

OIL ANALYSIS REPORT

Sample Rating Trend





Component Gearbox Fluid Mobilgear 600 XP 150 (20 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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12002 Jan2004 Apr2005 Jul2006 Sep2007 Feb2022 May2023 Dec2023	2002	Jan2004	Ápr2005	Jul2006	Sep2007	Feb2022	May2023	Dec2023		

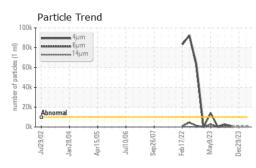
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0113550	PCA0113539	PCA0103597
Sample Date		Client Info		14 Feb 2024	29 Dec 2023	16 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	14	16	20
Chromium	ppm	ASTM D5185m	>15	<1	<1	<1
Nickel	ppm	ASTM D5185m	>15	0	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	1	1
Lead	ppm	ASTM D5185m	>100	<1	<1	<1
Copper	ppm	ASTM D5185m	>200	1	1	1
Tin	ppm	ASTM D5185m	>25	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	3
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium		ASTM D5185m		1	1	0
Calcium	ppm ppm	ASTM D5185m		21	19	29
		ASTM D5185m		367	352	363
Phosphorus	ppm	ASTM D5185m		125	110	156
Zinc	ppm			-	15475	
Sulfur	ppm	ASTM D5185m		15867	15475	16193
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		3	4	5
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m		1	<1	1
FLUID CLEANI	LINESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	856		1092
Particles >6µm		ASTM D7647	>2500	179		262
Particles >14µm		ASTM D7647	>640	23		21
Particles >21µm		ASTM D7647	>160	8		6
Particles >38µm		ASTM D7647	>40	0		0
Particles >71µm		ASTM D7647	>10	0		0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	17/15/12		17/15/12
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.60	0.58	0.64

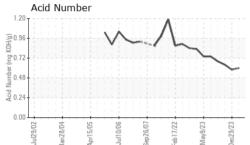
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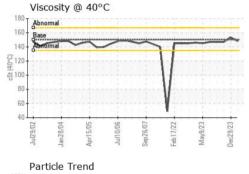
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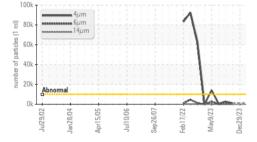


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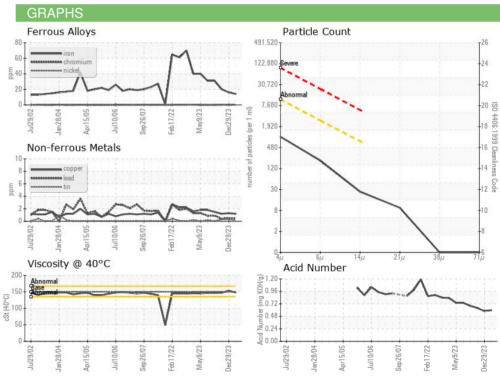








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	🔺 MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	148	153	147
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color				•		
Bottom						



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 KraftHeinz - New Ulm - Plant 8302 Sample No. : PCA0113550 Received : 10 May 2024 2525 S BRIDGE STREET Lab Number : 06175433 Tested : 13 May 2024 NEW ULM, MN Unique Number : 11021486 Diagnosed : 14 May 2024 - Don Baldridge US 56073 Test Package : IND 2 (Additional Tests: PrtCount) Contact: RYAN SCHMID Certificate 12367 ryan.schmid@kraftheinz.com To discuss this sample report, contact Customer Service at 1-800-237-1369. T: (507)568-0338 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (507)354-7927

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