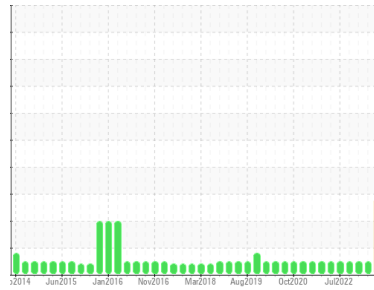


# OIL ANALYSIS REPORT

Area  
**KEMP QUARRIES / RVM-BUTTERFIELD [68553]**  
 Machine Id  
**WL081**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA HYDREX AW 68 (--- GAL)**

Sample Rating Trend



## ADDITIVES



### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-1 sampled fluid )

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0108660</b>	PCA0087072	PCA0085779
Sample Date	Client Info			<b>07 May 2024</b>	08 Nov 2023	01 Jun 2023
Machine Age	hrs	Client Info		<b>42798</b>	42315	41808
Oil Age	hrs	Client Info		<b>42798</b>	42315	41808
Oil Changed		Client Info		<b>N/A</b>	Changed	N/A
Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>10</b>	6	9
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	2
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>1</b>	0	2
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>2</b>	1	1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

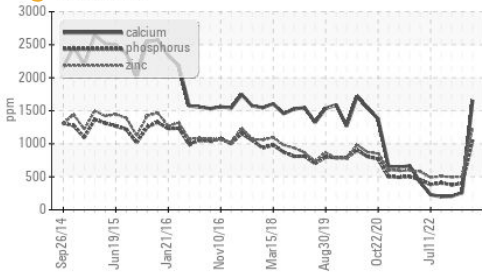
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>34</b>	3	4
Barium	ppm	ASTM D5185m	0	<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>38</b>	2	3
Manganese	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	0	<b>620</b>	63	66
Calcium	ppm	ASTM D5185m	50	<b>1660</b>	258	206
Phosphorus	ppm	ASTM D5185m	330	<b>1058</b>	400	378
Zinc	ppm	ASTM D5185m	430	<b>1238</b>	500	496
Sulfur	ppm	ASTM D5185m	760	<b>3474</b>	939	1276

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>7</b>	6	5
Sodium	ppm	ASTM D5185m		<b>4</b>	1	1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	2

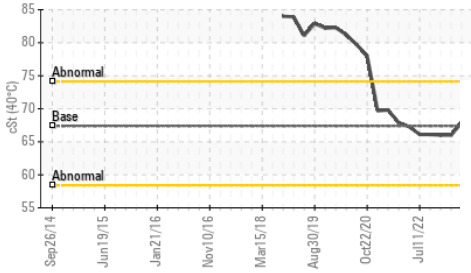
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

**Additives**



**Viscosity @ 40°C**



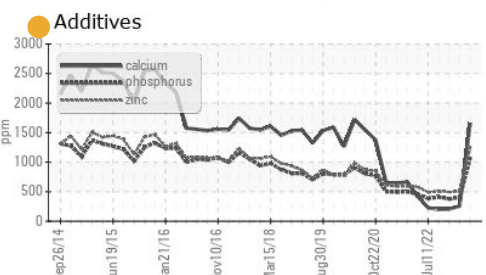
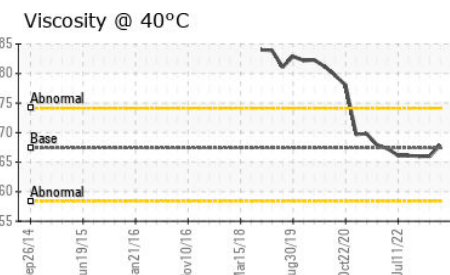
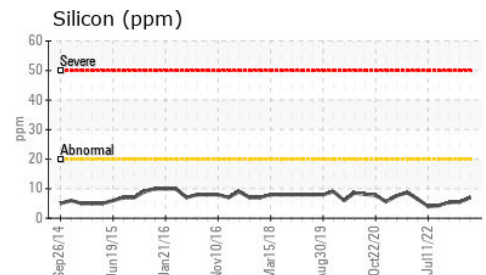
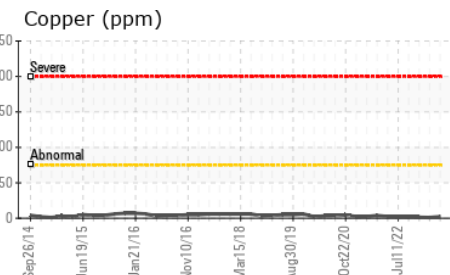
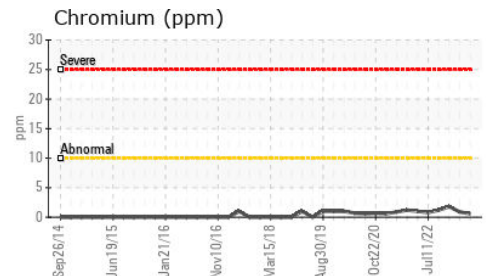
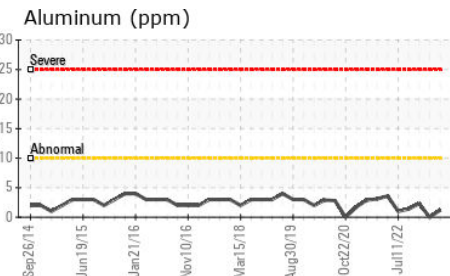
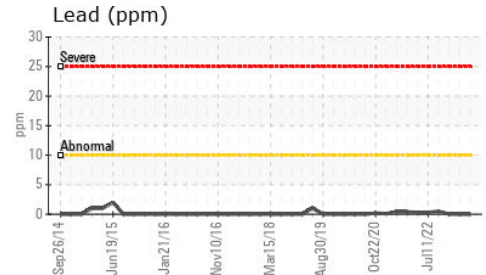
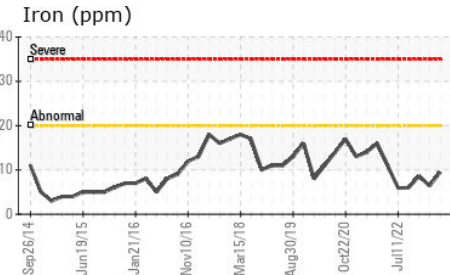
**FLUID PROPERTIES**    method    limit/base    current    history1    history2

Visc @ 40°C    cSt    ASTM D445    67.4    **67.9**    66.0    66.0

**SAMPLE IMAGES**    method    limit/base    current    history1    history2

Color	no image	no image	no image
Bottom	no image	no image	no image

**GRAPHS**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108660    **Received** : 13 May 2024  
**Lab Number** : **06178003**    **Tested** : 14 May 2024  
**Unique Number** : 11029329    **Diagnosed** : 15 May 2024 - Sean Felton  
**Test Package** : MOB 1

**Kemp Quarries - RVM-Butterfield**  
 8651 Farm Rd 2115  
 Purdy, MO  
 US 65734

Contact: LEE DUCHANOIS  
 lduchanois@kempquarries.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: