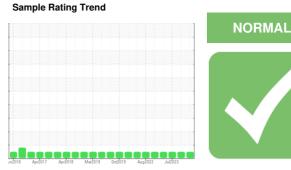


# **OIL ANALYSIS REPORT**

Area K5 CONSTRUCTION CORPORATION - HODGKINS IL





#### Fluid LEAHY WOLF PREMIUM 15W40 (12 hrs)

Diesel Engine

4613

| SAMPLE INFOF       | MATION   | method      | limit/base | current     | history1    | history     |
|--------------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number      |          | Client Info |            | PCA0122071  | LW0007723   | LW000714    |
| Sample Date        |          | Client Info |            | 19 Apr 2024 | 06 Sep 2023 | 05 Jul 2023 |
| Machine Age        | hrs      | Client Info |            | 34018       | 33401       | 32876       |
| Oil Age            | hrs      | Client Info |            | 617         | 525         | 596         |
| Oil Changed        |          | Client Info |            | Changed     | Changed     | Changed     |
| Sample Status      |          |             |            | NORMAL      | NORMAL      | NORMAL      |
| CONTAMINA          | ION      | method      | limit/base | current     | history1    | history     |
| Fuel               |          | WC Method   | >5         | <1.0        | <1.0        | <1.0        |
| Water              |          | WC Method   | >0.2       | NEG         | NEG         | NEG         |
| Glycol             |          | WC Method   |            | NEG         | NEG         | NEG         |
| WEAR METAI         | S        | method      | limit/base | current     | history1    | history     |
| Iron               | ppm      | ASTM D5185m | >100       | 16          | 17          | 21          |
| Chromium           | ppm      | ASTM D5185m | >20        | <1          | <1          | <1          |
| Nickel             | ppm      | ASTM D5185m | >2         | 0           | 0           | <1          |
| Titanium<br>Silver | ppm      | ASTM D5185m | >2         | 8           | <1          | 0           |
|                    | ppm      | ASTM D5185m | >2         | 0           | 0           | <1          |
| Aluminum           | ppm      | ASTM D5185m | >25        | 1           | 1           | 0           |
| Lead               | ppm      | ASTM D5185m | >40        | 0           | 1           | 1           |
| Copper             | ppm      | ASTM D5185m |            | 5           | 5           | 6           |
| Tin                | ppm      | ASTM D5185m | >15        | <1          | <1          | <1          |
| Vanadium           | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Cadmium            | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| ADDITIVES          |          | method      | limit/base | current     | history1    | history     |
| Boron              | ppm      | ASTM D5185m |            | 11          | 4           | 0           |
| Barium             | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Molybdenum         | ppm      | ASTM D5185m |            | 54          | 57          | 60          |
| Manganese          | ppm      | ASTM D5185m |            | <1          | 1           | <1          |
| Magnesium          | ppm      | ASTM D5185m |            | 936         | 985         | 887         |
| Calcium            | ppm      | ASTM D5185m |            | 1114        | 1183        | 1099        |
| Phosphorus         | ppm      | ASTM D5185m |            | 1039        | 1071        | 1007        |
| Zinc               | ppm      | ASTM D5185m |            | 1261        | 1359        | 1180        |
| Sulfur             | ppm      | ASTM D5185m |            | 3451        | 4048        | 2980        |
| CONTAMINA          | NTS      | method      | limit/base | current     | history1    | history     |
| Silicon            | ppm      | ASTM D5185m | >25        | 2           | 2           | 2           |
| Sodium             | ppm      | ASTM D5185m |            | <1          | <1          | 0           |
| Potassium          | ppm      | ASTM D5185m | >20        | <1          | 3           | 4           |
| INFRA-RED          |          | method      | limit/base | current     | history1    | history     |
| Soot %             | %        | *ASTM D7844 | >3         | 0.3         | 0.3         | 0.3         |
| Nitration          | Abs/cm   | *ASTM D7624 | >20        | 6.7         | 6.2         | 6.8         |
| Sulfation          | Abs/.1mm | *ASTM D7415 | >30        | 19.5        | 19.5        | 20.5        |
| FLUID DEGRA        | DATION   | method      | limit/base | current     | history1    | history     |
|                    |          |             |            |             |             |             |
| Oxidation          | Abs/.1mm | *ASTM D7414 | >25        | 15.3        | 15.7        | 16.6        |

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monito

### Wear

All component wear rates are normal.

#### Contamination

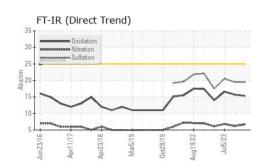
There is no indication of any contamination in the oil.

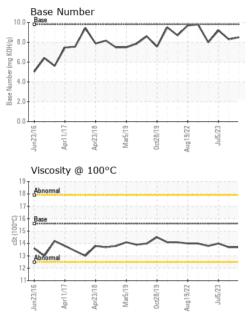
### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



