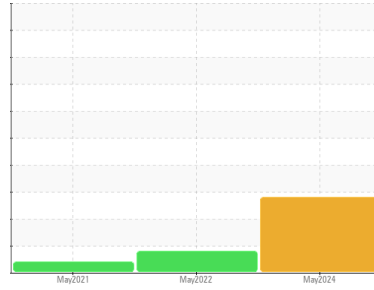


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
CREAM 9 WEST TANK FARM
 Component
Hydraulic System
 Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | PCA0118383 | PCA0065789 | PCA0051133 |
| Sample Date | Client Info | 22 May 2024 | 25 May 2022 | 27 May 2021 |
| Machine Age | hrs | 0 | 0 | 0 |
| Oil Age | hrs | 0 | 0 | 0 |
| Oil Changed | Client Info | N/A | N/A | N/A |
| Sample Status | | ABNORMAL | ABNORMAL | ABNORMAL |

CONTAMINATION

| method | limit/base | current | history1 | history2 |
|--------|-----------------|------------|----------|----------|
| Water | WC Method >0.05 | NEG | NEG | NEG |

WEAR METALS

| method | limit/base | current | history1 | history2 |
|----------|---------------------|--------------|----------|----------|
| Iron | ppm ASTM D5185m >20 | 2 | 6 | 4 |
| Chromium | ppm ASTM D5185m >20 | 0 | 0 | 0 |
| Nickel | ppm ASTM D5185m >20 | 0 | <1 | 0 |
| Titanium | ppm ASTM D5185m | 0 | <1 | 1 |
| Silver | ppm ASTM D5185m | 0 | <1 | 0 |
| Aluminum | ppm ASTM D5185m >20 | <1 | 5 | 5 |
| Lead | ppm ASTM D5185m >20 | 0 | 0 | 0 |
| Copper | ppm ASTM D5185m >20 | 0 | 0 | 0 |
| Tin | ppm ASTM D5185m >20 | 0 | <1 | 0 |
| Antimony | ppm ASTM D5185m | --- | --- | 0 |
| Vanadium | ppm ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 |
|------------|-----------------|--------------|----------|----------|
| Boron | ppm ASTM D5185m | 0 | <1 | 0 |
| Barium | ppm ASTM D5185m | 0 | 0 | 0 |
| Molybdenum | ppm ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm ASTM D5185m | <1 | 0 | <1 |
| Magnesium | ppm ASTM D5185m | 0 | 0 | <1 |
| Calcium | ppm ASTM D5185m | 0 | 0 | 11 |
| Phosphorus | ppm ASTM D5185m | 463 | 315 | 332 |
| Zinc | ppm ASTM D5185m | 0 | 0 | 3 |
| Sulfur | ppm ASTM D5185m | 0 | 147 | 225 |

CONTAMINANTS

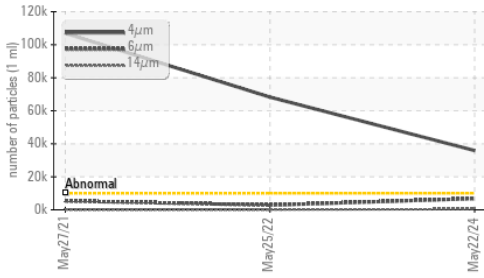
| method | limit/base | current | history1 | history2 |
|-----------|---------------------|--------------|----------|----------|
| Silicon | ppm ASTM D5185m >15 | ▲ 19 | 1 | 0 |
| Sodium | ppm ASTM D5185m | 0 | 2 | 1 |
| Potassium | ppm ASTM D5185m >20 | <1 | 0 | 0 |

FLUID CLEANLINESS

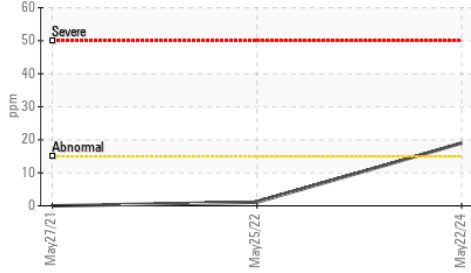
| method | limit/base | current | history1 | history2 |
|-----------------|------------------------|-------------------|------------|------------|
| Particles >4µm | ASTM D7647 >10000 | ▲ 35899 | 68260 | 106944 |
| Particles >6µm | ASTM D7647 >2500 | ▲ 6825 | ▲ 2847 | ▲ 5350 |
| Particles >14µm | ASTM D7647 >640 | 423 | 87 | 66 |
| Particles >21µm | ASTM D7647 >160 | 85 | 18 | 7 |
| Particles >38µm | ASTM D7647 >40 | 4 | 0 | 0 |
| Particles >71µm | ASTM D7647 >10 | 2 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) >20/18/16 | ▲ 22/20/16 | ▲ 23/19/14 | ▲ 24/20/13 |

