

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
FLOUR LOADOUT LEG
 Machine Id
LOADOUT LABEL
 Component
Gearbox
 Fluid
HYDROTEX Ultra-Kleen ISO 220 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0123395	---	---
Sample Date	Client Info		10 Apr 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		27	---	---
Iron	ppm	ASTM D5185m >200	170	---	---
Chromium	ppm	ASTM D5185m >15	<1	---	---
Nickel	ppm	ASTM D5185m >15	0	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	2	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >200	<1	---	---
Tin	ppm	ASTM D5185m >25	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	82	---	---
Barium	ppm	ASTM D5185m	16	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	2	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	396	---	---
Zinc	ppm	ASTM D5185m	33	---	---
Sulfur	ppm	ASTM D5185m	10746	---	---

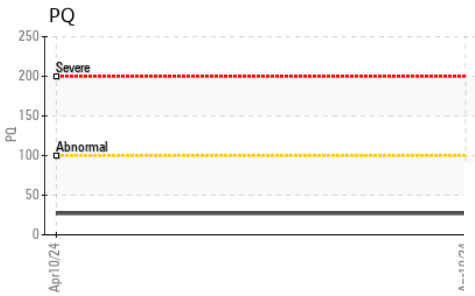
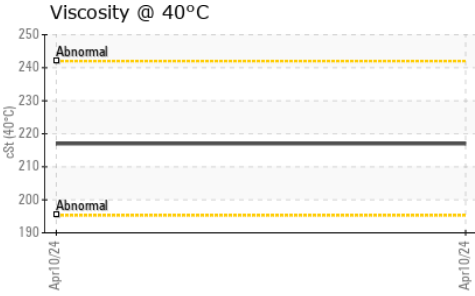
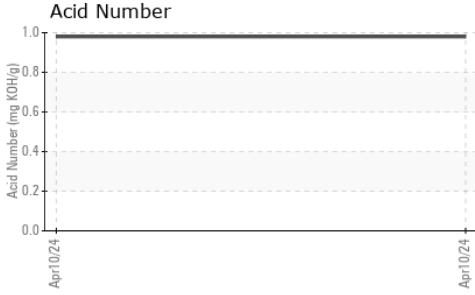
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	8	---	---
Sodium	ppm	ASTM D5185m	4	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.98	---	---

OIL ANALYSIS REPORT



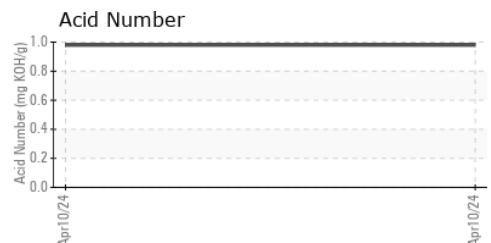
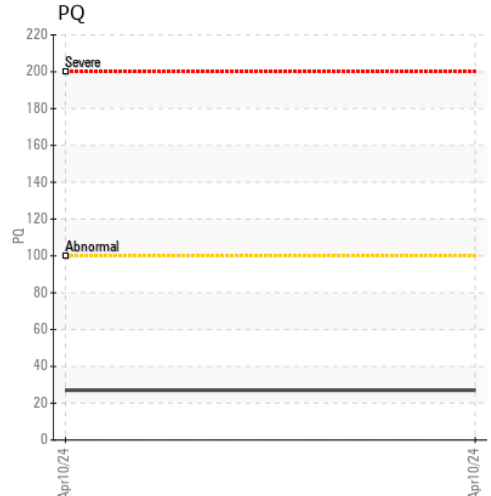
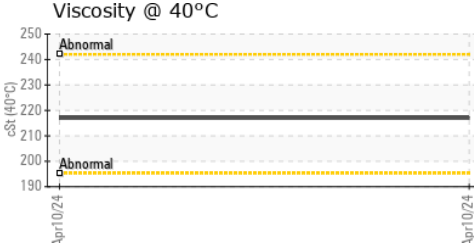
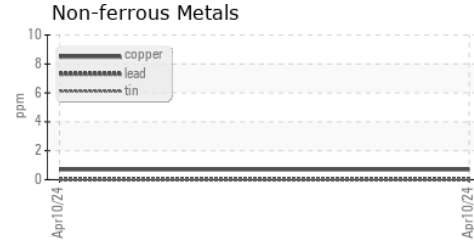
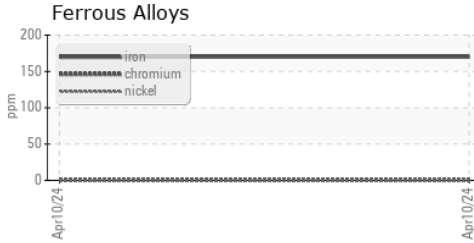
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0123395 **Received** : 10 May 2024
Lab Number : 06175654 **Tested** : 13 May 2024
Unique Number : 11021707 **Diagnosed** : 13 May 2024 - Wes Davis
Test Package : PLANT

Ardent Mills - Stockton
 3939 Producers Dr
 Stockton, CA
 US 95206
 Contact: Noel Garcia
 noel.garcia@ardentmills.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: