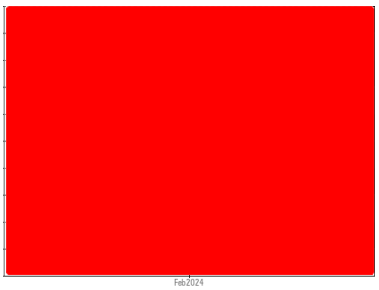
OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL

Machine Id
1424181
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 10W30 (--- GAL)

DIAGNOSIS

▲ Recommendation
We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

▲ Wear
Aluminum ppm levels are severe. Piston wear is indicated.

▲ Contamination
Test for glycol is positive. There is a high concentration of glycol present in the oil.

● Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0111435**	---	---
Sample Date		Client Info		**19 Feb 2024**	---	---
Machine Age	mls	Client Info		**234107**	---	---
Oil Age	mls	Client Info		**234107**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	---	---
Water		WC Method	>0.2	**NEG**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**68**	---	---
Chromium	ppm	ASTM D5185m	>20	**2**	---	---
Nickel	ppm	ASTM D5185m	>4	**1**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m	>3	**<1**	---	---
Aluminum	ppm	ASTM D5185m	>20	▲ **74**	---	---
Lead	ppm	ASTM D5185m	>40	**7**	---	---
Copper	ppm	ASTM D5185m	>330	**9**	---	---
Tin	ppm	ASTM D5185m	>15	**1**	---	---
Vanadium	ppm	ASTM D5185m		**<1**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	**1**	---	---
Barium	ppm	ASTM D5185m	0	**0**	---	---
Molybdenum	ppm	ASTM D5185m	50	**90**	---	---
Manganese	ppm	ASTM D5185m	0	**2**	---	---
Magnesium	ppm	ASTM D5185m	950	**1000**	---	---
Calcium	ppm	ASTM D5185m	1050	**1310**	---	---
Phosphorus	ppm	ASTM D5185m	995	**1100**	---	---
Zinc	ppm	ASTM D5185m	1180	**1298**	---	---
Sulfur	ppm	ASTM D5185m	2600	**3533**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**9**	---	---
Sodium	ppm	ASTM D5185m		● **129**	---	---
Potassium	ppm	ASTM D5185m	>20	▲ **261**	---	---
Glycol	%	*ASTM D2982		▲ **0.10**	---	---

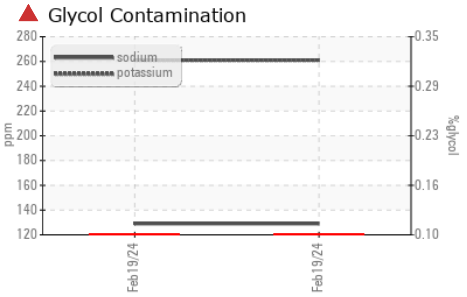
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**1.3**	---	---
Nitration	Abs/cm	*ASTM D7624	>20	**11.6**	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	**22.2**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**17.3**	---	---
Base Number (BN)	mg KOH/g	ASTM D2896		**9.1**	---	---

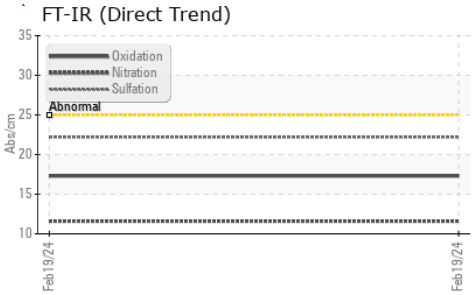
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

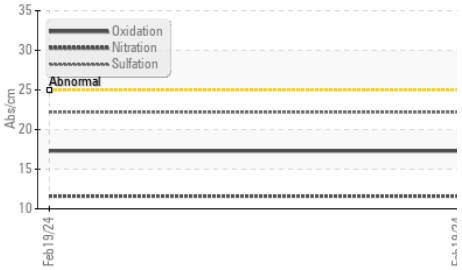
Glycol Contamination



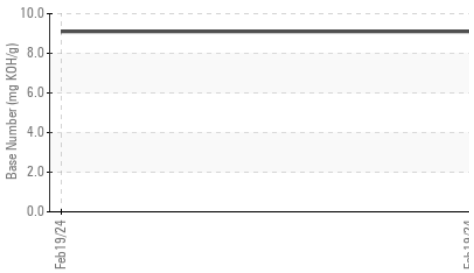
FT-IR (Direct Trend)



