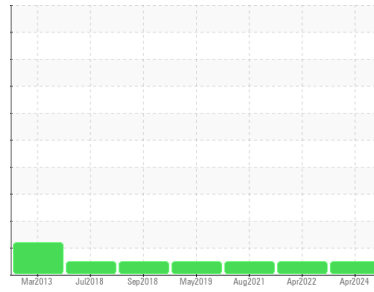


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area

## EVAPORATION

Machine Id

[EVAPORATION] PX-12028 PX-12028

Component

Hydraulic System

Fluid

4201 HYD OIL (--- QTS)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.  
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0115314</b>	PCA0069156	PCA0054692
Sample Date	Client Info	<b>17 Apr 2024</b>	27 Apr 2022	26 Aug 2021
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

### CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	<b>NEG</b>	NEG	NEG

### WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	<b>13</b>	20	20	
Iron	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>110</b>	0	<1
Phosphorus	ppm	ASTM D5185m	<b>433</b>	438	372
Zinc	ppm	ASTM D5185m	<b>41</b>	0	13
Sulfur	ppm	ASTM D5185m	<b>663</b>	472	421

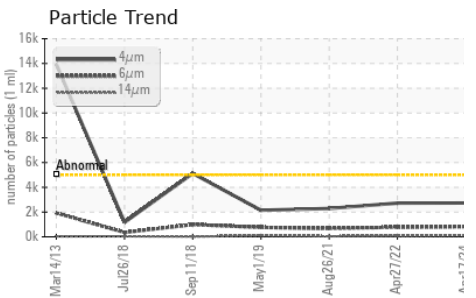
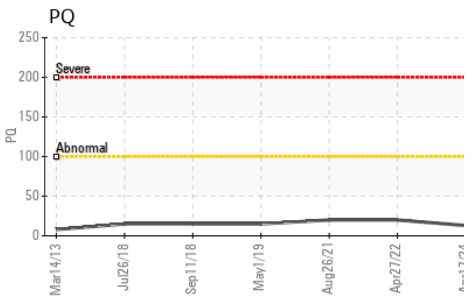
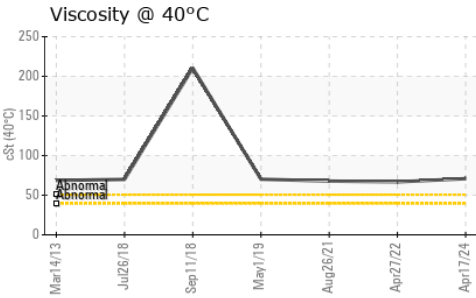
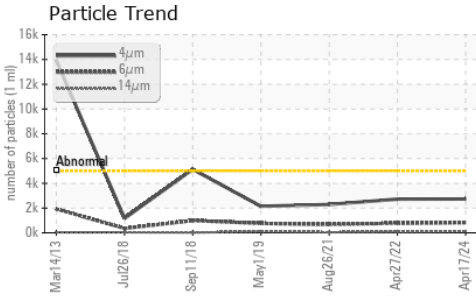
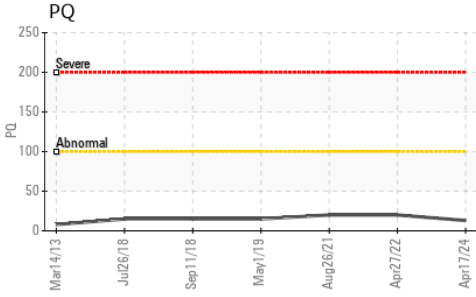
### CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0

### FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>2731</b>	2720	2289
Particles >6µm	ASTM D7647 >1300	<b>825</b>	776	677
Particles >14µm	ASTM D7647 >160	<b>116</b>	78	42
Particles >21µm	ASTM D7647 >40	<b>51</b>	16	7
Particles >38µm	ASTM D7647 >10	<b>7</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>19/17/14</b>	19/17/13	18/17/13

# OIL ANALYSIS REPORT

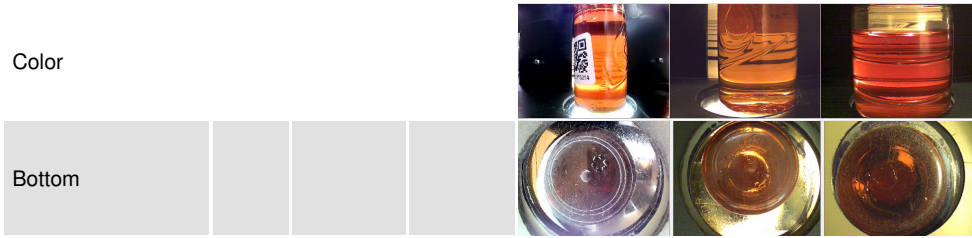


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.31</b>	0.33	0.206

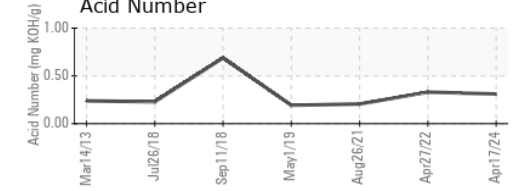
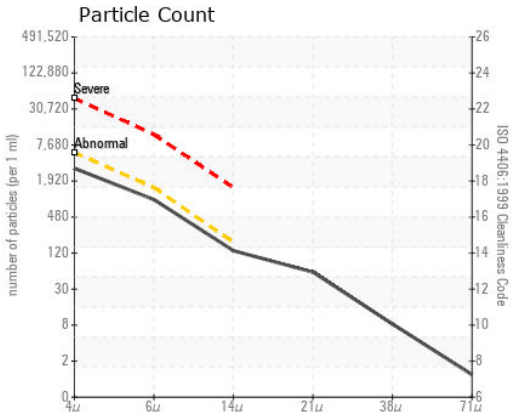
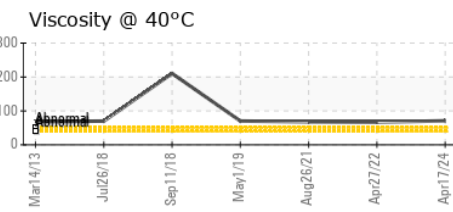
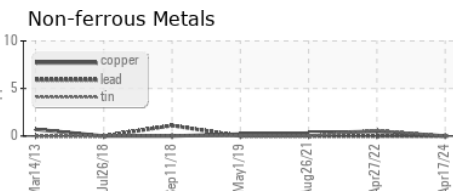
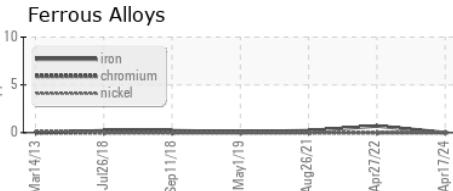
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>70.9</b>	66.8	67.8

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0115314  
**Lab Number** : **06158972**  
**Unique Number** : 10994395  
**Test Package** : IND 2 ( Additional Tests: PQ )

**Received** : 24 Apr 2024  
**Tested** : 25 Apr 2024  
**Diagnosed** : 25 Apr 2024 - Wes Davis

**THE HERSHEY COMPANY**  
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE  
 HERSHEY, PA  
 US 17033  
 Contact: CLINTON ZOHNER  
 clintzohner@hersheys.com  
 T: (717)374-4846  
 F: (717)374-4594