

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
WPC 5 TANK
 Component
Gearbox
 Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

● Fluid Condition

The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0118380	---	---
Sample Date	Client Info			21 May 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ABNORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	11	---	---
Chromium	ppm	ASTM D5185m	>15	0	---	---
Nickel	ppm	ASTM D5185m	>15	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	<1	---	---
Lead	ppm	ASTM D5185m	>100	0	---	---
Copper	ppm	ASTM D5185m	>200	0	---	---
Tin	ppm	ASTM D5185m	>25	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

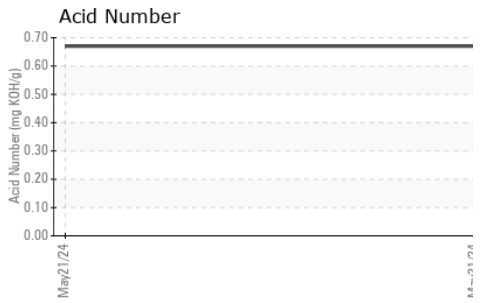
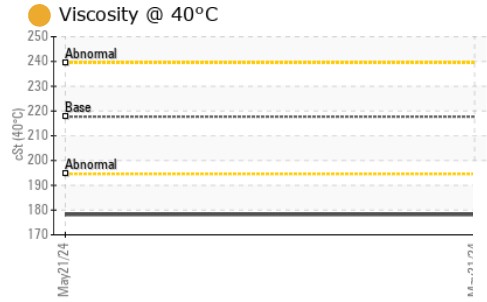
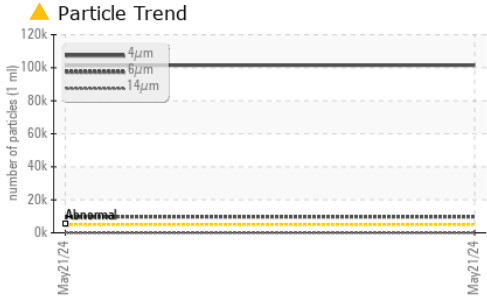
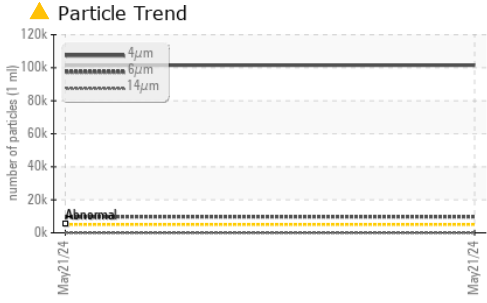
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m		519	---	---
Zinc	ppm	ASTM D5185m		0	---	---
Sulfur	ppm	ASTM D5185m		114	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	20	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ 101499	---	---
Particles >6µm		ASTM D7647	>1300	▲ 9752	---	---
Particles >14µm		ASTM D7647	>320	34	---	---
Particles >21µm		ASTM D7647	>80	7	---	---
Particles >38µm		ASTM D7647	>20	0	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/15	▲ 24/20/12	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.67	---	---

OIL ANALYSIS REPORT

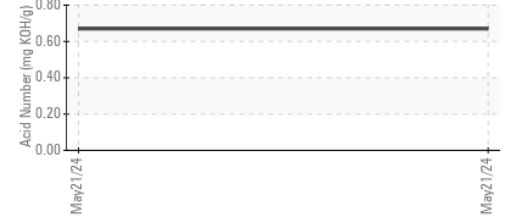
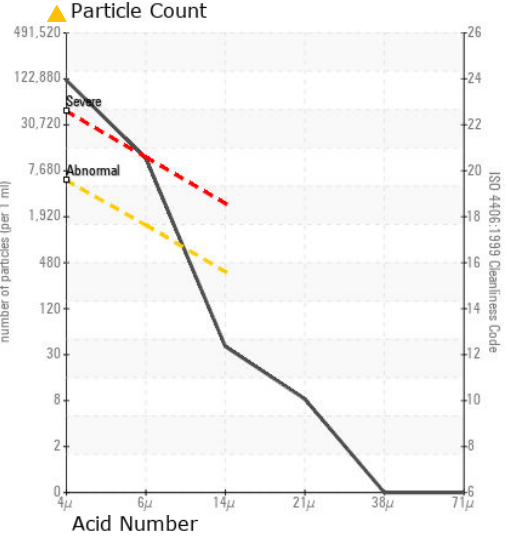
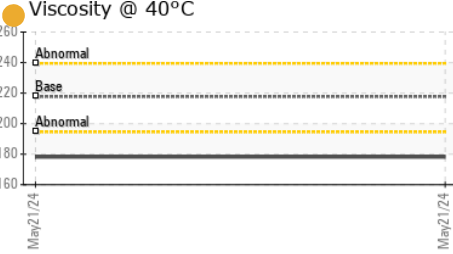
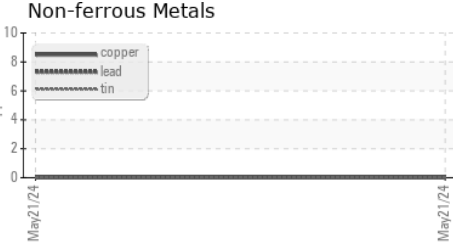
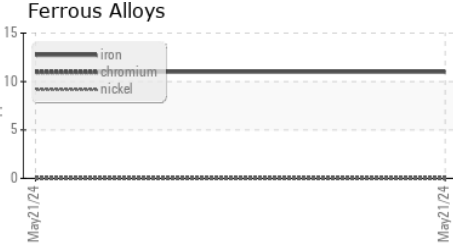


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	178.2	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0118380
Lab Number : 06192173
Unique Number : 11048925
Test Package : IND 2 (Additional Tests: PrtCount)

Received : 28 May 2024
Tested : 03 Jun 2024
Diagnosed : 03 Jun 2024 - Don Baldrige

KraftHeinz - New Ulm - Plant 8302
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)