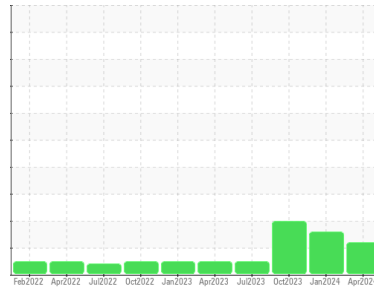


# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**TUMBLE ROOM [98907495]**  
 Machine Id  
**KR-GR-003168 - TUMBLER 2 (S/N TUMBLE ROOM - 11513090)**  
 Component  
**Gearbox**  
 Fluid  
**SCHAEFFER 293A SUPREME GEAR LUBE NO TACK 220 (72 QTS)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: 98907495)

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0055964</b>	PCA0114830	PCA0106504
Sample Date	Client Info			<b>16 Apr 2024</b>	22 Jan 2024	31 Oct 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Not Changed</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>&lt;1</b>	10	9
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

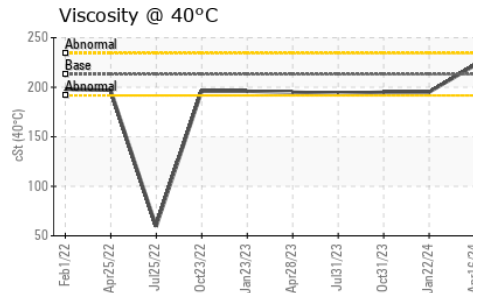
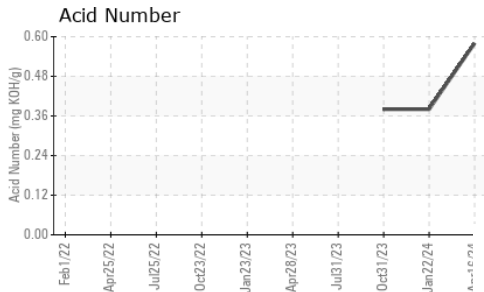
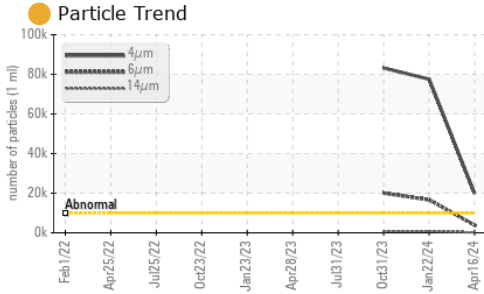
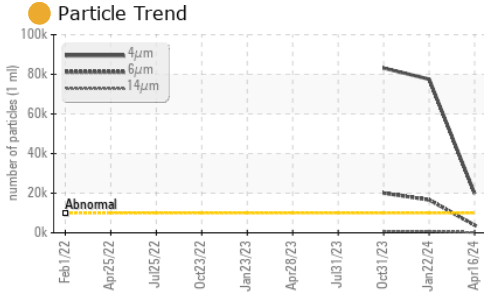
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	20
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m		<b>2</b>	10	9
Phosphorus	ppm	ASTM D5185m		<b>426</b>	268	320
Zinc	ppm	ASTM D5185m		<b>0</b>	34	47
Sulfur	ppm	ASTM D5185m		<b>1332</b>	9831	14433

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>3</b>	1	2
Sodium	ppm	ASTM D5185m		<b>0</b>	1	3
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>19816</b>	▲ 77545	▲ 83157	
Particles >6µm	ASTM D7647	>2500	<b>3873</b>	▲ 16644	▲ 20083	
Particles >14µm	ASTM D7647	>640	<b>154</b>	▲ 789	▲ 784	
Particles >21µm	ASTM D7647	>160	<b>29</b>	128	▲ 137	
Particles >38µm	ASTM D7647	>40	<b>4</b>	1	4	
Particles >71µm	ASTM D7647	>10	<b>3</b>	0	1	
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>21/19/14</b>	▲ 23/21/17	▲ 24/22/17	

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.58</b>	0.38	0.38

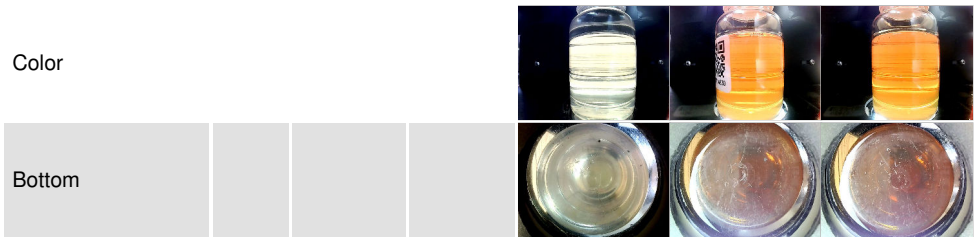
# OIL ANALYSIS REPORT



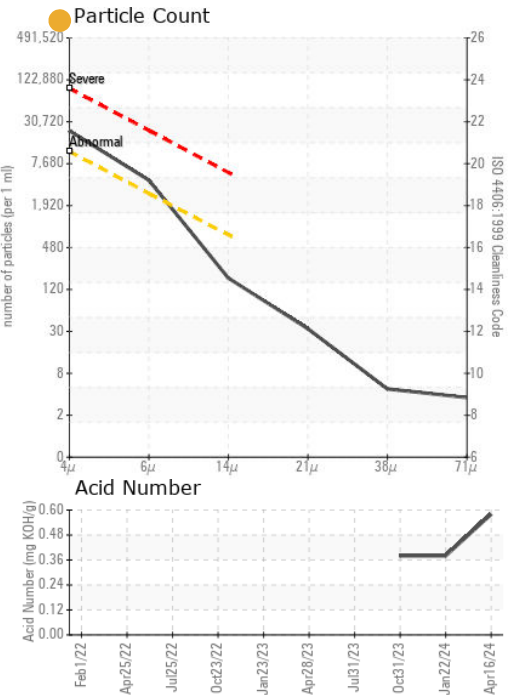
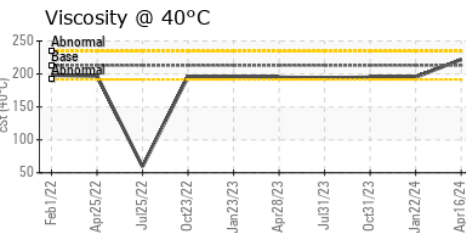
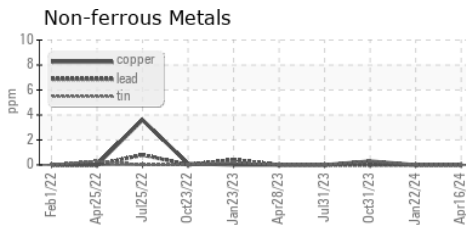
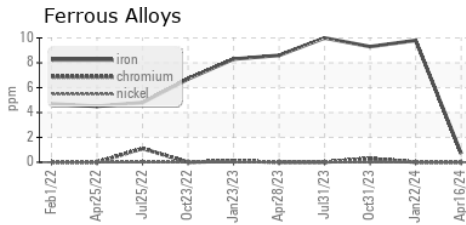
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

PARAMETER	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213	222	195

PARAMETER	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : PCA0055964

**Lab Number** : 06155881

**Unique Number** : 10991304

**Test Package** : IND 2 ( Additional Tests: PrtCount )

**Received** : 22 Apr 2024

**Tested** : 23 Apr 2024

**Diagnosed** : 24 Apr 2024 - Don Baldrige

**KraftHeinz - Kirksville - Plant 8333 PCA**

2504 INDUSTRIAL DR

KIRKSVILLE, MO

US 63501

Contact: WALLACE WARD

wallace.ward@kraftheinzcompany.com

T: (660)627-1031

F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)