

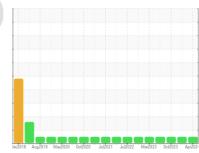
# **OIL ANALYSIS REPORT**



KEMP QUARRIES / BCS - GRAVETTE [69573] WL124

Component Front Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)



Sample Rating Trend



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm4)

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the

### **Fluid Condition**

The condition of the oil is acceptable for the time in service.

| SAMPLE INFOR     | MATION | method      |            |             |             | history2    |
|------------------|--------|-------------|------------|-------------|-------------|-------------|
| Sample Number    |        | Client Info |            | PCA0108555  | PCA0069788  | PCA0087000  |
| Sample Date      |        | Client Info |            | 18 Apr 2024 | 08 Feb 2024 | 12 Oct 2023 |
| Machine Age      | hrs    | Client Info |            | 38441       | 37365       | 37365       |
| Oil Age          | hrs    | Client Info |            | 37395       | 36319       | 37365       |
| Oil Changed      |        | Client Info |            | Changed     | N/A         | N/A         |
| Sample Status    |        |             |            | NORMAL      | NORMAL      | NORMAL      |
| CONTAMINAT       | ION    | method      | limit/base | current     | history1    | history2    |
| Water            |        | WC Method   | >0.2       | NEG         | NEG         | NEG         |
| WEAR METAL       | .S     | method      | limit/base | current     | history1    | history2    |
| Iron             | ppm    | ASTM D5185m | >800       | 22          | 23          | 33          |
| Chromium         | ppm    | ASTM D5185m | >10        | <1          | <1          | <1          |
| Nickel           | ppm    | ASTM D5185m | >5         | 0           | 0           | 0           |
| Titanium         | ppm    | ASTM D5185m | >15        | 0           | 0           | <1          |
| Silver           | ppm    | ASTM D5185m | >2         | 0           | 0           | 0           |
| Aluminum         | ppm    | ASTM D5185m | >75        | <1          | 1           | 2           |
| Lead             | ppm    | ASTM D5185m | >10        | 0           | 0           | <1          |
| Copper           | ppm    | ASTM D5185m | >75        | 11          | 11          | 14          |
| Tin              | ppm    | ASTM D5185m | >8         | <1          | 0           | 0           |
| Vanadium         | ppm    | ASTM D5185m |            | 0           | 0           | 0           |
| Cadmium          | ppm    | ASTM D5185m |            | 0           | 0           | <1          |
| ADDITIVES        |        | method      | limit/base | current     | history1    | history2    |
| Boron            | ppm    | ASTM D5185m | 2          | 3           | 0           | 3           |
| Barium           | ppm    | ASTM D5185m | 0          | 1           | 0           | 9           |
| Molybdenum       | ppm    | ASTM D5185m | 0          | 0           | 0           | 2           |
| Manganese        | ppm    | ASTM D5185m | 0          | <1          | <1          | 0           |
| Magnesium        | ppm    | ASTM D5185m | 9          | 18          | 18          | 18          |
| Calcium          | ppm    | ASTM D5185m | 3114       | 2804        | 2561        | 3025        |
| Phosphorus       | ppm    | ASTM D5185m | 1099       | 1019        | 926         | 1024        |
| Zinc             | ppm    | ASTM D5185m | 1245       | 1162        | 1198        | 1239        |
| Sulfur           | ppm    | ASTM D5185m | 7086       | 5859        | 5142        | 6714        |
| CONTAMINAN       | ITS    | method      | limit/base | current     | history1    | history2    |
| Silicon          | ppm    | ASTM D5185m | >400       | 10          | 9           | 12          |
| Sodium           | ppm    | ASTM D5185m |            | <1          | 0           | 0           |
| Potassium        | ppm    | ASTM D5185m | >20        | 0           | 0           | 2           |
| VISUAL           |        | method      | limit/base | current     | history1    | history2    |
| White Metal      | scalar | *Visual     | NONE       | NONE        | NONE        | NONE        |
| Yellow Metal     | scalar | *Visual     | NONE       | NONE        | NONE        | NONE        |
| Precipitate      | scalar | *Visual     | NONE       | NONE        | NONE        | NONE        |
| Silt             | scalar | *Visual     | NONE       | MODER       | LIGHT       | NONE        |
| Debris           | scalar | *Visual     | NONE       | NONE        | NONE        | NONE        |
| Sand/Dirt        | scalar | *Visual     | NONE       | NONE        | NONE        | NONE        |
| Appearance       | scalar | *Visual     | NORML      | NORML       | NORML       | NORML       |
| Odor             | scalar | *Visual     | NORML      | NORML       | NORML       | NORML       |
| Emulsified Water | scalar | *Visual     | >0.2       | NEG         | NEG         | NEG         |
|                  |        |             |            |             | h 1 = 0     |             |

**NEG** 

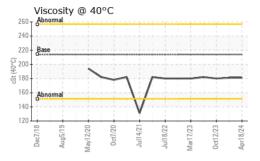
NEG

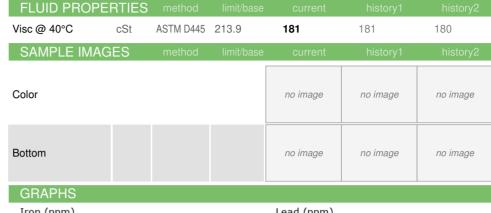
scalar \*Visual

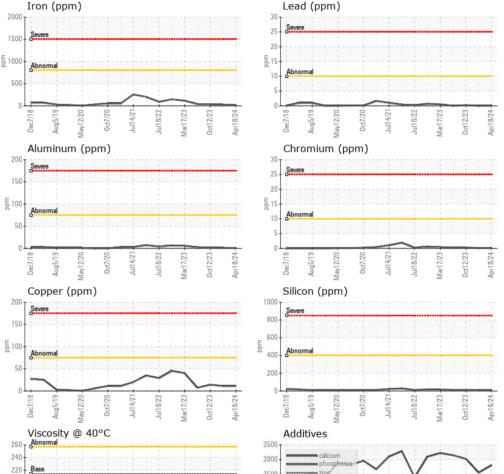
NEG



## **OIL ANALYSIS REPORT**







2500

1500

1000

500





Certificate 12367

Sample No.

Test Package : MOB 1

: PCA0108555 Lab Number : 06177921 Unique Number : 11029247

(0)-04) 180 180

160

140 120

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 13 May 2024

**Tested** : 14 May 2024 Diagnosed : 15 May 2024 - Sean Felton

Kemp Quarries - Benton County Stone - Gravette

15100 N Hwy 59 Sulphur Springs, AR US 72768

Contact:

gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: