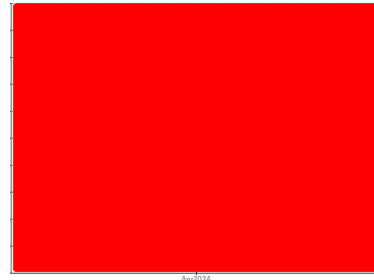


# OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area  
**K5 CONSTRUCTION CORPORATION - HODGKINS IL**  
 Machine Id  
**4360**  
 Component  
**Rear Differential**  
 Fluid  
**GEAR OIL SAE 80W90 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### ▲ Wear

Gear wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0122070</b>	---	---
Sample Date	Client Info		<b>19 Apr 2024</b>	---	---
Machine Age	hrs	Client Info	<b>8995</b>	---	---
Oil Age	hrs	Client Info	<b>8995</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>SEVERE</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>.2	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >1206	<b>▲ 4523</b>	---	---
Chromium	ppm	ASTM D5185m >9	<b>▲ 22</b>	---	---
Nickel	ppm	ASTM D5185m >9	<b>▲ 49</b>	---	---
Titanium	ppm	ASTM D5185m	<b>2</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m >72	<b>13</b>	---	---
Lead	ppm	ASTM D5185m >56	<b>2</b>	---	---
Copper	ppm	ASTM D5185m >57	<b>7</b>	---	---
Tin	ppm	ASTM D5185m >6	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>1</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 400	<b>123</b>	---	---
Barium	ppm	ASTM D5185m 200	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185m 12	<b>6</b>	---	---
Manganese	ppm	ASTM D5185m	<b>45</b>	---	---
Magnesium	ppm	ASTM D5185m 12	<b>6</b>	---	---
Calcium	ppm	ASTM D5185m 150	<b>30</b>	---	---
Phosphorus	ppm	ASTM D5185m 1650	<b>1684</b>	---	---
Zinc	ppm	ASTM D5185m 125	<b>63</b>	---	---
Sulfur	ppm	ASTM D5185m 22500	<b>23789</b>	---	---

## CONTAMINANTS

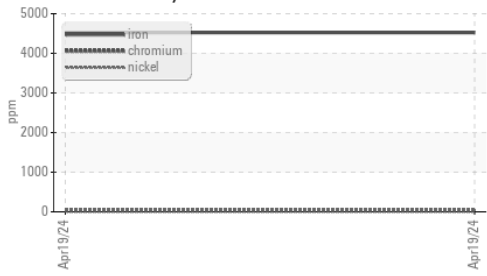
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >344	<b>240</b>	---	---
Sodium	ppm	ASTM D5185m >170	<b>23</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>15</b>	---	---

## VISUAL

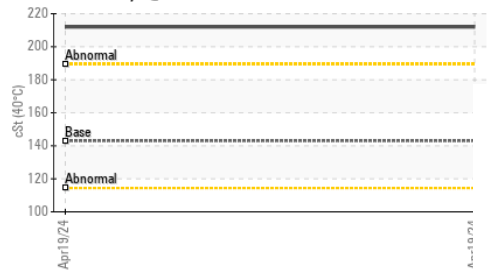
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual >.2	<b>NEG</b>	---	---
Free Water	scalar	*Visual	<b>NEG</b>	---	---

# OIL ANALYSIS REPORT

### ▲ Ferrous Alloys



### Viscosity @ 40°C



### FLUID PROPERTIES

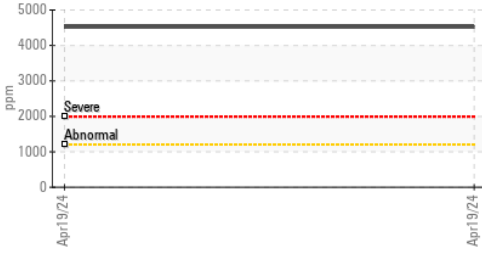
method	limit/base	current	history1	history2	
Visc @ 40°C	cSt ASTM D445	143	<b>212</b>	---	---

### SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

### GRAPHS

#### ▲ Iron (ppm)



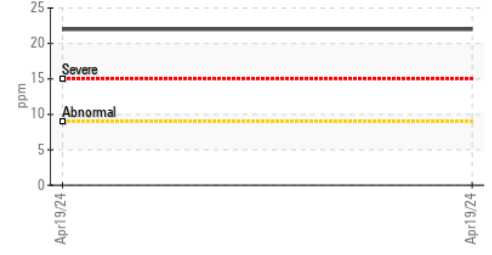
#### Lead (ppm)



#### Aluminum (ppm)



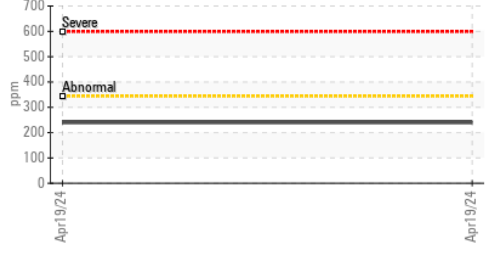
#### ▲ Chromium (ppm)



#### Copper (ppm)



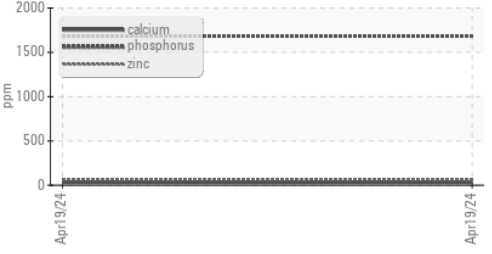
#### Silicon (ppm)



#### Viscosity @ 40°C



#### Additives



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0122070      **Received** : 24 Apr 2024  
**Lab Number** : **06159937**      **Tested** : 25 Apr 2024  
**Unique Number** : 10995360      **Diagnosed** : 26 Apr 2024 - Don Baldrige  
**Test Package** : MOB 1

**K5 CONSTRUCTION CORPORATION**  
 6301 S EAST AVENUE  
 HODGKINS, IL  
 US 60525  
 Contact: NOELLE TERRAULT  
 noellet@k-five.net

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)