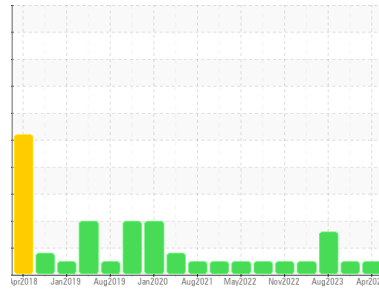


OIL ANALYSIS REPORT



Area
K5 CONSTRUCTION CORPORATION - HODGKINS IL
Machine Id
1118
Component
Diesel Engine
Fluid
LEAHY WOLF PREMIUM 15W40 (3 hrs)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PCA0122074 | LW0008341 | LW0007700 |
| Sample Date | Client Info | | 19 Apr 2024 | 11 Dec 2023 | 23 Aug 2023 |
| Machine Age | hrs | Client Info | 4965 | 4719 | 4427 |
| Oil Age | hrs | Client Info | 4673 | 292 | 4164 |
| Oil Changed | Client Info | | Changed | Not Changd | Changed |
| Sample Status | | | NORMAL | NORMAL | ABNORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel | WC Method | >2.1 | <1.0 | <1.0 | <1.0 |
| Water | WC Method | >0.21 | NEG | NEG | NEG |
| Glycol | WC Method | | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 | |
|----------|--------|-------------|---------|--------------|----------|----|
| Iron | ppm | ASTM D5185m | >51 | 13 | 9 | 12 |
| Chromium | ppm | ASTM D5185m | >11 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >5 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >31 | 3 | 2 | 5 |
| Lead | ppm | ASTM D5185m | >26 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185m | >26 | 2 | 1 | 2 |
| Tin | ppm | ASTM D5185m | >4 | <1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 | |
|------------|--------|-------------|---------|--------------|----------|------|
| Boron | ppm | ASTM D5185m | | 30 | 38 | 323 |
| Barium | ppm | ASTM D5185m | | 0 | 12 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 84 | 85 | 256 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 883 | 866 | 886 |
| Calcium | ppm | ASTM D5185m | | 1107 | 1038 | 1522 |
| Phosphorus | ppm | ASTM D5185m | | 943 | 930 | 948 |
| Zinc | ppm | ASTM D5185m | | 1139 | 1123 | 1111 |
| Sulfur | ppm | ASTM D5185m | | 3123 | 3225 | 3833 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 | |
|-----------|--------|-------------|---------|-----------|----------|------|
| Silicon | ppm | ASTM D5185m | >22 | 16 | 14 | ▲ 28 |
| Sodium | ppm | ASTM D5185m | >31 | 0 | 0 | 2 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 3 | 2 |

INFRA-RED

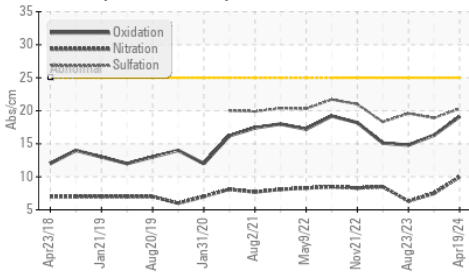
| | method | limit/base | current | history1 | history2 | |
|-----------|----------|-------------|---------|-------------|----------|------|
| Soot % | % | *ASTM D7844 | >3 | 0.4 | 0.2 | 0.1 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 10.0 | 7.5 | 6.3 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 20.3 | 18.9 | 19.6 |

FLUID DEGRADATION

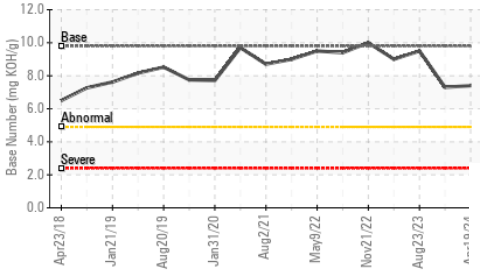
| | method | limit/base | current | history1 | history2 | |
|------------------|----------|-------------|---------|-------------|----------|------|
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 19.1 | 16.3 | 14.8 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 9.8 | 7.4 | 7.3 | 9.5 |

OIL ANALYSIS REPORT

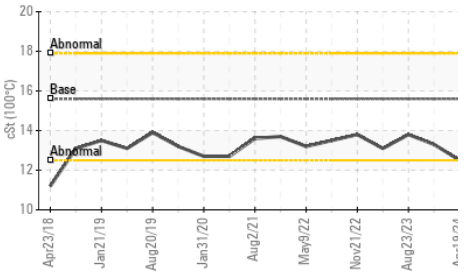
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C



VISUAL

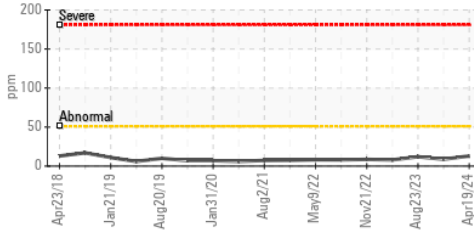
| | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.21 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

FLUID PROPERTIES

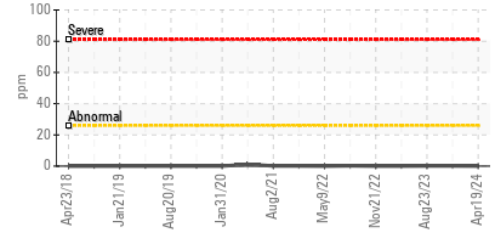
| | method | limit/base | current | history1 | history2 |
|--------------|--------|------------|---------|----------|----------|
| Visc @ 100°C | cSt | ASTM D445 | 15.6 | 12.5 | 13.3 |

GRAPHS

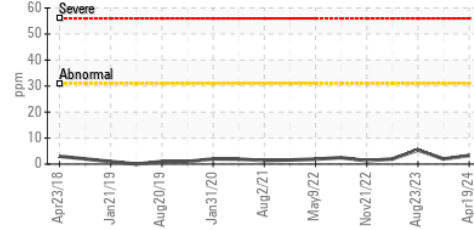
Iron (ppm)



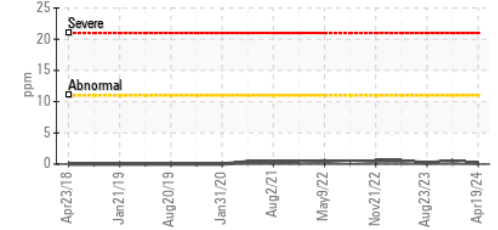
Lead (ppm)



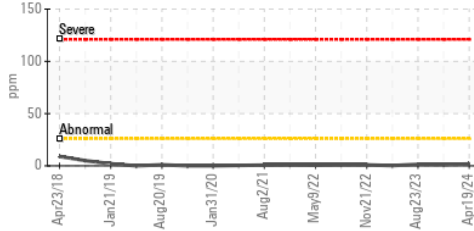
Aluminum (ppm)



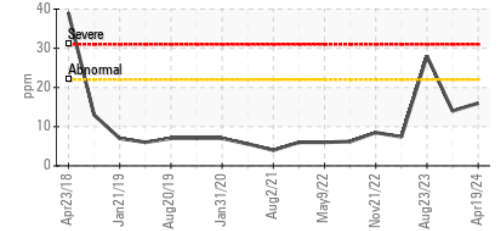
Chromium (ppm)



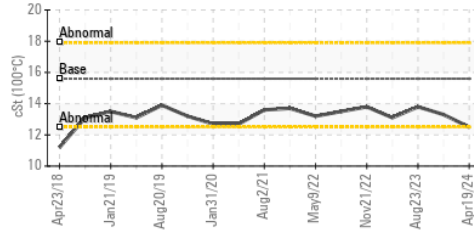
Copper (ppm)



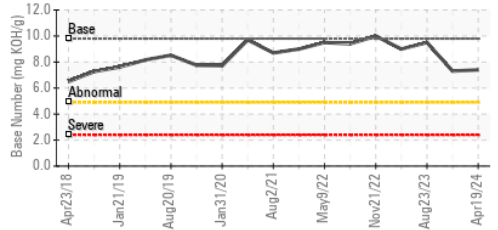
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : PCA0122074

Lab Number : 06158925

Unique Number : 10994348

Test Package : MOB 1 (Additional Tests: TBN)

Received : 24 Apr 2024

Tested : 25 Apr 2024

Diagnosed : 25 Apr 2024 - Wes Davis

K5 CONSTRUCTION CORPORATION

6301 S EAST AVENUE

HODGKINS, IL

US 60525

Contact: Dave Gorski

daveg@k-five.net

T: (630)257-5600

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)