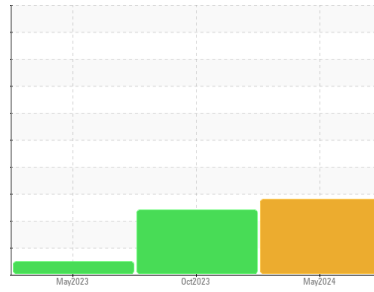


OIL ANALYSIS REPORT

Area
KEMP QUARRIES / BCS - STILLWELL [68279]
 Machine Id
WL144
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation
 We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 changed fluid and filters)

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of fuel present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition
 Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0109089	PCA0084811	PCA0085709
Sample Date	Client Info	20 May 2024	17 Oct 2023	05 May 2023
Machine Age	hrs	23340	22822	22358
Oil Age	hrs	68279	22822	22358
Oil Changed	Client Info	Changed	Changed	N/A
Sample Status		ABNORMAL	SEVERE	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	NEG	NEG
Glycol	WC Method	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >100	85	42	13
Chromium	ppm ASTM D5185m >20	6	<1	0
Nickel	ppm ASTM D5185m >4	4	<1	<1
Titanium	ppm ASTM D5185m	<1	0	<1
Silver	ppm ASTM D5185m >3	<1	0	0
Aluminum	ppm ASTM D5185m >20	5	1	2
Lead	ppm ASTM D5185m >40	3	5	<1
Copper	ppm ASTM D5185m >330	10	7	1
Tin	ppm ASTM D5185m >15	2	<1	<1
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 0	5	33	318
Barium	ppm ASTM D5185m 0	0	0	0
Molybdenum	ppm ASTM D5185m 60	62	67	116
Manganese	ppm ASTM D5185m 0	1	<1	<1
Magnesium	ppm ASTM D5185m 1010	1019	842	603
Calcium	ppm ASTM D5185m 1070	1245	1032	1436
Phosphorus	ppm ASTM D5185m 1150	1099	881	685
Zinc	ppm ASTM D5185m 1270	1363	1087	844
Sulfur	ppm ASTM D5185m 2060	3724	2648	2646

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >25	▲ 28	6	6
Sodium	ppm ASTM D5185m	9	17	8
Potassium	ppm ASTM D5185m >20	2	4	2
Fuel	% ASTM D3524 >5	▲ 7.1	▲ 8.4	<1.0

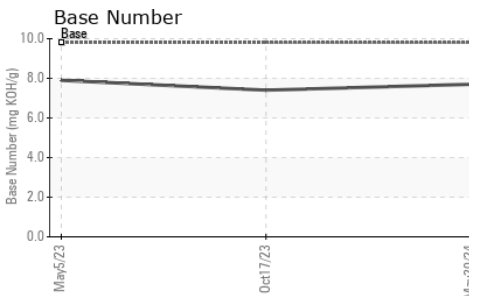
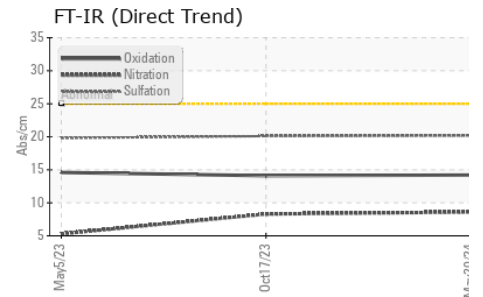
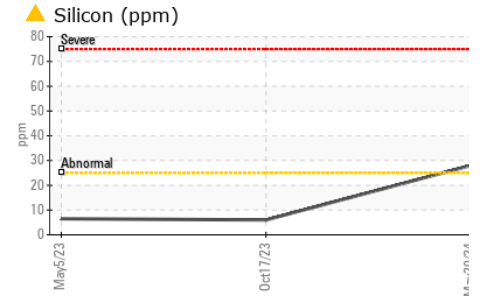
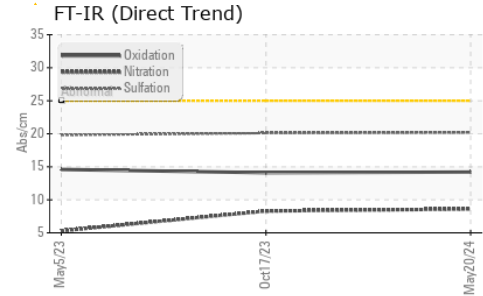
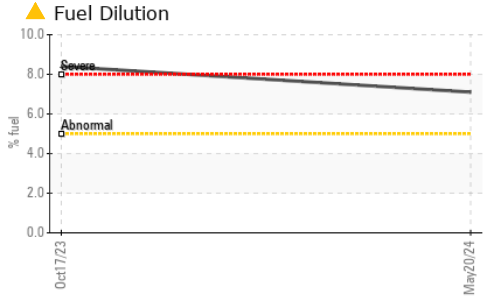
INFRA-RED

method	limit/base	current	history1	history2
Soot %	% *ASTM D7844 >3	1.2	1.4	0.2
Nitration	Abs/cm *ASTM D7624 >20	8.6	8.3	5.3
Sulfation	Abs/.1mm *ASTM D7415 >30	20.2	20.1	19.8

FLUID DEGRADATION

method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414 >25	14.2	14.1	14.6
Base Number (BN)	mg KOH/g ASTM D2896 9.8	7.7	7.4	7.9

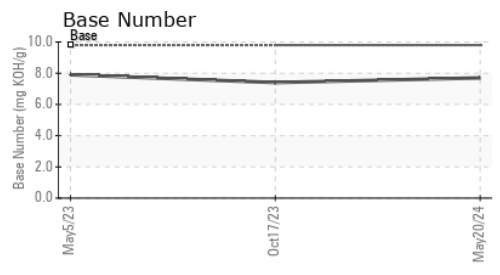
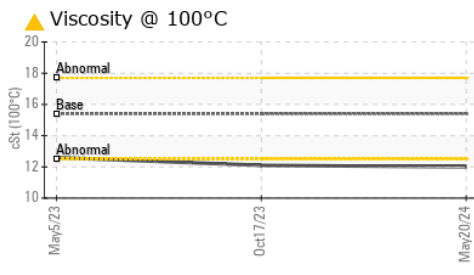
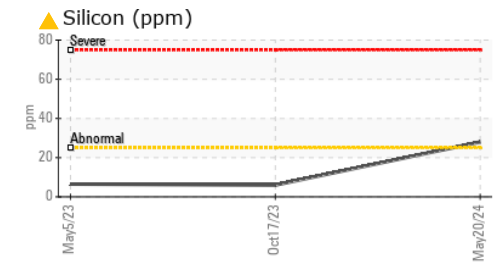
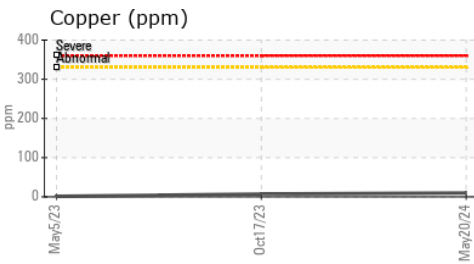
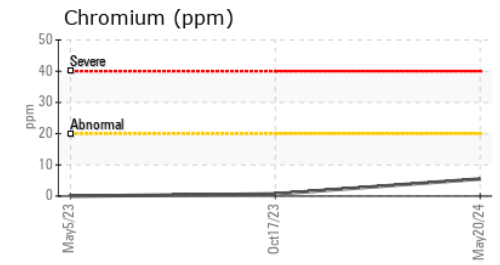
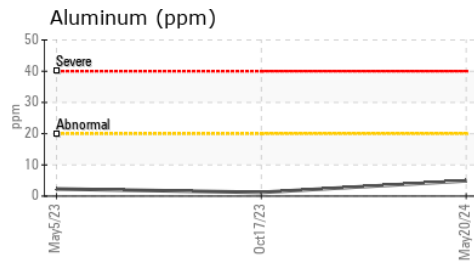
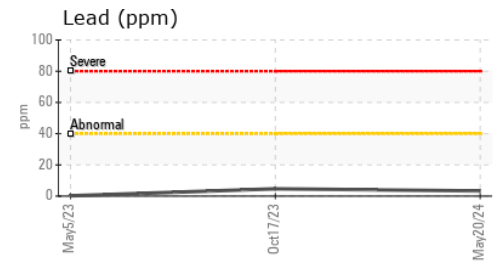
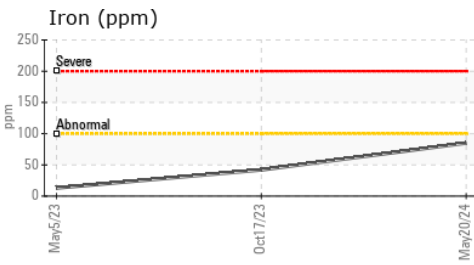
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.4	▲ 12.0	▲ 12.1	12.6

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109089 **Received** : 28 May 2024
Lab Number : 06193215 **Tested** : 30 May 2024
Unique Number : 11049967 **Diagnosed** : 30 May 2024 - Sean Felton
Test Package : MOB 1 (Additional Tests: PercentFuel, TBN)

Kemp Quarries - Benton County Stone - Stillwell
 463917 Highway 100
 Bunch, OK
 US 74931
 Contact:
 stilwell@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)