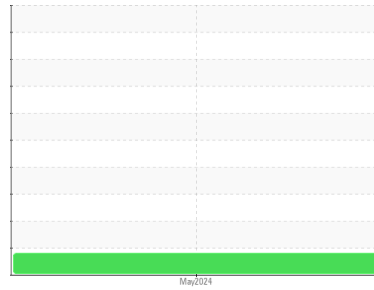


OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

ELGIN

Machine Id

NOT GIVEN PCA0125327 (S/N NO INFO ON SIF/BOTTLE)

Component

Hydraulic System

Fluid

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0125327	---	---
Sample Date	Client Info			13 May 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ABNORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	---	---

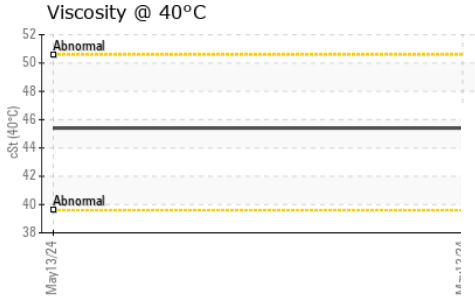
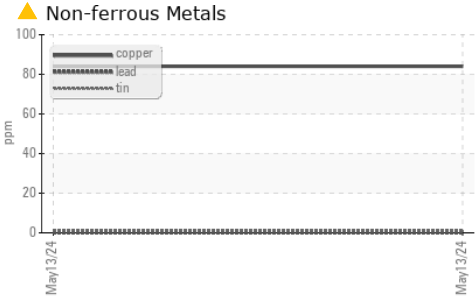
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	10	---	---
Chromium	ppm	ASTM D5185m	>20	<1	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	▲ 84	---	---
Tin	ppm	ASTM D5185m	>20	1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		12	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		98	---	---
Phosphorus	ppm	ASTM D5185m		461	---	---
Zinc	ppm	ASTM D5185m		98	---	---
Sulfur	ppm	ASTM D5185m		2819	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	---	---
Sodium	ppm	ASTM D5185m		<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

OIL ANALYSIS REPORT



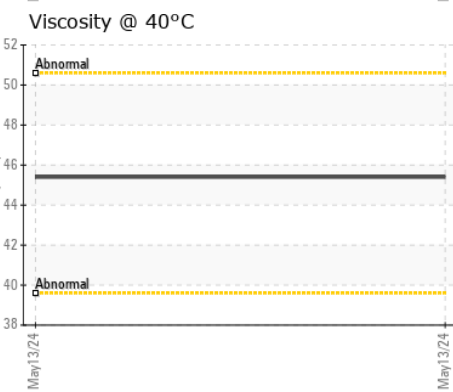
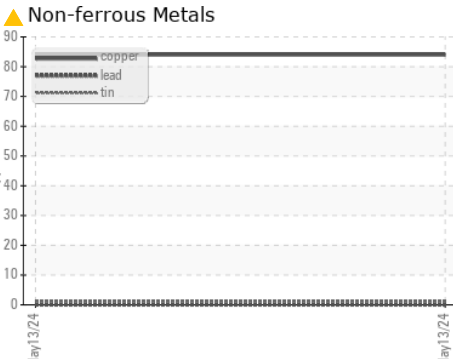
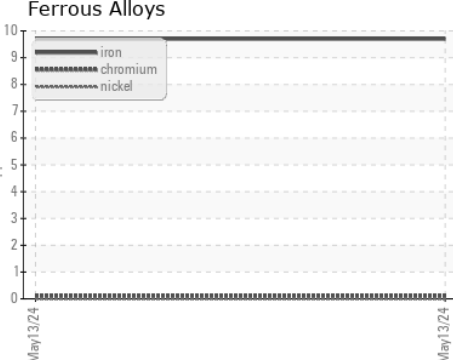
FLUID PROPERTIES

method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	45.4	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color		no image	no image	no image
Bottom		no image	no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0125327 **Received** : 13 May 2024
Lab Number : 06178036 **Tested** : 14 May 2024
Unique Number : 11029362 **Diagnosed** : 17 May 2024 - Jonathan Hester
Test Package : IND 1

ELGIN DIE MOLD
 14N002 PRAIRIE ST
 PINGREE GROVE, IL
 US 60140
 Contact: STEVE METCALF
 pm@elgindiemold.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)