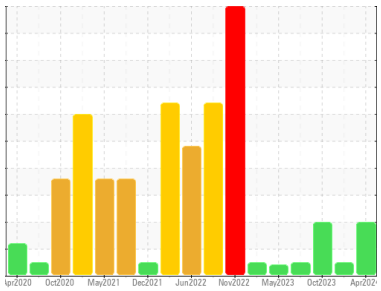
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
GRIND ROOM [98874600]
Machine Id
KR-GR-002930 - GRINDER A1 (EAST) (S/N GRIND A - 11513021)
Component
Gearbox
Fluid
GEAR OIL ISO 220 (6 QTS)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0120383**	PCA0088770	PCA0106043
Sample Date		Client Info		**21 Apr 2024**	11 Jan 2024	24 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**4**	5	5
Chromium	ppm	ASTM D5185m	>15	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	2	<1
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>25	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**0**	<1	<1
Barium	ppm	ASTM D5185m	15	**0**	0	19
Molybdenum	ppm	ASTM D5185m	15	**0**	<1	5
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	50	**<1**	0	0
Calcium	ppm	ASTM D5185m	50	**<1**	<1	1
Phosphorus	ppm	ASTM D5185m	350	**413**	553	512
Zinc	ppm	ASTM D5185m	100	**0**	0	23
Sulfur	ppm	ASTM D5185m	12500	**1196**	1323	1981

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**3**	2	4
Sodium	ppm	ASTM D5185m		**0**	0	2
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0

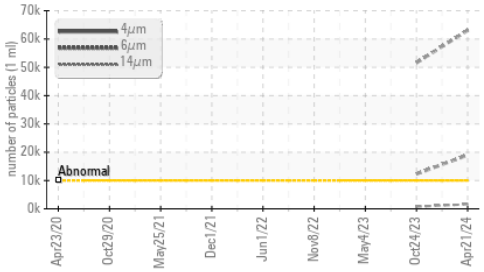
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **63078**	---	▲ 51614
Particles >6µm		ASTM D7647	>2500	▲ **19013**	---	▲ 12325
Particles >14µm		ASTM D7647	>640	▲ **1584**	---	▲ 730
Particles >21µm		ASTM D7647	>160	▲ **471**	---	▲ 180
Particles >38µm		ASTM D7647	>40	**35**	---	3
Particles >71µm		ASTM D7647	>10	**2**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **23/21/18**	---	▲ 23/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.57**	---	0.51

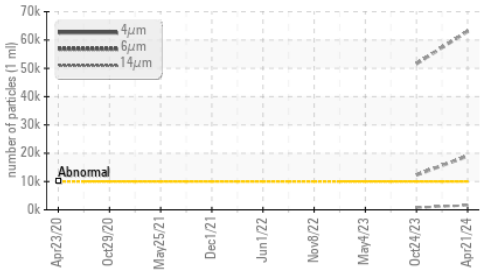
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

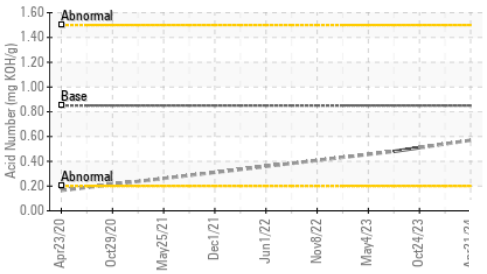
Particle Trend



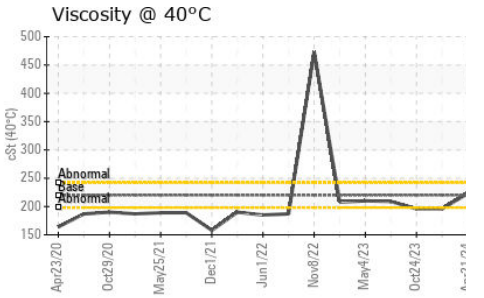
Particle Trend



Acid Number

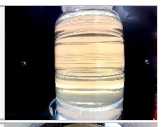


Viscosity @ 40°C



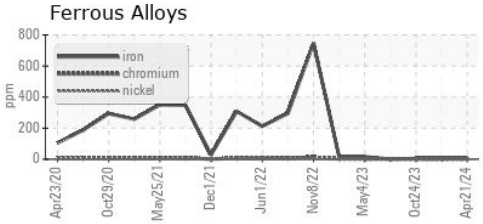
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	MODER	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**223**	196	196

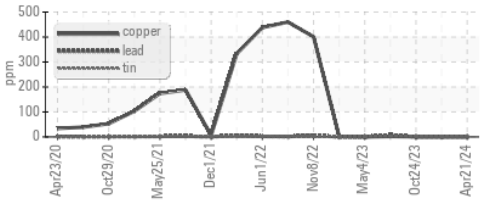
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	
Bottom				*no image*	

GRAPHS

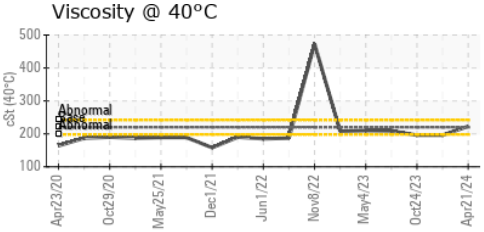
Ferrous Alloys



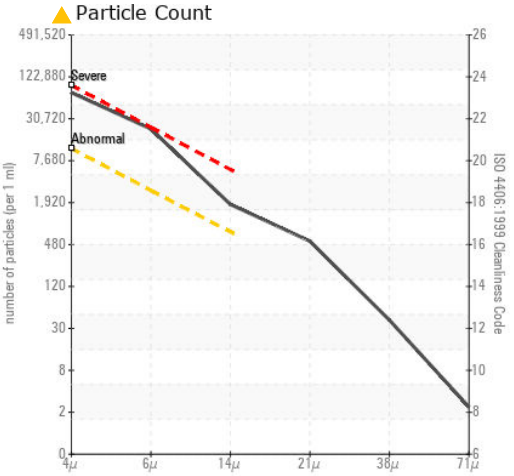
Non-ferrous Metals



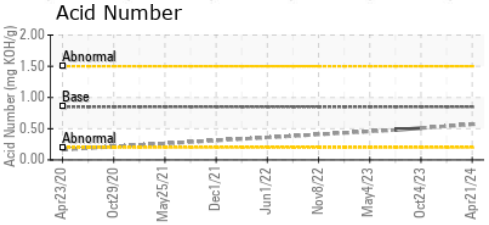
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0120383
Lab Number : 06155886
Unique Number : 10991309
Test Package : IND 2 (Additional Tests: PrtCount)

Received : 22 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 24 Apr 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Kirksville - Plant 8333 PCA
2504 INDUSTRIAL DR
KIRKSVILLE, MO
US 63501
Contact: WALLACE WARD
wallace.ward@kraftheinzcompany.com
T: (660)627-1031
F: (660)627-5887

Report Id: KRAKIR [WUSCAR] 06155886 (Generated: 04/24/2024 17:51:24) Rev: 1

Submitted By: Wilberto Pacheco Garcia