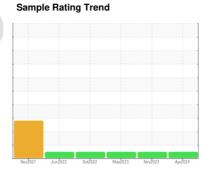


# **OIL ANALYSIS REPORT**

# KEMP QUARRIES / BCS - GRAVETTE [69378] **OHT119**

Component Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL





### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm4)

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the

### **Fluid Condition**

The condition of the oil is acceptable for the time in service.

| )             |        | Nov2021     | Jun 2022 Oct 2022 | May2023 Nov2023 | Apr2024     |             |
|---------------|--------|-------------|-------------------|-----------------|-------------|-------------|
| SAMPLE INFORM | MATION | method      | limit/base        | current         | history1    | history2    |
| Sample Number |        | Client Info |                   | PCA0108522      | PCA0084767  | PCA0085711  |
| Sample Date   |        | Client Info |                   | 23 Apr 2024     | 30 Nov 2023 | 11 May 2023 |
| Machine Age   | hrs    | Client Info |                   | 26752           | 26752       | 26286       |
| Oil Age       | hrs    | Client Info |                   | 25218           | 25684       | 26286       |
| Oil Changed   |        | Client Info |                   | Changed         | N/A         | N/A         |
| Sample Status |        |             |                   | NORMAL          | NORMAL      | NORMAL      |
| CONTAMINATI   | ON     | method      | limit/base        | current         | history1    | history2    |
| Water         |        | WC Method   | >0.1              | NEG             | NEG         | NEG         |
| WEAR METALS   | S      | method      | limit/base        | current         | history1    | history2    |
| Iron          | ppm    | ASTM D5185m | >20               | 22              | 20          | 15          |
| Chromium      | ppm    | ASTM D5185m | >10               | <1              | <1          | <1          |
| Nickel        | ppm    | ASTM D5185m | >10               | 0               | 1           | <1          |
| Titanium      | ppm    | ASTM D5185m |                   | 0               | <1          | 0           |
| Silver        | ppm    | ASTM D5185m |                   | 0               | 0           | 0           |
| Aluminum      | ppm    | ASTM D5185m | >10               | <1              | 1           | 0           |
| Lead          | ppm    | ASTM D5185m | >10               | 0               | 1           | <1          |
| Copper        | ppm    | ASTM D5185m | >75               | 8               | 9           | 6           |
| Tin           | ppm    | ASTM D5185m | >10               | <1              | <1          | <1          |
| Vanadium      | ppm    | ASTM D5185m |                   | 0               | 0           | 0           |
| Cadmium       | ppm    | ASTM D5185m |                   | 0               | 0           | 0           |
|               |        |             |                   |                 |             |             |

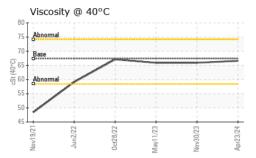
| ADDITIVES  |     | method      | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|---------|----------|----------|
| Boron      | ppm | ASTM D5185m | 0          | 0       | 0        | 0        |
| Barium     | ppm | ASTM D5185m | 0          | 1       | 0        | 11       |
| Molybdenum | ppm | ASTM D5185m | 0          | 2       | 5        | 6        |
| Manganese  | ppm | ASTM D5185m | 0          | <1      | 0        | <1       |
| Magnesium  | ppm | ASTM D5185m | 0          | 114     | 130      | 146      |
| Calcium    | ppm | ASTM D5185m | 50         | 393     | 348      | 316      |
| Phosphorus | ppm | ASTM D5185m | 330        | 515     | 522      | 485      |
| Zinc       | ppm | ASTM D5185m | 430        | 589     | 624      | 577      |
| Sulfur     | ppm | ASTM D5185m | 760        | 1840    | 1902     | 1656     |
| CONTAMINAN | ITS | method      | limit/base | current | historv1 | history2 |

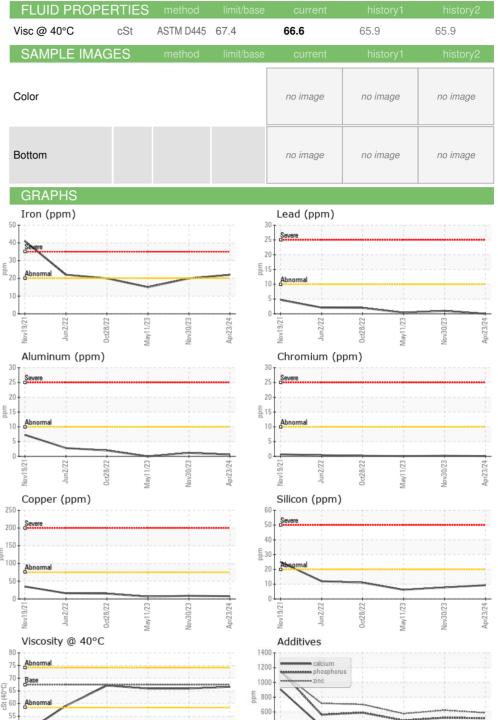
| CONTAMINANTS |     | method      | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|---------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >20        | 9       | 8        | 6        |
| Sodium       | ppm | ASTM D5185m |            | 1       | 0        | <1       |
| Potassium    | ppm | ASTM D5185m | >20        | 0       | 2        | <1       |
| VISHAL       |     | method      | limit/base | current | history1 | history2 |

| r Gtabbiaiii            | ppiii  | ACTIN DOTCOM | 720        | •       | _        |               |
|-------------------------|--------|--------------|------------|---------|----------|---------------|
| VISUAL                  |        | method       | limit/base | current | history1 | history2      |
| White Metal             | scalar | *Visual      | NONE       | NONE    | NONE     | NONE          |
| Yellow Metal            | scalar | *Visual      | NONE       | NONE    | NONE     | NONE          |
| Precipitate             | scalar | *Visual      | NONE       | NONE    | NONE     | NONE          |
| Silt                    | scalar | *Visual      | NONE       | NONE    | NONE     | NONE          |
| Debris                  | scalar | *Visual      | NONE       | NONE    | NONE     | NONE          |
| Sand/Dirt               | scalar | *Visual      | NONE       | NONE    | NONE     | NONE          |
| Appearance              | scalar | *Visual      | NORML      | NORML   | NORML    | NORML         |
| Odor                    | scalar | *Visual      | NORML      | NORML   | NORML    | NORML         |
| <b>Emulsified Water</b> | scalar | *Visual      | >0.1       | NEG     | NEG      | NEG           |
| Free Water              | scalar | *Visual      |            | NEG     | NEG      | NEG           |
| 15:29:16) Rev: 1        |        |              |            |         |          | Submitted By: |



## **OIL ANALYSIS REPORT**







Certificate 12367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06178001

45

: PCA0108522 Unique Number : 11029327 Test Package : MOB 1

Received **Tested** 

Oct28/22

May11/23

: 13 May 2024 : 14 May 2024 Diagnosed

: 15 May 2024 - Sean Felton

400

200

Kemp Quarries - Benton County Stone - Gravette

Oct28/22 -

15100 N Hwy 59 Sulphur Springs, AR US 72768

Contact: gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: KEMSUL [WUSCAR] 06178001 (Generated: 05/15/2024 15:29:16) Rev: 1

Submitted By:

T:

F: