

OIL ANALYSIS REPORT



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Machine Id MH-78 Component Left Swing Drive Fluid AW HYDRAULIC OIL ISO 46 (--- LTR)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

🔺 Wear

Gear wear is indicated. Bearing and/or bushing wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0124498		
Sample Date		Client Info		09 May 2024		
Machine Age	hrs	Client Info		15097		
Oil Age	hrs	Client Info		1000		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
CONTAMINAT	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	4840		
Chromium	ppm	ASTM D5185m	>10	A 30		
Nickel	ppm	ASTM D5185m	>10	4		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	6		
Lead	ppm	ASTM D5185m	>50	1		
Copper	ppm	ASTM D5185m	>200	A 1061		
Tin	ppm	ASTM D5185m	>10	1 00		
Vanadium	ppm	ASTM D5185m		1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	98		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	2		
Manganese	ppm	ASTM D5185m		34		
Magnesium	ppm	ASTM D5185m	25	1		
Calcium	ppm	ASTM D5185m	200	16		
Phosphorus	ppm	ASTM D5185m	300	448		
Zinc	ppm	ASTM D5185m	370	271		
Sulfur	ppm	ASTM D5185m	2500	4860		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	21		
Sodium	ppm	ASTM D5185m		7		
Potassium	ppm	ASTM D5185m	>20	5		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.90		



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