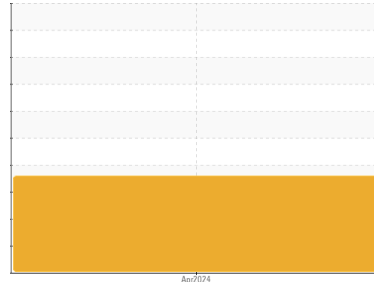


# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**[70425]**

Machine Id  
**MG007**

Component  
**Left Tandem**

Fluid  
**PETRO CANADA HYDREX AW 68 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. ( Customer Sample Comment: New purchase PM-4 changed fluid )

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate concentration of water present in the oil.

### ● Fluid Condition

The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0109348</b>	---	---
Sample Date	Client Info	<b>15 Apr 2024</b>	---	---
Machine Age	hrs Client Info	<b>11667</b>	---	---
Oil Age	hrs Client Info	<b>11667</b>	---	---
Oil Changed	Client Info	<b>Changed</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >425	<b>57</b>	---	---
Chromium ppm	ASTM D5185m >5	<b>&lt;1</b>	---	---
Nickel ppm	ASTM D5185m >5	<b>0</b>	---	---
Titanium ppm	ASTM D5185m	<b>0</b>	---	---
Silver ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum ppm	ASTM D5185m >5	<b>&lt;1</b>	---	---
Lead ppm	ASTM D5185m	<b>0</b>	---	---
Copper ppm	ASTM D5185m >8	<b>&lt;1</b>	---	---
Tin ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Vanadium ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium ppm	ASTM D5185m	<b>&lt;1</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m 0	<b>7</b>	---	---
Barium ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Molybdenum ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Manganese ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Magnesium ppm	ASTM D5185m 0	<b>18</b>	---	---
Calcium ppm	ASTM D5185m 50	<b>2476</b>	---	---
Phosphorus ppm	ASTM D5185m 330	<b>1209</b>	---	---
Zinc ppm	ASTM D5185m 430	<b>1264</b>	---	---
Sulfur ppm	ASTM D5185m 760	<b>4774</b>	---	---

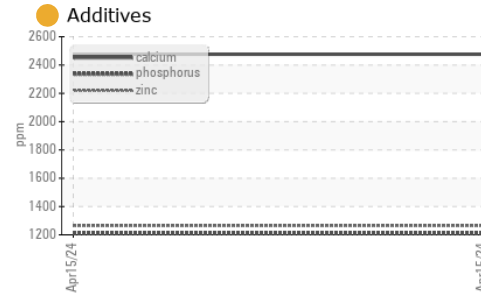
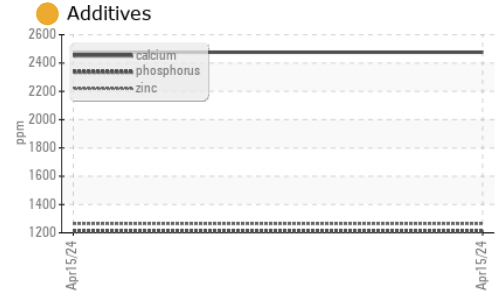
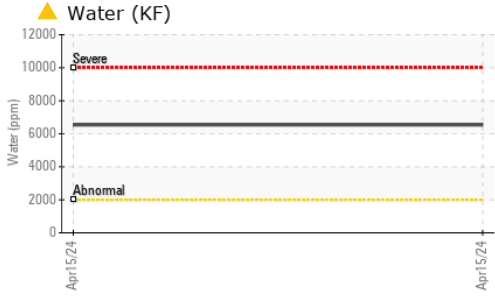
## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >50	<b>7</b>	---	---
Sodium ppm	ASTM D5185m	<b>2</b>	---	---
Potassium ppm	ASTM D5185m >20	<b>2</b>	---	---
Water %	ASTM D6304 >0.2	<b>▲ 0.654</b>	---	---
ppm Water	ASTM D6304 >2000	<b>▲ 6540</b>	---	---

## VISUAL

method	limit/base	current	history1	history2
White Metal scalar	*Visual NONE	<b>NONE</b>	---	---
Yellow Metal scalar	*Visual NONE	<b>NONE</b>	---	---
Precipitate scalar	*Visual NONE	<b>NONE</b>	---	---
Silt scalar	*Visual NONE	<b>MODER</b>	---	---
Debris scalar	*Visual NONE	<b>NONE</b>	---	---
Sand/Dirt scalar	*Visual NONE	<b>NONE</b>	---	---
Appearance scalar	*Visual NORML	<b>NORML</b>	---	---
Odor scalar	*Visual NORML	<b>NORML</b>	---	---
Emulsified Water scalar	*Visual >0.2	<b>▲ 0.2%</b>	---	---
Free Water scalar	*Visual	<b>NEG</b>	---	---

# OIL ANALYSIS REPORT



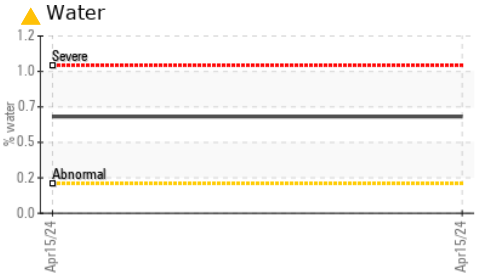
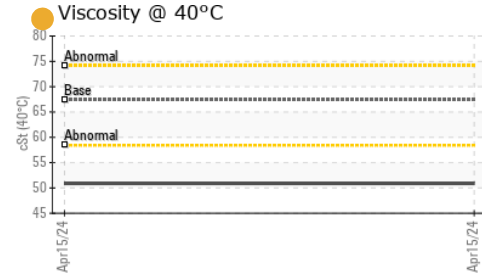
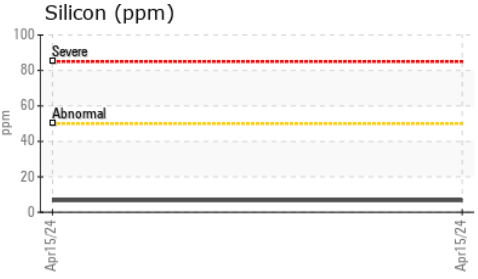
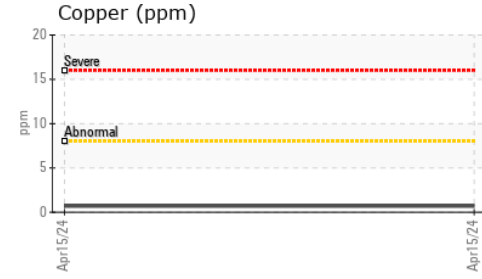
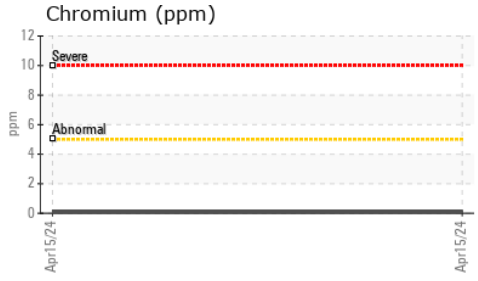
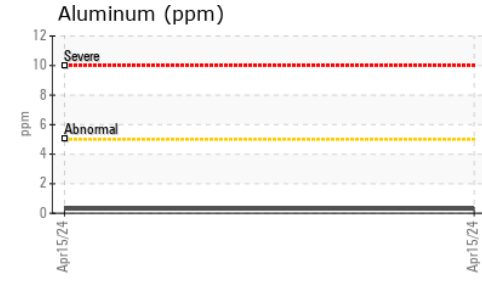
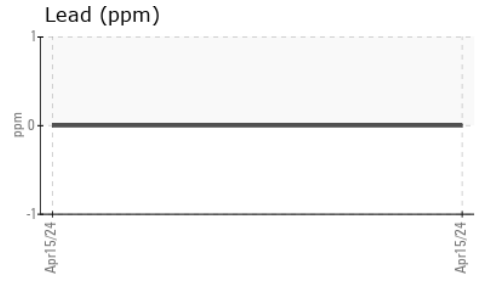
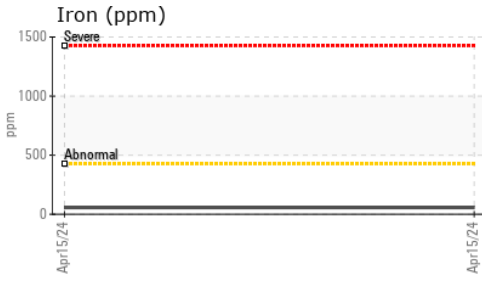
**FLUID PROPERTIES**    method    limit/base    current    history1    history2

Visc @ 40°C    cSt    ASTM D445    67.4    ● **50.9**    ---    ---

**SAMPLE IMAGES**    method    limit/base    current    history1    history2

Color				no image	no image	no image
Bottom				no image	no image	no image

**GRAPHS**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0109348    **Received** : 22 Apr 2024  
**Lab Number** : 06156350    **Tested** : 24 Apr 2024  
**Unique Number** : 10991773    **Diagnosed** : 24 Apr 2024 - Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: KF )

**Kemp Quarries - Pryor Stone - Pryor**  
 1050 E 520 Rd  
 Pryor, OK  
 US 74361  
 Contact:  
 pryor@pryorstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)