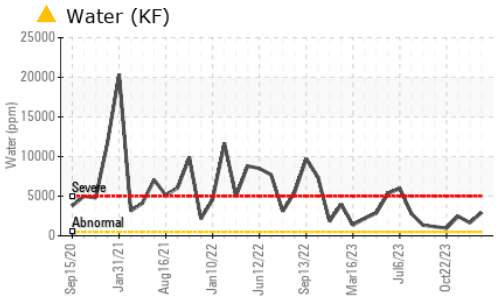
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	3	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	25	**<1**	0	<1
Calcium	ppm	ASTM D5185m	200	**<1**	1	3
Phosphorus	ppm	ASTM D5185m	300	**418**	402	481
Zinc	ppm	ASTM D5185m	370	**0**	▲ 0	1
Sulfur	ppm	ASTM D5185m	2500	**630**	758	560

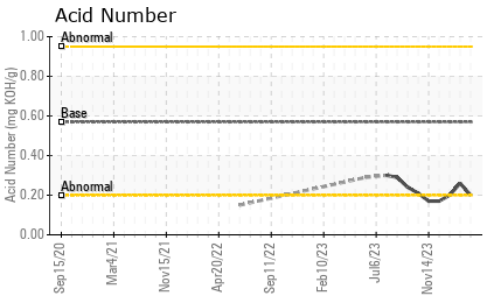
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	4	2
Sodium	ppm	ASTM D5185m		**5**	3	4
Potassium	ppm	ASTM D5185m	>20	**0**	0	1
Water	%	ASTM D6304	>0.05	▲ **0.294**	▲ 0.164	▲ 0.246
ppm Water	ppm	ASTM D6304	>500	▲ **2940**	▲ 1640	▲ 2460

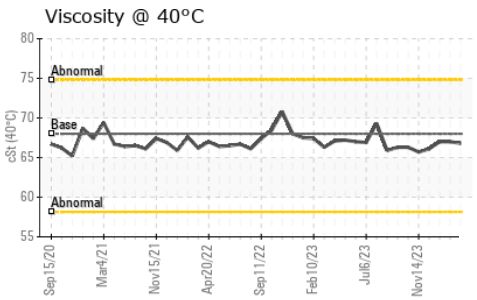
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**---**	---	---
Particles >6µm		ASTM D7647	>2500	**---**	---	---
Particles >14µm		ASTM D7647	>640	**---**	---	---
Particles >21µm		ASTM D7647	>160	**---**	---	---
Particles >38µm		ASTM D7647	>40	**---**	---	---
Particles >71µm		ASTM D7647	>10	**---**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	**---**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.20**	0.26	0.20

OIL ANALYSIS REPORT





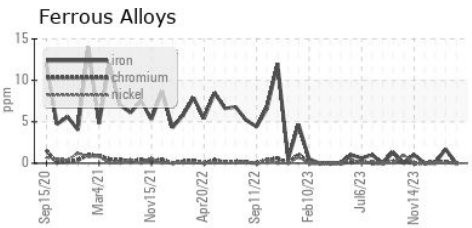


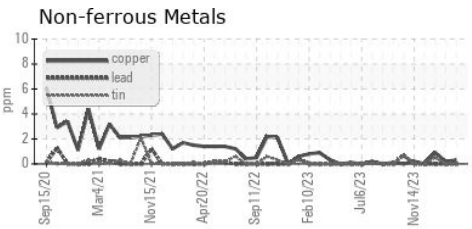
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	▲ MODER
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	● **HAZY**	● MILKY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	0.2%	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

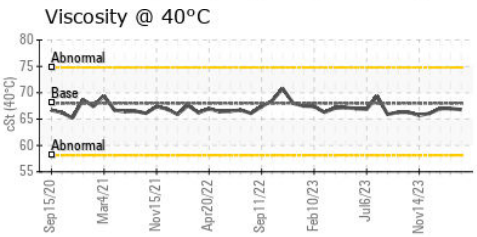
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**66.8**	67.0	67.0

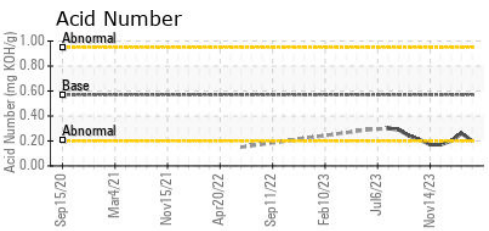
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0119602
Lab Number : 06155849
Unique Number : 10991272
Test Package : IND 2 (Additional Tests: KF)

Received : 22 Apr 2024
Tested : 24 Apr 2024
Diagnosed : 24 Apr 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: KRAKIR [WUSCAR] 06155849 (Generated: 04/24/2024 14:21:17) Rev: 1

Submitted By: Wilberto Pacheco Garcia