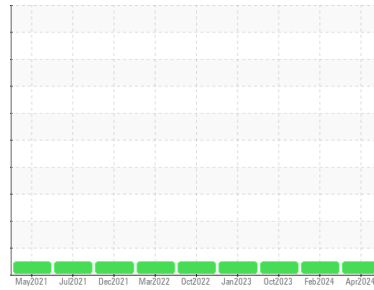


# OIL ANALYSIS REPORT



Area  
**KEMP QUARRIES / HULBERT**  
Machine Id  
**ENG039**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL SAE 40 (--- GAL)**

## Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0085950</b>	PCA0086870	PCA0086817
Sample Date	Client Info		<b>29 Apr 2024</b>	02 Feb 2024	28 Oct 2023
Machine Age	hrs	Client Info	<b>36115</b>	35574	35021
Oil Age	hrs	Client Info	<b>541</b>	0	0
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>8</b>	3	6
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	2	<1
Lead	ppm	ASTM D5185m >40	<b>2</b>	<1	1
Copper	ppm	ASTM D5185m >330	<b>8</b>	4	8
Tin	ppm	ASTM D5185m >15	<b>1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 250	<b>0</b>	2	0
Barium	ppm	ASTM D5185m 10	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 100	<b>60</b>	58	58
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 450	<b>921</b>	953	943
Calcium	ppm	ASTM D5185m 3000	<b>1066</b>	1023	1022
Phosphorus	ppm	ASTM D5185m 1150	<b>1060</b>	1088	1004
Zinc	ppm	ASTM D5185m 1350	<b>1247</b>	1291	1268
Sulfur	ppm	ASTM D5185m 4250	<b>3615</b>	3228	3021

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>4</b>	4	2
Sodium	ppm	ASTM D5185m >216	<b>0</b>	2	<1
Potassium	ppm	ASTM D5185m >20	<b>3</b>	1	1

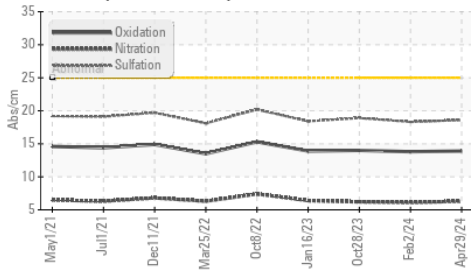
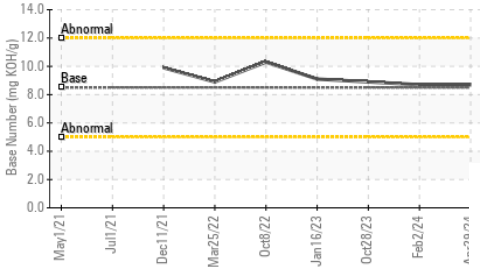
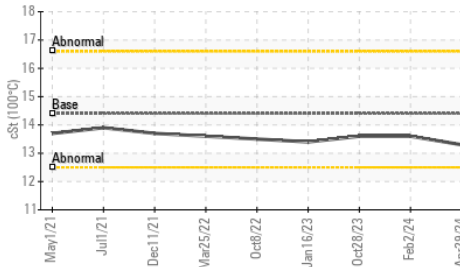
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.3</b>	0.3	0.3
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.3</b>	6.1	6.2
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>18.6</b>	18.3	18.9

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>13.9</b>	13.8	14.0
Base Number (BN)	mg KOH/g	ASTM D2896 8.5	<b>8.7</b>	8.7	8.9

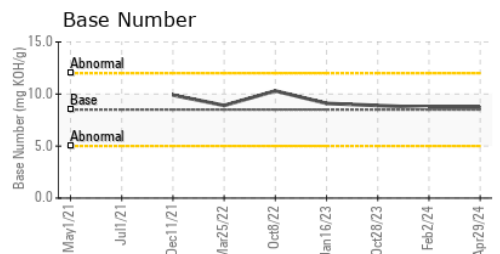
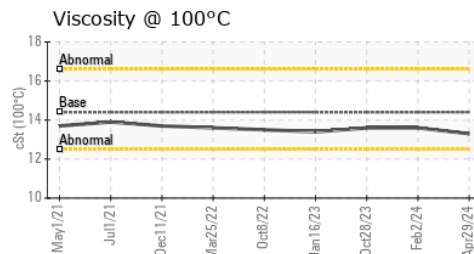
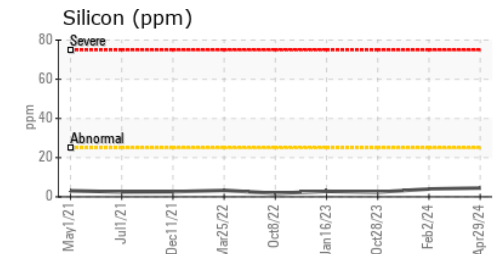
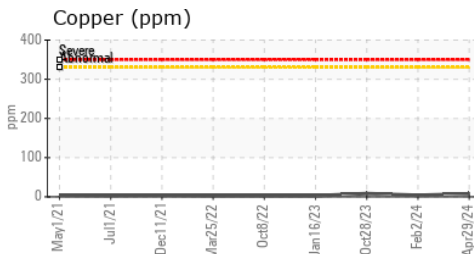
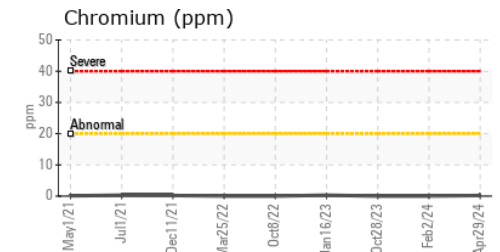
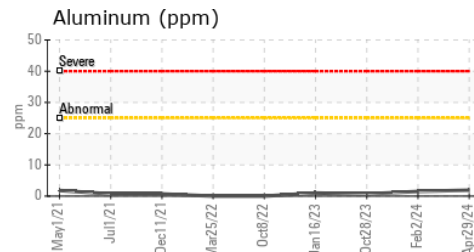
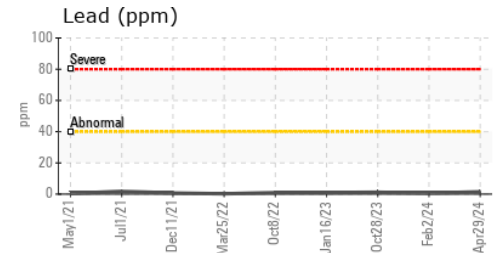
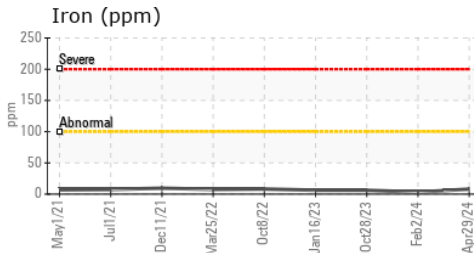
# OIL ANALYSIS REPORT

**FT-IR (Direct Trend)**

**Base Number**

**Viscosity @ 100°C**


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.3</b>	13.6	13.6

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0085950      **Received** : 13 May 2024  
**Lab Number** : **06178149**      **Tested** : 14 May 2024  
**Unique Number** : 11029475      **Diagnosed** : 14 May 2024 - Wes Davis  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**Kemp Quarries - Kemp Stone - Hulbert**  
 17801 Hwy 80  
 Hulbert, OK  
 US 74441  
 Contact: HULBERT NOTIFICATIONS  
 hulbert@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)