

OIL ANALYSIS REPORT

Area K5 CONSTRUCTION CORPORATION - HODGKINS IL 2028 Component

Rear Left Planetary

Fluid LEAHY WOLF SYNMASTER 80W140 (1 hrs)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

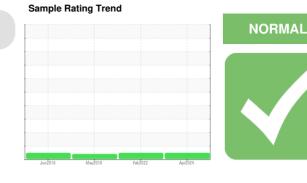
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

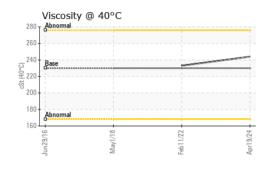
The condition of the oil is acceptable for the time in service.



SAMPLE INFORM	ATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PCA0122089	LW0004322	LWI-K94673	
Sample Date		Client Info		19 Apr 2024	11 Feb 2022	01 May 2018	
Machine Age	hrs	Client Info		5847	5818	5331	
Oil Age	hrs	Client Info		29	395	1819	
Oil Changed		Client Info		Changed	Changed	Changed	
Sample Status				NORMAL	NORMAL	ABNORMAL	
CONTAMINATIO	NC	method	limit/base	current	history1	history2	
Water		WC Method	>0.2	NEG	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>500	31	34	94	
Chromium	ppm	ASTM D5185m	>10	0	<1	0	
Nickel	ppm	ASTM D5185m	>10	0	0	0	
Titanium	ppm	ASTM D5185m		0	0	0	
Silver	ppm	ASTM D5185m		0	0	0	
Aluminum	ppm	ASTM D5185m	>25	0	<1	0	
Lead	ppm	ASTM D5185m	>25	0	<1	4	
Copper	ppm	ASTM D5185m	>75	0	3	33	
Tin	ppm	ASTM D5185m	>10	<1	<1	1	
Antimony	ppm	ASTM D5185m	>5		0	0	
Vanadium	ppm	ASTM D5185m		0	0	0	
Cadmium	ppm	ASTM D5185m		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	202	255	243	268	
Barium	ppm	ASTM D5185m		0	0	0	
Molybdenum	ppm	ASTM D5185m		0	0	0	
Manganese	ppm	ASTM D5185m		0	<1	1	
Magnesium	ppm	ASTM D5185m		1	<1	2	
Calcium	ppm	ASTM D5185m		9	4	117	
Phosphorus	ppm	ASTM D5185m	1209	1341	1293	1177	
Zinc	ppm	ASTM D5185m		4	1	243	
Sulfur	ppm	ASTM D5185m	20439	26137	20710		
Lithium	ppm	ASTM D5185m				1	
CONTAMINANT	S	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>75	12	12	55	
	ppm	ASTM D5185m		0	1	4	
Potassium	ppm	ASTM D5185m	>20	1	1	3	



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	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE	NONE		
+ +	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE		
Feb 11/22 Apr19/24	Appearance	scalar	*Visual	NORML	NORML	NORML		
Ar Fe	Odor	scalar	*Visual	NORML	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG		
	Free Water	scalar	*Visual		NEG	NEG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445	230	244	233		
	SAMPLE IMAG	GES	method	limit/base	current	history1	history2	
	Color				no image	no image	no image	
	Bottom				no image	no image	no image	
	GRAPHS Iron (ppm)				Lead (ppm)			
	2000 Severe			150	T			
	Ē.1000		· · · · · · · · · · · · · · · · · · ·	E 100	Severe			
	Abnormal				Abnormal			
	19 19 19		/22 -	1/24	91/	/18.		
	Jun29/16 May1/18		Feb 11/22	Apr19/24	Jun 29/16	May1/18		
	Aluminum (ppm)				Chromium (p	opm)		
	100 Severe			30	Severe			
	5 50			E 20	Abnormal			
	Abnormal			-10	1			
			1/22 -			1/18		
	Jun29/16 May1/18		Feb11/22	Apr19/24	Jun29/16	May1/18		
	Copper (ppm)				Silicon (ppm))		
	200 Severe			300	l			
	툴 100 - Abnormal			E 200	Severe			
				~ 10	Abnormal			
	un29/16		1/22	9/24	9/16	May1/18 -		
	Jun29/16 May1/18		Feb11/22	Apr19/24	Jun29/16	May1/18 Feb11/22		
	Viscosity @ 40°C				Additives			
	300 Abnormal			1500	ABBREN AND AND A STREET, STREE		**********************	
	250 Base 정 200 Abnormal			E 1000	annananan phosphor	rus		
	150			50	ZINC	and shall all all all all all all all all all		
	Jun29/16		Feb 11/22 -	Apr19/24 -	Jun29/16	May1/18		
	Jun2 May		Feb 1	Aprl	Junz	May Feb1		
Laboratory Sample No. Lab Number Unique Number	: PCA0122089 : 06160797 : 10996220	Recei Teste	Madison Ave., Cary, NC 27513 Received : 25 Apr 2024 Tested : 26 Apr 2024 Diagnosed : 29 Apr 2024 - Sea			K5 CONSTRUCTION CORPORATIO 6301 S EAST AVENU HODGKINS, n Felton US 6052 Contact: FRANCISCO MUNC		
ficate L2367 Test Package discuss this sample report,			00 007 100	,			com@k-five.n	

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Submitted By: NOELLE TERRAULT

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