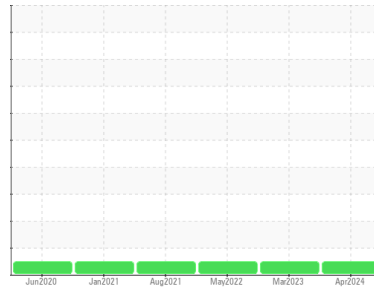


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**SCOF [98996107]**  
 Machine Id  
**6410 EAST**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0117532</b>	PCA0088315	PCA0067371
Sample Date	Client Info			<b>23 Apr 2024</b>	13 Mar 2023	10 May 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Filtered</b>	Filtered	Filtered
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

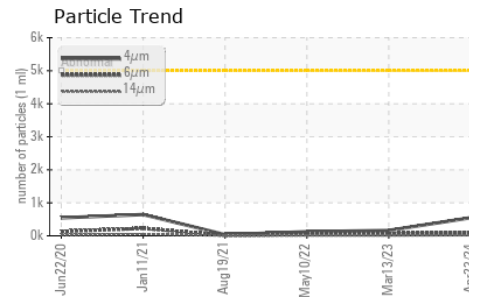
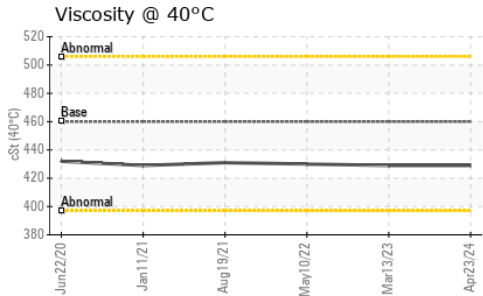
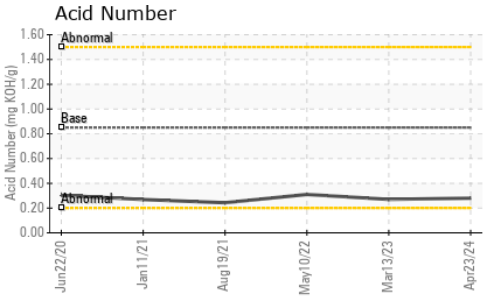
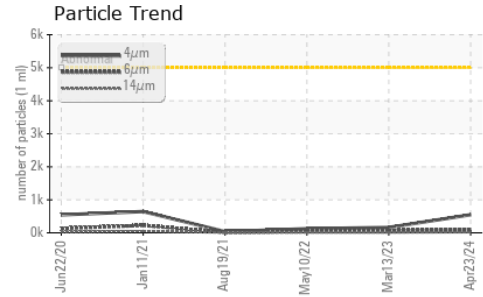
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>4</b>	7	11
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>3</b>	6	9
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	<1
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	15	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	15	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	50	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	50	<b>3</b>	2	0
Phosphorus	ppm	ASTM D5185m	350	<b>382</b>	315	366
Zinc	ppm	ASTM D5185m	100	<b>4</b>	7	0
Sulfur	ppm	ASTM D5185m	12500	<b>472</b>	361	244

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>1</b>	<1	1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>548</b>	163	124
Particles >6µm		ASTM D7647	>1300	<b>96</b>	68	43
Particles >14µm		ASTM D7647	>320	<b>17</b>	10	10
Particles >21µm		ASTM D7647	>80	<b>4</b>	2	4
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/15	<b>16/14/11</b>	15/13/10	14/13/10

# OIL ANALYSIS REPORT

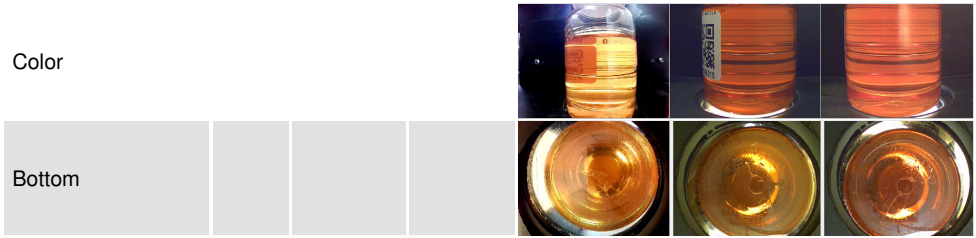


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>0.28</b>	0.27	0.31

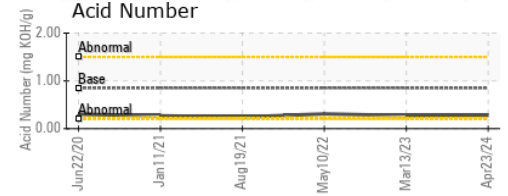
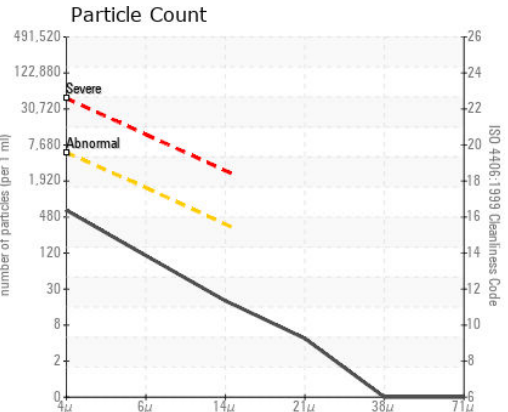
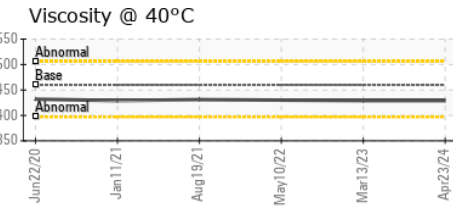
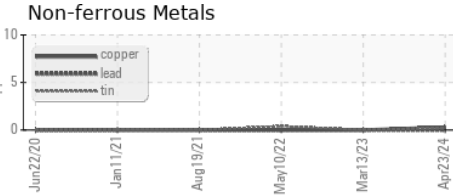
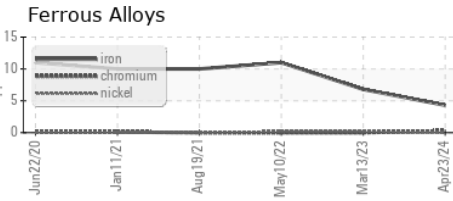
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	<b>429</b>	429	430

### SAMPLE IMAGES



### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0117532      **Received** : 10 May 2024  
**Lab Number** : 06175423      **Tested** : 13 May 2024  
**Unique Number** : 11021476      **Diagnosed** : 14 May 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: