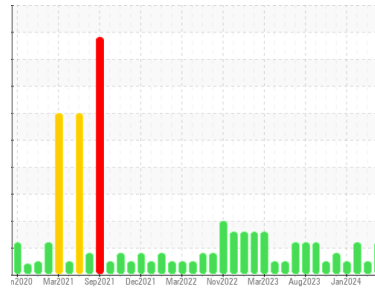


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
NAT CUTS [98857264]
 Machine Id
LINE 1 CUBER
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0117990	PCA0117967	PCA0117968
Sample Date	Client Info			08 Apr 2024	23 Feb 2024	19 Feb 2024
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	9	8	8
Chromium	ppm	ASTM D5185m	>20	2	1	1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	1	<1	<1
Copper	ppm	ASTM D5185m	>20	18	19	20
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

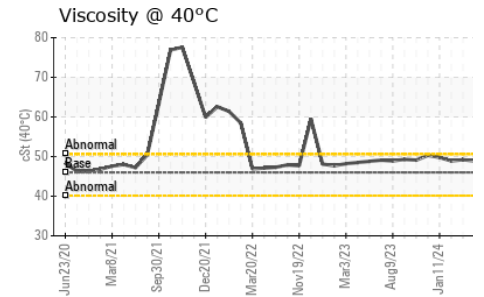
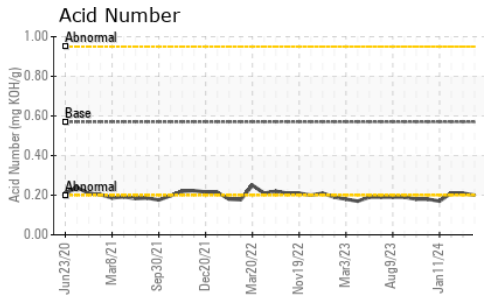
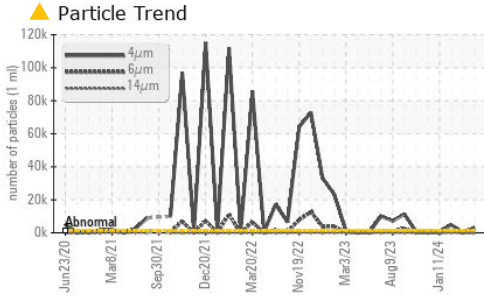
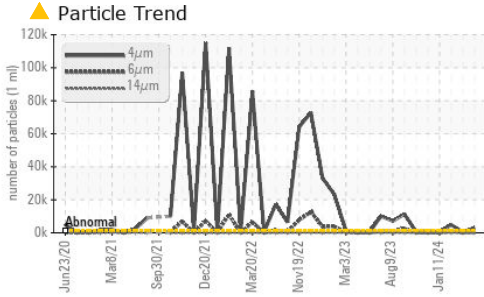
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	<1	0	0
Calcium	ppm	ASTM D5185m	200	0	<1	1
Phosphorus	ppm	ASTM D5185m	300	334	371	368
Zinc	ppm	ASTM D5185m	370	38	30	29
Sulfur	ppm	ASTM D5185m	2500	823	883	864

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	5	4	4
Sodium	ppm	ASTM D5185m		0	<1	1
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>1300	▲ 3045	459	▲ 4840	
Particles >6µm	ASTM D7647	>320	▲ 413	125	▲ 985	
Particles >14µm	ASTM D7647	>80	19	18	55	
Particles >21µm	ASTM D7647	>20	3	5	12	
Particles >38µm	ASTM D7647	>4	0	1	0	
Particles >71µm	ASTM D7647	>3	0	0	0	
Oil Cleanliness	ISO 4406 (c)	>17/15/13	▲ 19/16/11	16/14/11	▲ 19/17/13	

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.20	0.21	0.21

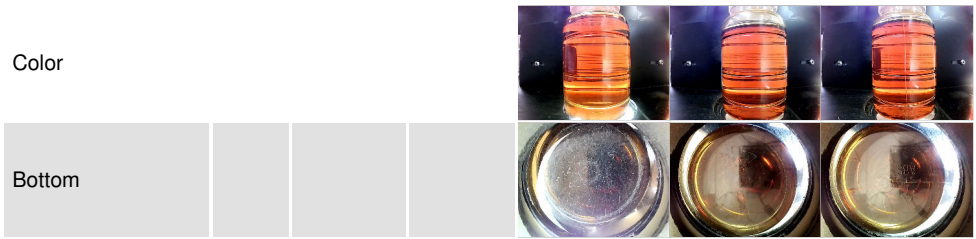
OIL ANALYSIS REPORT



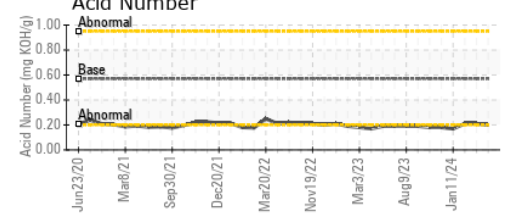
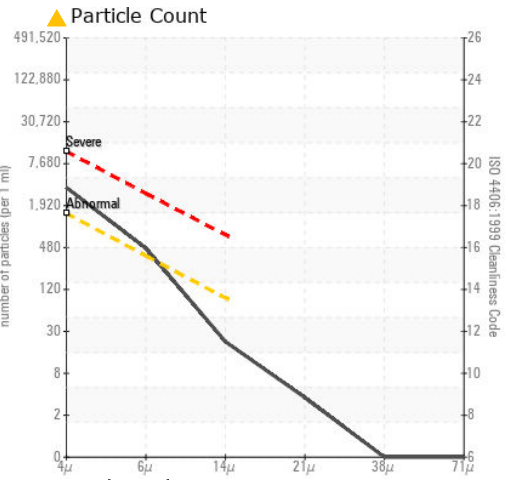
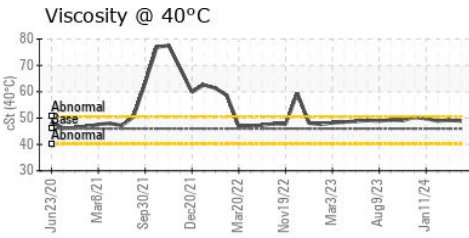
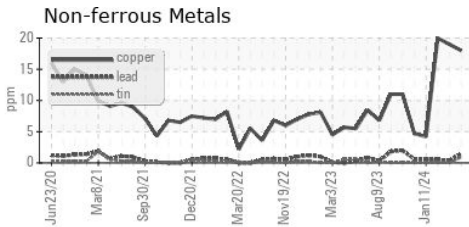
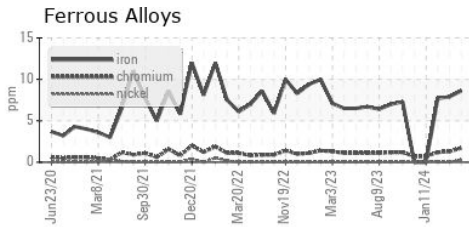
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	48.9	49.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0117990
Lab Number : 06157641
Unique Number : 10993064
Test Package : IND 2
Received : 23 Apr 2024
Tested : 24 Apr 2024
Diagnosed : 25 Apr 2024 - Don Baldrige

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)