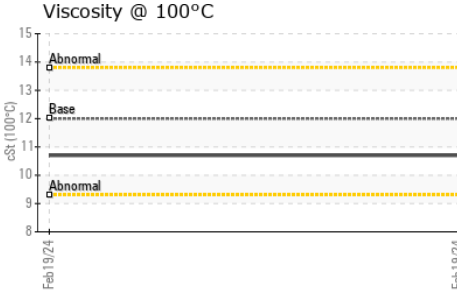
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

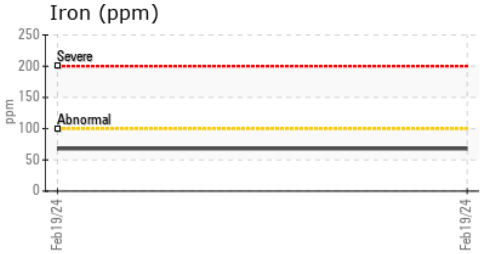


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

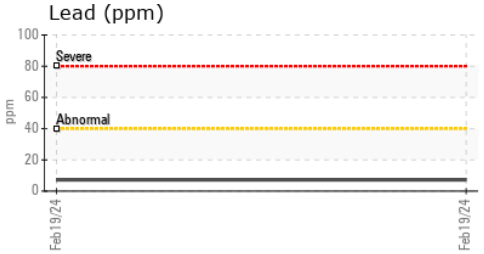
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	12.00	**10.7**	---	---

GRAPHS

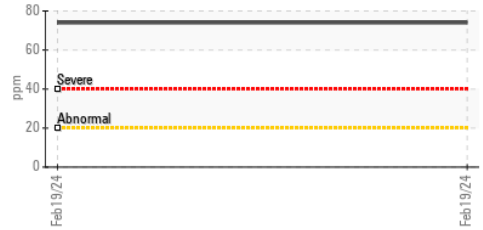
Iron (ppm)



Lead (ppm)



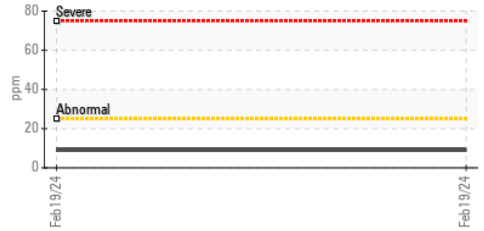
Aluminum (ppm)



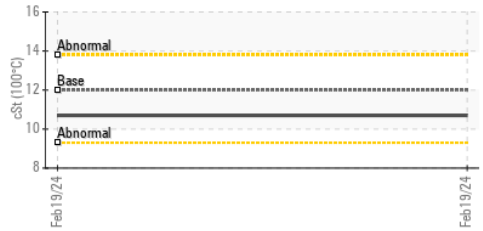
Chromium (ppm)

Copper (ppm)

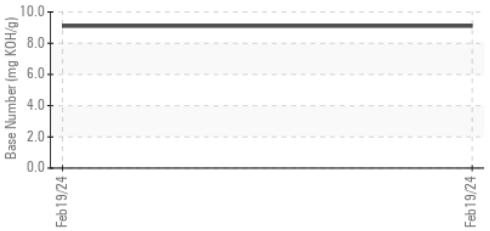
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0111435
Lab Number : 06188386
Unique Number : 11045138
Test Package : MOB 1 (Additional Tests: Glycol, TBN)

Received : 22 May 2024
Tested : 24 May 2024
Diagnosed : 24 May 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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FLORENCE, NJ
US 08518
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F:

Report Id: MILFLO [WUSCAR] 06188386 (Generated: 05/24/2024 16:46:52) Rev: 1

Contact/Location: PETER SHEPARD - MILFLO