

OIL ANALYSIS REPORT

Sample Rating Trend



Area (GBD071) MACK 813 Diesel Engine Fluid Diesel Engine

MACK 813005 Component Diesel Engine Fluid

DIESEL ENGINE OIL SAE 40 (--- GAL)

DIAGNOSIS Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0116818	GFL0116744	GFL0116786
Sample Date		Client Info		17 May 2024	24 Apr 2024	27 Mar 2024
Machine Age	hrs	Client Info		3955	3828	3684
Oil Age	hrs	Client Info		3955	3828	3684
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>120	13	4	4
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>5	<1	0	<1
Titanium	ppm	ASTM D5185m	>2	<1	0	<1
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>20	10	<1	2
Lead	ppm	ASTM D5185m	>40	<1	0	0
Copper	ppm	ASTM D5185m	>330	1	0	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	6	9	12
Barium	ppm	ASTM D5185m	10	0	0	0
Molybdenum	ppm	ASTM D5185m	100	60	60	60
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	450	849	862	810
Calcium	ppm	ASTM D5185m	3000	1136	1130	1103
Phosphorus	ppm	ASTM D5185m	1150	968	1006	875
Zinc	ppm	ASTM D5185m	1350	1220	1206	1126
Sulfur	ppm	ASTM D5185m	4250	3055	3565	2994
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	2	4
Sodium	ppm	ASTM D5185m	>216	4	<1	0
Potassium	ppm	ASTM D5185m	>20	24	0	2
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>4	0.5	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	9.1	5.6	5.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	20.2	16.8	16.6
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.4	12.1	11.9
Base Number (BN)	ma KOH/a	ASTM D2896	8.5	6.9	7.6	8.2



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	RTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	12.9	12.8	13.0
GRAPHS						
Ferrous Alloys						
90 90 10 10 10 10 10 10 10 10 10 1		~				
CZCEZUNC EZZEZUNC Non-ferrous Metals	Jan5/24 Feb1/24	Mar13/24	Apr24,24			



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 GFL Environmental - 009 - Fairburn Sample No. : GFL0116818 Received : 23 May 2024 6905 Roosevelt Hwy Lab Number : 06188728 Tested : 24 May 2024 Fairburn, GA US 30213 Unique Number : 11045480 Diagnosed : 24 May 2024 - Wes Davis Test Package : FLEET Contact: Eric Jones Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. erjones@gflenv.com T: (678)630-9927 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

Report Id: GFL009 [WUSCAR] 06188728 (Generated: 05/24/2024 12:31:27) Rev: 1

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