# **OIL ANALYSIS REPORT**





|  | VISUAL  |                                     | method             | limit/base                                     | current                  | history1                              | history2   |
|--|---|-------------------------------------|--------------------|--|--------------------------|---------------------------------------|--|
|  | White Metal   | scalar                              | *Visual            | NONE   | NONE                     | NONE                                  | NONE   |
|  | Yellow Metal  | scalar                              | *Visual            | NONE   | NONE                     | NONE                                  | NONE   |
| 1~   | Precipitate   | scalar                              | *Visual            | NONE   | NONE                     | NONE                                  | NONE   |
| Ň  | Silt  | scalar                              | *Visual            | NONE   | NONE                     | NONE                                  | NONE   |
|  | Debris  | scalar                              | *Visual            | NONE   | NONE                     | NONE                                  | NONE   |
| and the state of the second se | Sand/Dirt   | scalar                              | *Visual            | NONE   | NONE                     | NONE                                  | NONE   |
| Jul5/23  | Appearance  | scalar                              | *Visual            | NORML  | NORML                    | NORML                                 | NORML  |
| Aug 19/22<br>Jul5/23   | Odor  | scalar                              | *Visual            | NORML  | NORML                    | NORML                                 | NORML  |
|  | Emulsified Water  | scalar                              | *Visual            | >0.2   | NEG                      | NEG                                   | NEG  |
|  | Free Water  | scalar                              | *Visual            |  | NEG                      | NEG                                   | NEG  |
| $\sim$   | FLUID PROPE   | RTIES                               | method             | limit/base                                     | current                  | history1                              | history2   |
|  | Visc @ 100°C  | cSt                                 | ASTM D445          | 15.6   | 13.7                     | 13.7                                  | 14.0   |
|  | GRAPHS  |                                     |                    |  |                          |                                       |  |
|  | Iron (ppm)  |                                     |                    | 10   | Lead (ppm)               |                                       |  |
| Aug19/22 -   | 200 - Severe  |                                     |                    |  | 80 - Severe              |                                       |  |
| дид  | E 150 - Abnormal  |                                     |                    | G.   | 60<br>40 <b>Abnormal</b> |                                       |  |
|  | 50  |                                     |                    |  | 40 <b>- 0</b><br>20 -    |                                       |  |
|  |   |                                     |                    |  | 0                        |                                       |  |
|  | Jun23/16<br>Apr11/17<br>Apr23/18  | Mar5/19<br>0ct28/19                 | Aug19/22           |  | Jun23/16<br>Apr11/17     | Apr23/18<br>Mar5/19<br>Oct28/19       | Aug 19/22<br>Jul5/23                                   |
|  |   | 0 V                                 | Aug                |  | -                        |                                       | Auç  |
|  | Aluminum (ppm)  |                                     |                    |  | Chromium (۱              | opm)                                  |  |
|  | 40 Severe   |                                     |                    |  | 40 Severe                |                                       |  |
|  |   |                                     |                    |  |                          |                                       |  |
| Jul5/23 -  | E 30 Abnormal   |                                     |                    | ud d   | 20 - Abnormal            |                                       |  |
| Aug 19/22<br>Jul5/23   | 10-   |                                     |                    |  | 10 -                     |                                       |  |
|  |   |                                     |                    |  | 0                        |                                       |  |
|  | Jun23/16 -<br>Apr11/17 -<br>Apr23/18 -  | Mar5/19<br>0ct28/19                 | Aug 19/22          |  | Jun23/16<br>Apr11/17     | Apr23/18 .<br>Mar5/19 .<br>Oct28/19 . | Aug19/22<br>Jul5/23                                    |
|  | ع حح<br>Copper (ppm)  | ~ 0                                 | Au                 |  | ⊰                        |                                       | Au   |
|  |   |                                     |                    |  | 80 Severe                | ,                                     |  |
|  | 300 -   |                                     |                    |  | 60                       |                                       |  |
|  | 틆 200-  |                                     |                    | E C  | 40                       |                                       |  |
|  | 100 -   |                                     |                    |  | Abnormal                 |                                       |  |
|  |   |                                     | $\wedge$           |  |                          |                                       |  |
|  | 3/18  | Mar5/19 -                           | ug 19/22           |  | 3/16                     | Apr23/18 +<br>Mar5/19 +               | Jul5/23  |
|  | Jun23/16<br>Apr11/17<br>Apr23/18  | Mar<br>Oct2                         | Aug 19/22          |  | Jun23/16<br>Apr1 1/17    | Apr2<br>Mar<br>Oct2                   | Aug19/22<br>Jul5/23                                    |
|  | Viscosity @ 100°C   |                                     |                    |  | Base Numbe               | r                                     |  |
|  | 20  | 1111                                | 101111             | 10<br>©  | Base                     |                                       | $\sim$   |
|  | 18 - Abnormal   |                                     |                    | ×  |                          | $\sim$                                | ~~~  |
|  | 0. 16 Base  |                                     |                    | <u></u>  |                          |                                       |  |
|  | ADNOIMA   |                                     |                    | - funny  | .0                       |                                       |  |
|  | 12-   |                                     |                    | ase g  | .0-                      |                                       |  |
|  |   | 61/3                                | 1/22               | (  | 1.0 + 1/1<br>+ 1/1       | - 61/2<br>- 61/2                      | 1/22   |
|  | Jun23/16<br>Apr11/17<br>Apr23/18  | Mar5/19<br>0ct28/19                 | Aug19/22           |  | Jun23/16<br>Apr11/17     | Apr23/18<br>Mar5/19<br>0ct28/19       | Aug19/22<br>Jul5/23                                    |
| Laboratory<br>Sample No.<br>Lab Number<br>Unique Number  | : WearCheck USA - 50 <sup>-</sup><br>: PCA0122071<br>: 06158927<br>: 10994350 | 1 Madiso<br>Recei<br>Teste<br>Diagn | ved : 24<br>d : 25 | , NC 27513<br>Apr 2024<br>Apr 2024<br>Apr 2024 |                          |                                       | CORPORATION<br>EAST AVENUE<br>HODGKINS, IL<br>US 60525 |
|  | · MOB 1 (Additional Te  | •                                   |                    | •  |                          | Cont                                  | tact: Dave Gorski                                      |



Test Package : MOB 1 (Additional Tests: TBN) Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

05 Contact: Dave Gorski daveg@k-five.net T: (630)257-5600 F:

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Submitted By: NOELLE TERRAULT

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