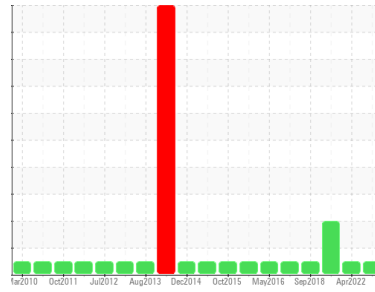


# OIL ANALYSIS REPORT



Area  
**KEMP QUARRIES / KEMP STONE - FAIRLAND [68773]**  
 Machine Id  
**OHT042**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. ( Customer Sample Comment: PM-4 changed fluid and filters )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>PCA0108702</b>  | PCA0037559  | PCA0025433  |
| Sample Date   | Client Info |             | <b>15 May 2024</b> | 21 Apr 2022 | 24 Jan 2022 |
| Machine Age   | hrs         | Client Info | <b>26970</b>       | 26463       | 26022       |
| Oil Age       | hrs         | Client Info | <b>26970</b>       | 26463       | 26022       |
| Oil Changed   | Client Info |             | <b>Changed</b>     | Changed     | Changed     |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | ABNORMAL    |

## CONTAMINATION

|        | method    | limit/base | current        | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel   | WC Method | >5         | <b>&lt;1.0</b> | <1.0     | <1.0     |
| Water  | WC Method | >0.2       | <b>NEG</b>     | NEG      | NEG      |
| Glycol | WC Method |            | <b>NEG</b>     | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base       | current      | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >100 | <b>86</b>    | 69       | 65       |
| Chromium | ppm    | ASTM D5185m >20  | <b>2</b>     | 1        | 1        |
| Nickel   | ppm    | ASTM D5185m >2   | <b>2</b>     | 1        | <1       |
| Titanium | ppm    | ASTM D5185m >2   | <b>&lt;1</b> | <1       | <1       |
| Silver   | ppm    | ASTM D5185m >2   | <b>&lt;1</b> | <1       | <1       |
| Aluminum | ppm    | ASTM D5185m >25  | <b>4</b>     | 2        | 2        |
| Lead     | ppm    | ASTM D5185m >40  | <b>6</b>     | 5        | 12       |
| Copper   | ppm    | ASTM D5185m >330 | <b>38</b>    | 171      | ▲ 647    |
| Tin      | ppm    | ASTM D5185m >15  | <b>4</b>     | 3        | 3        |
| Antimony | ppm    | ASTM D5185m      | <b>---</b>   | ---      | <1       |
| Vanadium | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | 0        |

## ADDITIVES

|            | method | limit/base       | current     | history1 | history2 |
|------------|--------|------------------|-------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 0    | <b>0</b>    | 3        | 5        |
| Barium     | ppm    | ASTM D5185m 0    | <b>0</b>    | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m 60   | <b>69</b>   | 70       | 73       |
| Manganese  | ppm    | ASTM D5185m 0    | <b>1</b>    | <1       | <1       |
| Magnesium  | ppm    | ASTM D5185m 1010 | <b>1005</b> | 1078     | 1021     |
| Calcium    | ppm    | ASTM D5185m 1070 | <b>1400</b> | 1193     | 1157     |
| Phosphorus | ppm    | ASTM D5185m 1150 | <b>1149</b> | 1161     | 1070     |
| Zinc       | ppm    | ASTM D5185m 1270 | <b>1429</b> | 1488     | 1332     |
| Sulfur     | ppm    | ASTM D5185m 2060 | <b>3352</b> | 2530     | 2529     |

## CONTAMINANTS

|           | method | limit/base      | current   | history1 | history2 |
|-----------|--------|-----------------|-----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25 | <b>24</b> | 6        | 10       |
| Sodium    | ppm    | ASTM D5185m     | <b>14</b> | 26       | ● 87     |
| Potassium | ppm    | ASTM D5185m >20 | <b>2</b>  | 1        | <1       |

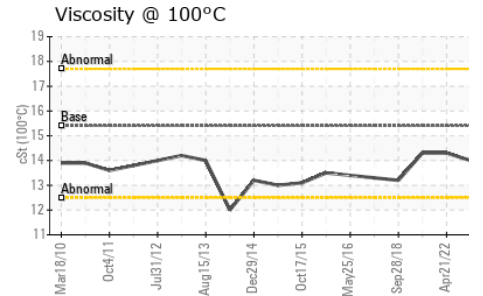
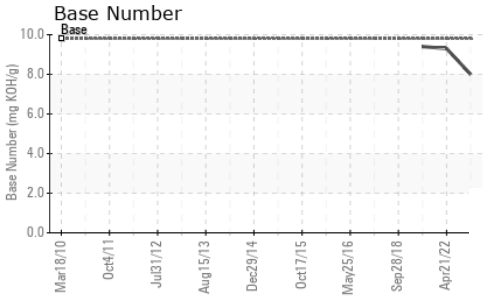
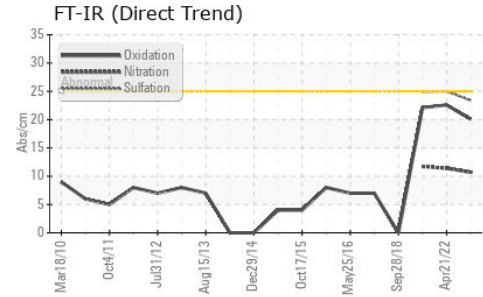
## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 >3  | <b>1.2</b>  | 1.1      | 1.3      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>10.7</b> | 11.4     | 11.7     |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>23.4</b> | 25       | 24.9     |

## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 >25 | <b>20.1</b> | 22.6     | 22.1     |
| Base Number (BN) | mg KOH/g | ASTM D2896 9.8  | <b>8.0</b>  | 9.3      | 9.4      |

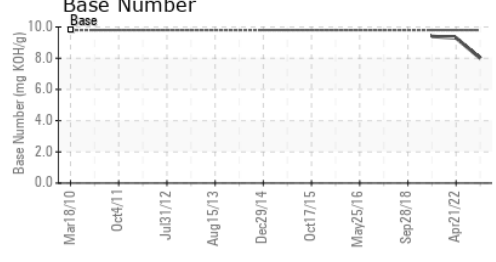
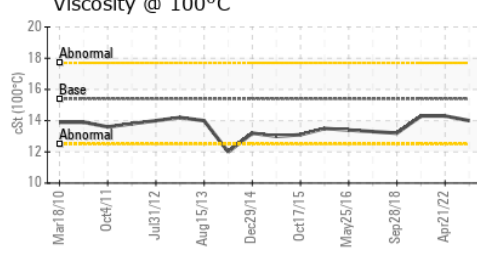
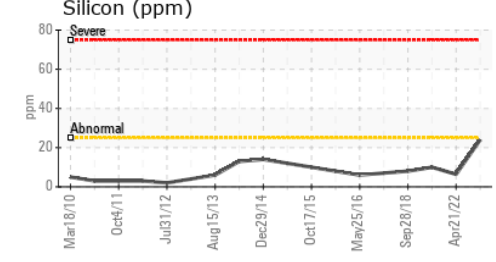
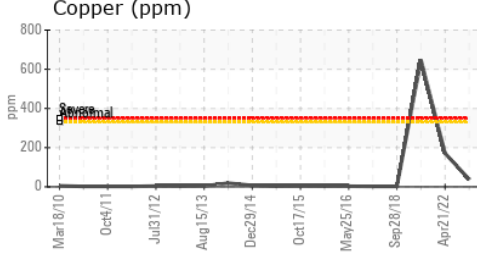
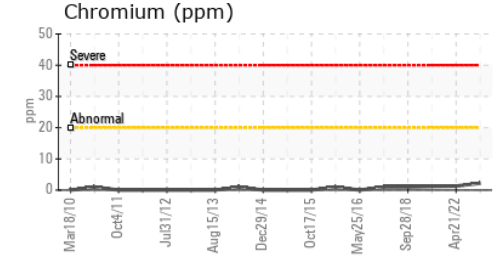
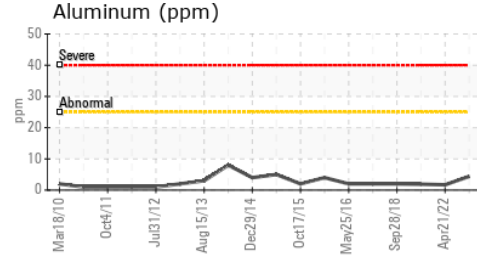
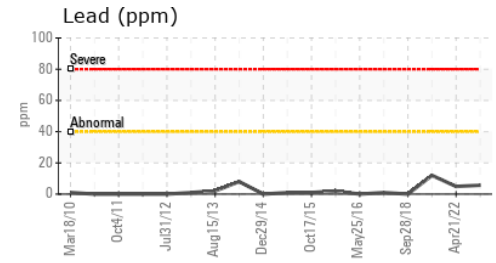
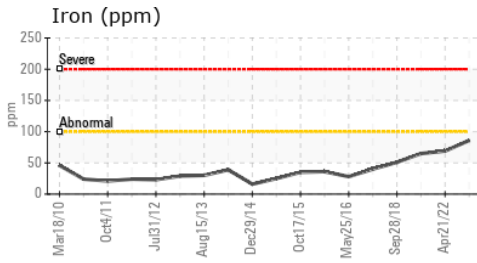
# OIL ANALYSIS REPORT



| PARAMETER        | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1    | history2 |      |
|------------------|--------|------------|---------|-------------|----------|------|
| Visc @ 100°C     | cSt    | ASTM D445  | 15.4    | <b>14.0</b> | 14.3     | 14.3 |

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108702      **Received** : 23 May 2024  
**Lab Number** : **06189906**      **Tested** : 25 May 2024  
**Unique Number** : 11046658      **Diagnosed** : 29 May 2024 - Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**Kemp Quarries - Kemp Stone - Fairland**  
 18350 S 590 Rd  
 Fairland, OK  
 US 74343  
 Contact: fairland@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)