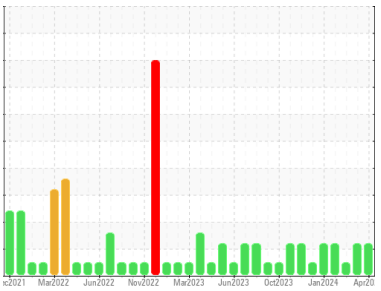
OIL DIAGNOSTICS

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
## INJECT B ROOM [98923529]
Machine Id
## KR-GR-003107 - DUMPER 5B - REWORK (S/N INJECT B - 11513038)
Component
**Hydraulic System**
Fluid
**AW HYDRAULIC OIL ISO 68 (10 GAL)**

## DIAGNOSIS

**Recommendation**
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. ( Customer Sample Comment: 98923529 )

**Wear**
All component wear rates are normal.

**Contamination**
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **PCA0055969** | PCA0119601 | PCA0112149 |
| Sample Date | | Client Info | | **16 Apr 2024** | 16 Apr 2024 | 14 Mar 2024 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **Not Changd** | Not Changd | N/A |
| Sample Status | | | | **ABNORMAL** | ABNORMAL | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Water | | WC Method | >0.05 | **NEG** | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | **2** | 2 | 2 |
| Chromium | ppm | ASTM D5185m | >20 | **<1** | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | **<1** | <1 | 0 |
| Silver | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Lead | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | **<1** | <1 | <1 |
| Tin | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **<1** | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | 5 | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | 5 | **0** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 5 | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 25 | **<1** | <1 | 0 |
| Calcium | ppm | ASTM D5185m | 200 | **15** | 15 | 4 |
| Phosphorus | ppm | ASTM D5185m | 300 | **383** | 387 | 453 |
| Zinc | ppm | ASTM D5185m | 370 | **101** | 105 | 103 |
| Sulfur | ppm | ASTM D5185m | 2500 | **1216** | 1248 | 1253 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **1** | 1 | <1 |
| Sodium | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |

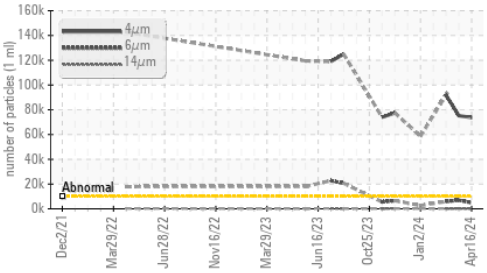
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >10000 | ▲ **75195** | ▲ 73739 | --- |
| Particles >6µm | | ASTM D7647 | >2500 | ▲ **6939** | ▲ 4946 | --- |
| Particles >14µm | | ASTM D7647 | >640 | **199** | 12 | --- |
| Particles >21µm | | ASTM D7647 | >160 | **31** | 2 | --- |
| Particles >38µm | | ASTM D7647 | >40 | **1** | 0 | --- |
| Particles >71µm | | ASTM D7647 | >10 | **0** | 0 | --- |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/16 | ▲ **23/20/15** | ▲ 23/19/11 | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | **0.30** | 0.30 | --- |

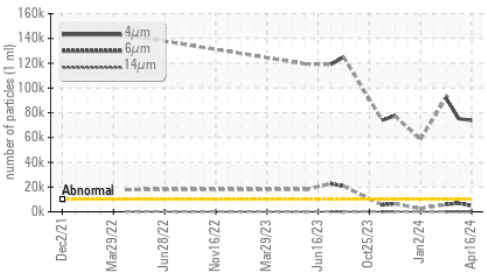
# OIL ANALYSIS REPORT

OIL DIAGNOSTICS

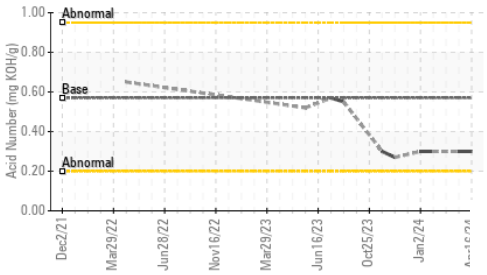
Particle Trend



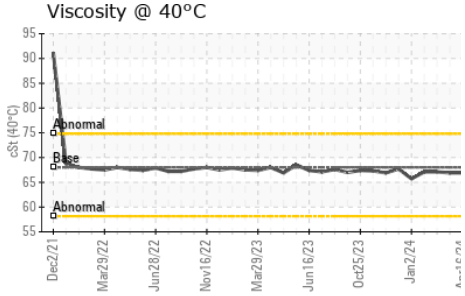

Particle Trend




Acid Number




Viscosity @ 40°C



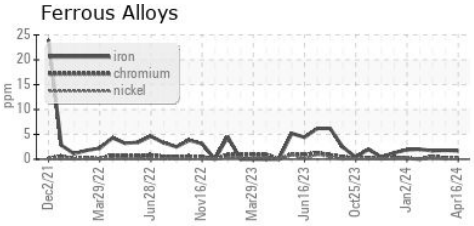

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **LIGHT** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 68 | **66.9** | 66.9 | 67.1 |

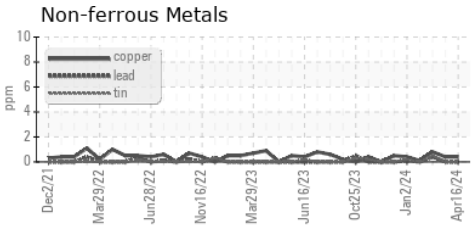
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

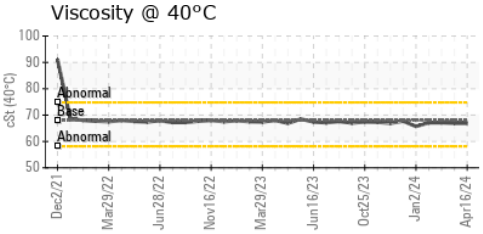
Ferrous Alloys



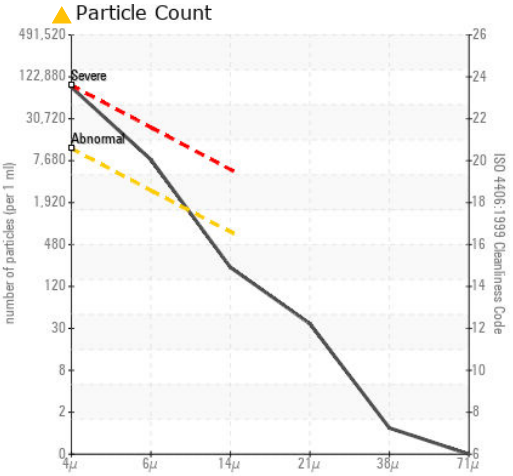

Non-ferrous Metals



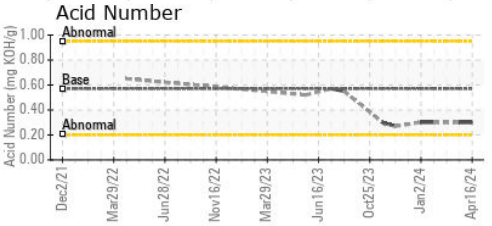

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : PCA0055969
**Lab Number** : 06155874
**Unique Number** : 10991297
**Test Package** : IND 2

**Received** : 22 Apr 2024
**Tested** : 23 Apr 2024
**Diagnosed** : 24 Apr 2024 - Don Baldridge

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*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