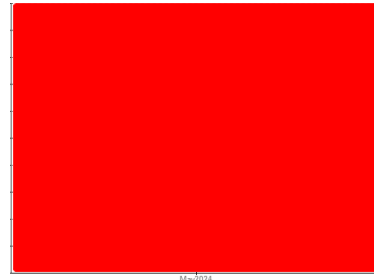


OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
MH-78
 Component
Right Swing Drive
 Fluid
AW HYDRAULIC OIL ISO 46 (--- LTR)

DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear

Gear wear is indicated. Bearing and/or bushing wear is indicated.

▲ Contamination

There is a moderate concentration of water present in the oil.

● Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0124499	---	---
Sample Date	Client Info		09 May 2024	---	---
Machine Age	hrs	Client Info	15097	---	---
Oil Age	hrs	Client Info	1000	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			SEVERE	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >400	▲ 4101	---	---
Chromium	ppm	ASTM D5185m >10	▲ 38	---	---
Nickel	ppm	ASTM D5185m >10	5	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	<1	---	---
Aluminum	ppm	ASTM D5185m >25	5	---	---
Lead	ppm	ASTM D5185m >50	1	---	---
Copper	ppm	ASTM D5185m >200	▲ 1413	---	---
Tin	ppm	ASTM D5185m >10	▲ 86	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	61	---	---
Barium	ppm	ASTM D5185m 5	0	---	---
Molybdenum	ppm	ASTM D5185m 5	3	---	---
Manganese	ppm	ASTM D5185m	35	---	---
Magnesium	ppm	ASTM D5185m 25	2	---	---
Calcium	ppm	ASTM D5185m 200	20	---	---
Phosphorus	ppm	ASTM D5185m 300	434	---	---
Zinc	ppm	ASTM D5185m 370	208	---	---
Sulfur	ppm	ASTM D5185m 2500	4780	---	---

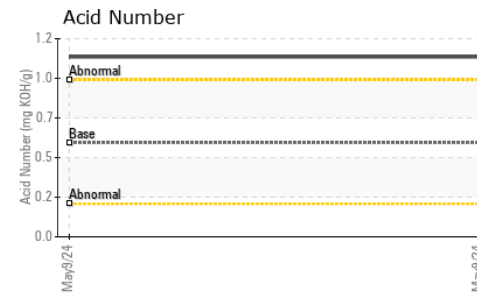
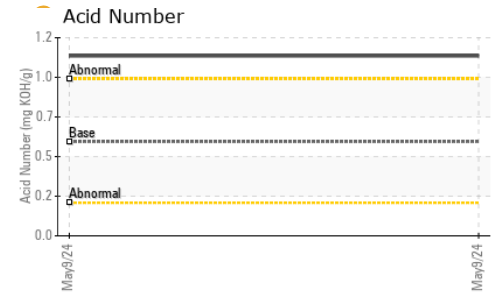
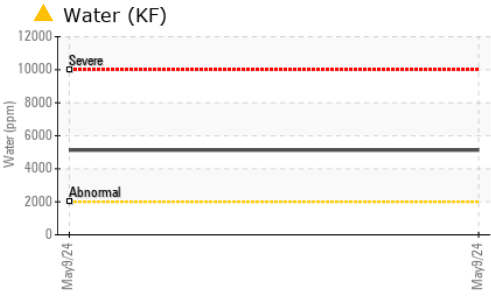
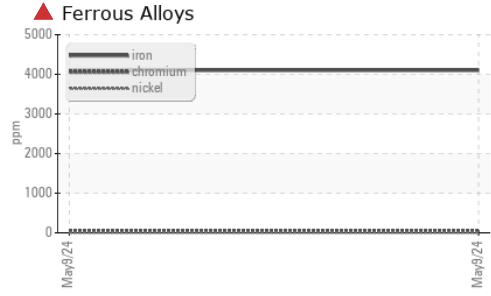
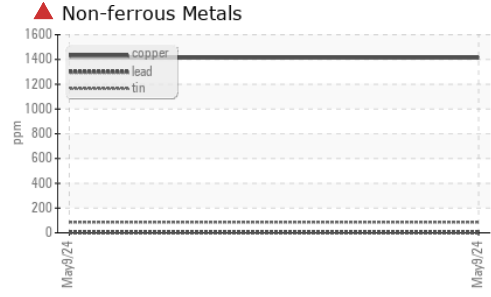
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	24	---	---
Sodium	ppm	ASTM D5185m	11	---	---
Potassium	ppm	ASTM D5185m >20	4	---	---
Water	%	ASTM D6304 >0.2	▲ 0.513	---	---
ppm Water	ppm	ASTM D6304 >2000	▲ 5130	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	1.09	---	---

OIL ANALYSIS REPORT

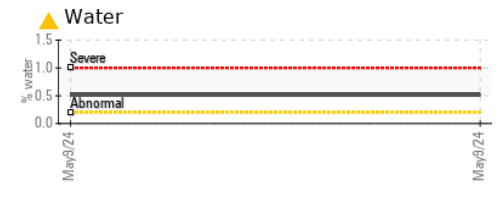
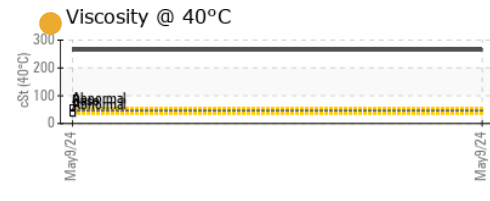
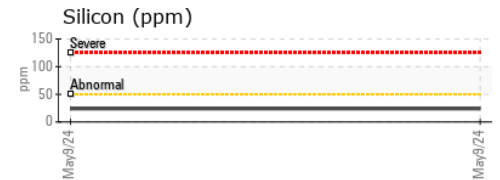
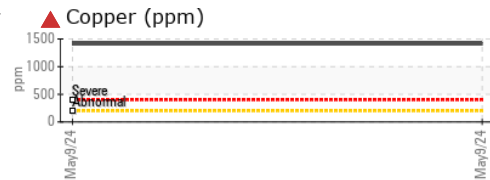
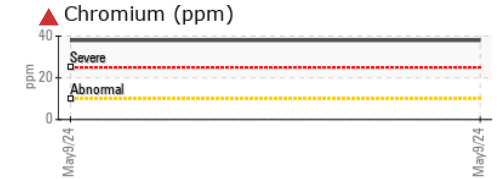
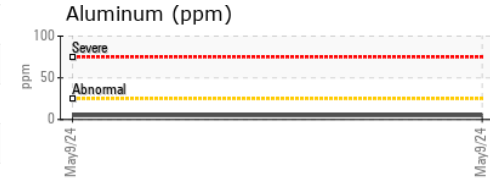
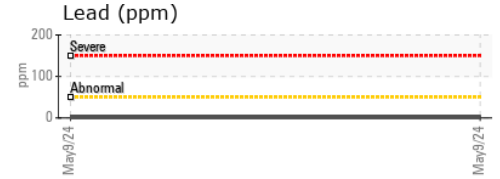
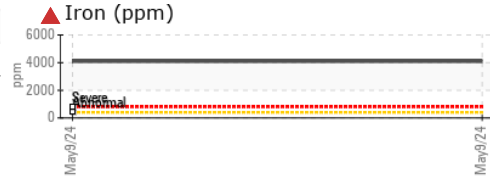


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	HAZY	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	265	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0124499 **Received** : 21 May 2024
Lab Number : 06186356 **Tested** : 22 May 2024
Unique Number : 11043108 **Diagnosed** : 23 May 2024 - Don Baldrige
Test Package : MOB 2 (Additional Tests: KF)

SCRAP METAL SERVICES (SMS Mill Services LLC)
 250 WEST U.S. HWY 12
 CHESTERTON, IN
 US 46304
 Contact: DOMINIC WHITE
 dwhite@scrapmetalservices.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)