OIL ANALYSIS REPORT

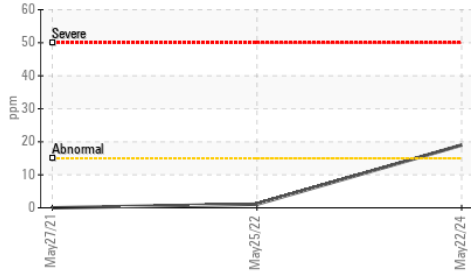
▲ Particle Trend



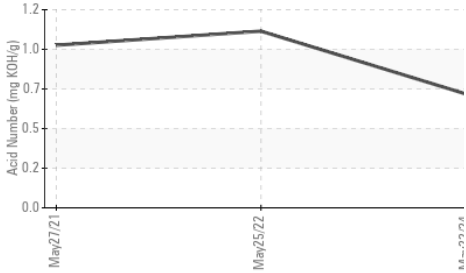
▲ Silicon (ppm)



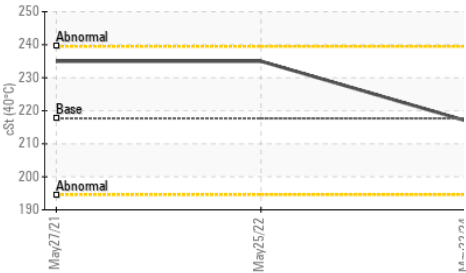
▲ Silicon (ppm)



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION

| method | limit/base | current | history1 | history2 |
|--------------------------------------|------------|-------------|----------|----------|
| Acid Number (AN) mg KOH/g ASTM D8045 | | 0.69 | 1.07 | 0.985 |

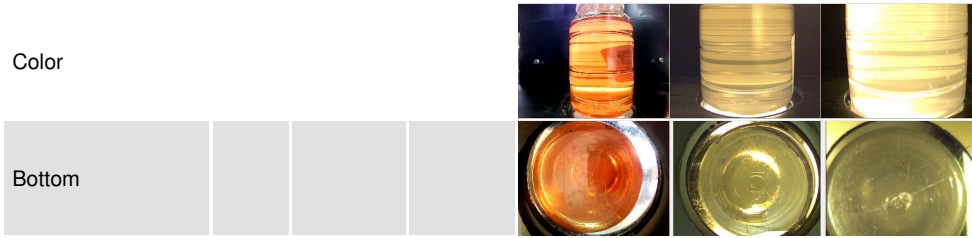
VISUAL

| method | limit/base | current | history1 | history2 |
|------------------|----------------|---------|----------|----------|
| White Metal | scalar *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar *Visual | NONE | NONE | NONE |
| Precipitate | scalar *Visual | NONE | NONE | NONE |
| Silt | scalar *Visual | NONE | NONE | NONE |
| Debris | scalar *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar *Visual | NONE | NONE | NONE |
| Appearance | scalar *Visual | NORML | NORML | NORML |
| Odor | scalar *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar *Visual | >0.05 | NEG | NEG |
| Free Water | scalar *Visual | | NEG | NEG |

FLUID PROPERTIES

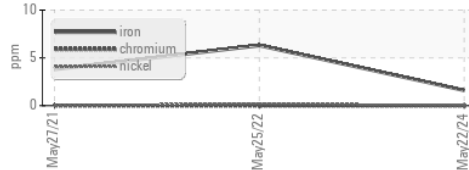
| method | limit/base | current | history1 | history2 |
|---------------------------|------------|------------|----------|----------|
| Visc @ 40°C cSt ASTM D445 | 217.7 | 217 | 235 | 235 |

SAMPLE IMAGES

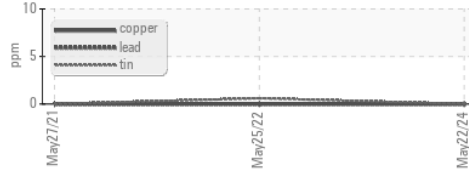


GRAPHS

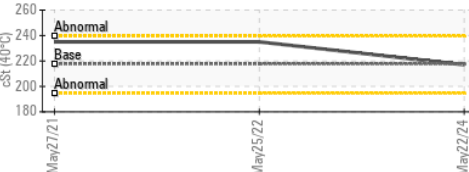
Ferrous Alloys



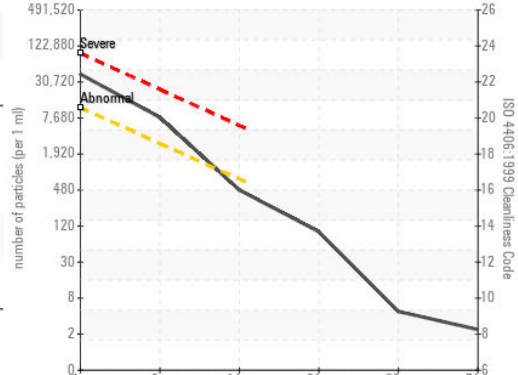
Non-ferrous Metals



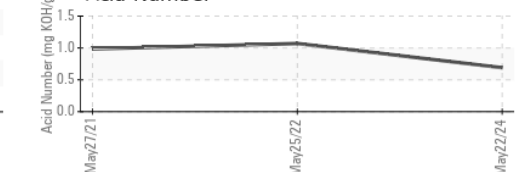
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0118383
Lab Number : **06192177**
Unique Number : 11048929
Test Package : IND 2

Received : 28 May 2024
Tested : 29 May 2024
Diagnosed : 30 May 2024 - Jonathan Hester

KraftHeinz - New Ulm - Plant 8302
 2525 S BRIDGE STREET
 NEW ULM, MN
 US 56073
 Contact: RYAN SCHMID
 ryan.schmid@kraftheinz.com
 T: (507)568-0338
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)