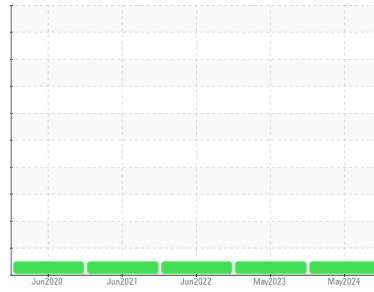


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**ELGIN**  
Machine Id  
**NISSEI PRESS 6 H**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA ENVIRON AW 46 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the fluid.

#### Fluid Condition

The condition of the fluid is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0125325</b>	PCA0097194	PCA0077121
Sample Date	Client Info			<b>13 May 2024</b>	13 May 2023	28 Jun 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	4000	4000
Oil Changed	Client Info			<b>N/A</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

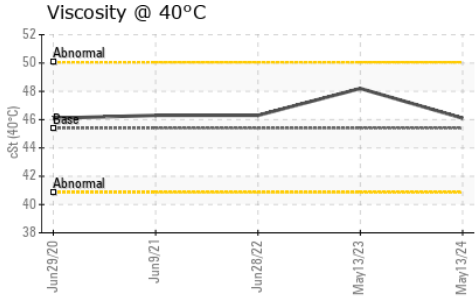
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>8</b>	10	10
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>20	<b>5</b>	7	8
Tin	ppm	ASTM D5185m	>20	<b>1</b>	<1	1
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	0	<b>11</b>	8	8
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m	0	<b>92</b>	91	96
Phosphorus	ppm	ASTM D5185m	650	<b>441</b>	458	392
Zinc	ppm	ASTM D5185m	0	<b>6</b>	6	12
Sulfur	ppm	ASTM D5185m	1280	<b>2039</b>	2306	2121

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>1</b>	1	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	0

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

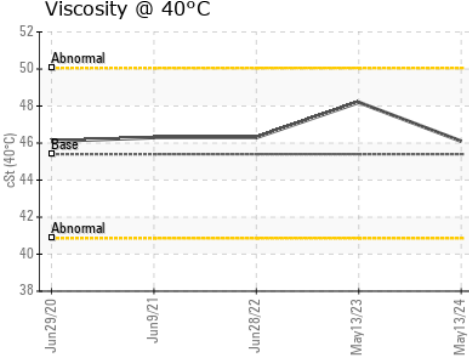
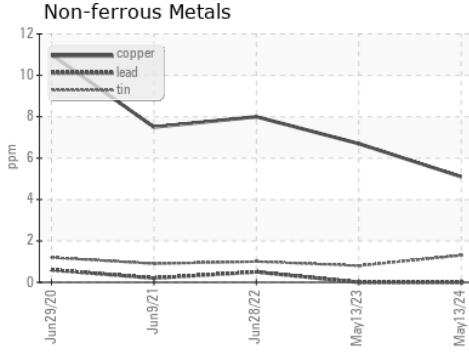
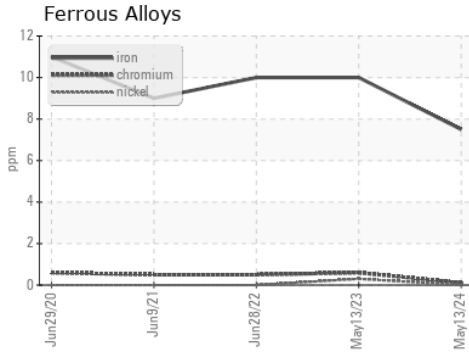


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45.4	<b>46.1</b>	48.2	46.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color	no image	no image			
Bottom	no image	no image			

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0125325      **Received** : 13 May 2024  
**Lab Number** : **06178021**      **Tested** : 14 May 2024  
**Unique Number** : 11029347      **Diagnosed** : 15 May 2024 - Sean Felton  
**Test Package** : IND 1

**ELGIN DIE MOLD**  
 14N002 PRAIRIE ST  
 PINGREE GROVE, IL  
 US 60140  
 Contact: STEVE METCALF  
 pm@elgindiemold.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)