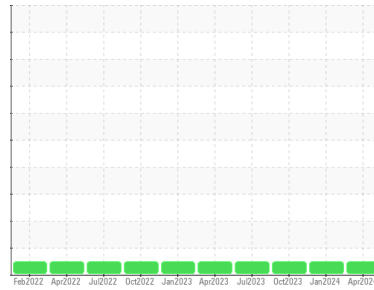


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**TUMBLE ROOM [98874646]**  
 Machine Id  
**KR-GF-003170 - RIBBON LOADER (S/N TUMBLE ROOM - 11513092)**  
 Component  
**Gearbox**  
 Fluid  
**SCHAEFFER 293A SUPREME GEAR LUBE NO TACK 220 (16 QTS)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor. ( Customer Sample Comment: 98874646 )

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil.

**Fluid Condition**  
 The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0120498</b>	PCA0088772	PCA0106051
Sample Date	Client Info		<b>17 Apr 2024</b>	11 Jan 2024	22 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>13</b>	10	7
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	2	<1
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	0	1
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>2</b>	1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>1</b>	0	4
Calcium	ppm	ASTM D5185m	<b>6</b>	3	6
Phosphorus	ppm	ASTM D5185m	<b>406</b>	486	440
Zinc	ppm	ASTM D5185m	<b>10</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>3335</b>	3397	3301

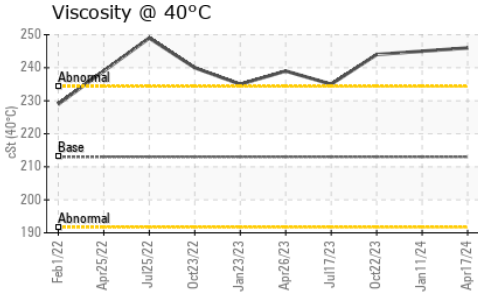
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>2</b>	<1	2

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

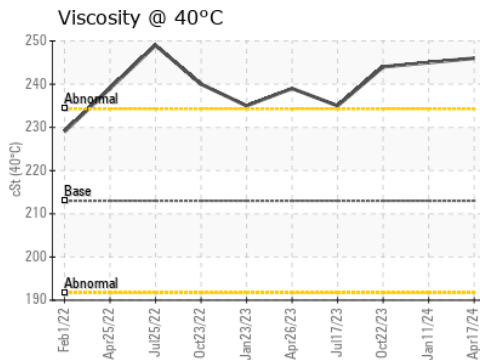
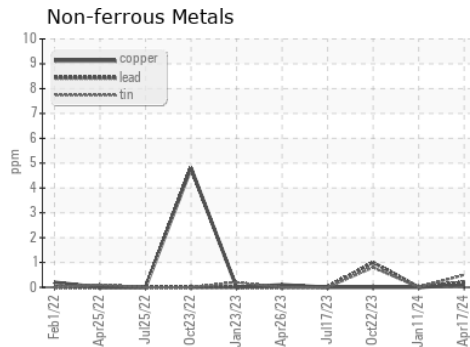
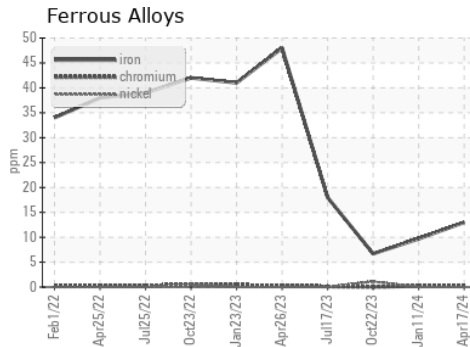


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	213	<b>246</b>	245	244

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color	no image	no image			
Bottom	no image	no image			

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0120498  
**Lab Number** : **06156504**  
**Unique Number** : 10991927  
**Test Package** : IND 1  
**Received** : 22 Apr 2024  
**Tested** : 23 Apr 2024  
**Diagnosed** : 24 Apr 2024 - Jonathan Hester

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)