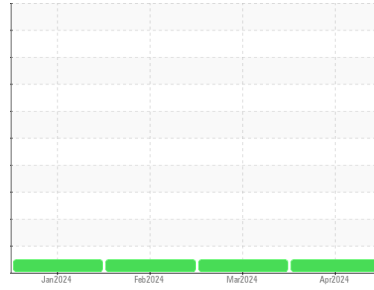


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**FLOUR LOADOUT LEG**  
 Machine Id  
**LOADOUT LEG**  
 Component  
**Gearbox**  
 Fluid  
**HYDROTEX Ultra-Kleen ISO 220 (13 QTS)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0123396</b>	PCA0113074	PCA0113064
Sample Date	Client Info			<b>16 Apr 2024</b>	13 Mar 2024	14 Feb 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

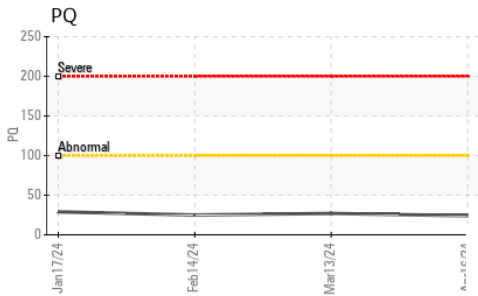
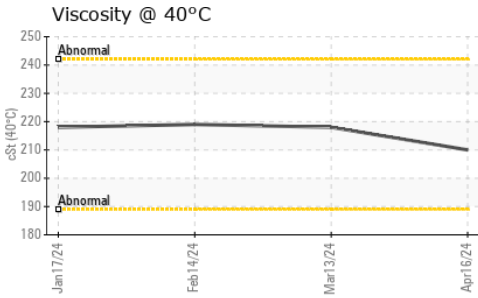
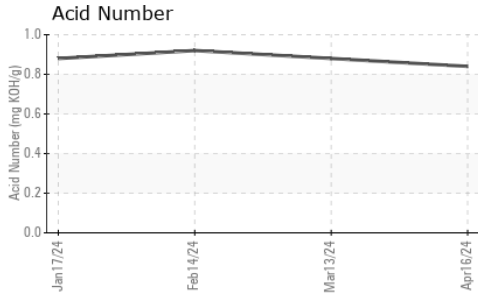
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>24</b>	27	25
Iron	ppm	ASTM D5185m	>200	<b>77</b>	160	165
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	2	2
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>70</b>	71	79
Barium	ppm	ASTM D5185m		<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	1	2
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>434</b>	395	438
Zinc	ppm	ASTM D5185m		<b>55</b>	23	8
Sulfur	ppm	ASTM D5185m		<b>10404</b>	11488	11247

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>11</b>	7	13
Sodium	ppm	ASTM D5185m		<b>2</b>	4	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.84</b>	0.88	0.92

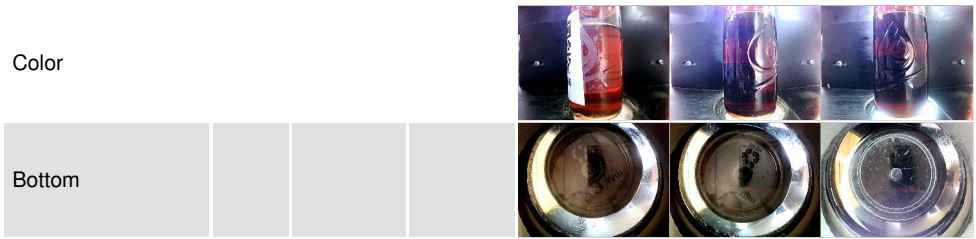
# OIL ANALYSIS REPORT



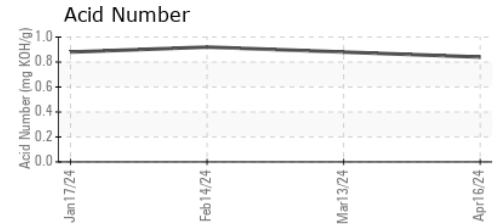
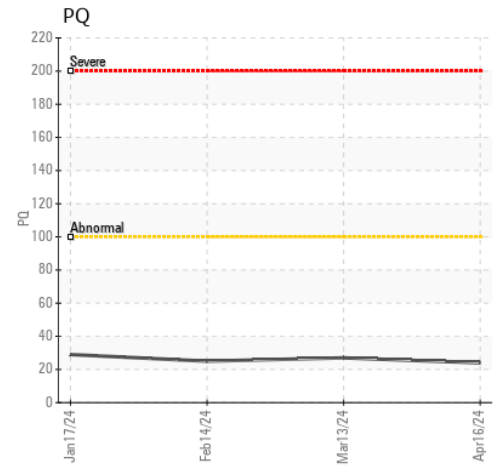
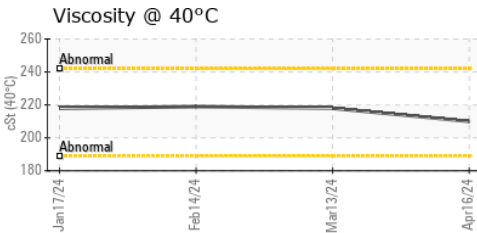
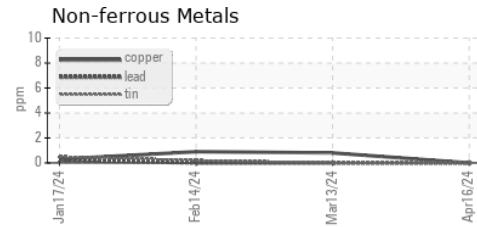
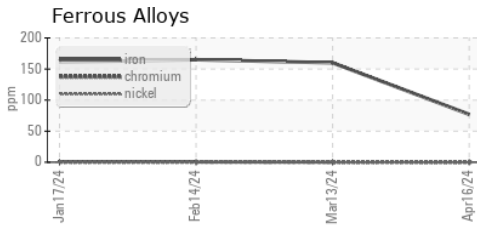
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	210	218	219

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0123396  
**Lab Number** : 06175655  
**Unique Number** : 11021708  
**Test Package** : PLANT

**Received** : 10 May 2024  
**Tested** : 13 May 2024  
**Diagnosed** : 13 May 2024 - Wes Davis

**Ardent Mills - Stockton**  
 3939 Producers Dr  
 Stockton, CA  
 US 95206  
 Contact: Noel Garcia  
 noel.garcia@ardentmills.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)