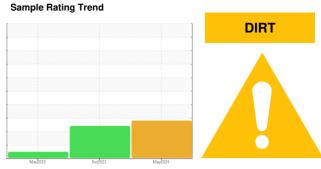


# **OIL ANALYSIS REPORT**

# KEMP QUARRIES / BCS - STILLWELL [68279] **WL144**

Diesel Engine

PETRO CANADA DURON SHP 15W40 (--- GAL)



### **DIAGNOSIS**

#### Recommendation

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. ( Customer Sample Comment: PM-2 changed fluid and filters )

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of fuel present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

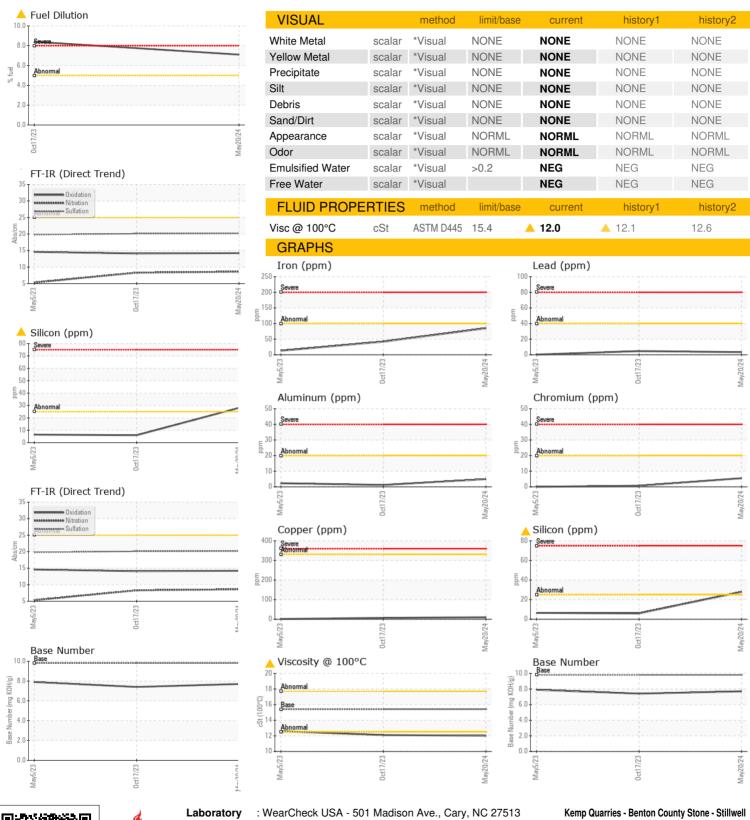
#### Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

Sample Date	AL)		Ma	y2023	Oct2023 May20	24	
Sample Date	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Date	Sample Number		Client Info		PCA0109089	PCA0084811	PCA0085709
Machine Age			Client Info		20 May 2024	17 Oct 2023	05 May 2023
Dil Age	•	hrs	Client Info		-	22822	
Client Info		hrs	Client Info		68279	22822	22358
ABNORMAL   SEVERE   NORMAL	-		Client Info		Changed	Changed	N/A
Water         WC Method         >0.2         NEG         NEG         NEG         NEG           WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >100         85         42         13           Chromium         ppm         ASTM D5185m         >20         6         <1         0           Nickel         ppm         ASTM D5185m         >4         4         <1         <1           Silver         ppm         ASTM D5185m         >4         4         <1         <1           Silver         ppm         ASTM D5185m         >40         3         5         <1         2           Lead         ppm         ASTM D5185m         >30         10         7         1         1           Copper         ppm         ASTM D5185m         >30         10         7         1         1           Vanadium         ppm         ASTM D5185m         0         0         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Barium         ppm <t< td=""><td>-</td><td></td><td></td><td></td><td>_</td><td>SEVERE</td><td>NORMAL</td></t<>	-				_	SEVERE	NORMAL
WEAR METALS	CONTAMINAT	ION	method	limit/base	current	history1	history2
WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >100         85         42         13           Chromium         ppm         ASTM D5185m         >20         6         <1	Water		WC Method	>0.2	NEG	NEG	NEG
Iron	Glycol		WC Method		NEG	NEG	NEG
Chromium         ppm         ASTM D5185m         >20         6         <1         0           Nickel         ppm         ASTM D5185m         >4         4         <1         <1           Titianium         ppm         ASTM D5185m         >4         4         <1         <1           Siliver         ppm         ASTM D5185m         >3         <1         0         0           Aluminum         ppm         ASTM D5185m         >33         <1         0         0           Lead         ppm         ASTM D5185m         >40         3         5         <1           Copper         ppm         ASTM D5185m         >40         3         5         <1           Copper         ppm         ASTM D5185m         >40         0         0         0           Vanadium         ppm         ASTM D5185m         0         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         5         33	WEAR METAL	.S	method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185m	>100	85	42	13
STIME   Description   Descr	Chromium	ppm	ASTM D5185m	>20	6	<1	0
Silver	Nickel	ppm	ASTM D5185m	>4	4	<1	<1
Aluminum ppm ASTM D5185m >20 5 1 2  Lead ppm ASTM D5185m >40 3 5 <1  Copper ppm ASTM D5185m >330 10 7 1  Tin ppm ASTM D5185m >15 2 <1 <1  Vanadium ppm ASTM D5185m 0 0 0 0  Cadmium ppm ASTM D5185m 0 0 0 0  ADDITIVES method limit/base current history1 history2  Boron ppm ASTM D5185m 0 0 0 0  ADDITIVES method limit/base current history1 history2  Boron ppm ASTM D5185m 0 0 0 0 0  Molybdenum ppm ASTM D5185m 0 0 0 0 0  Molybdenum ppm ASTM D5185m 0 0 0 0 0  Molybdenum ppm ASTM D5185m 10 0 10 10 19 842 603  Magnesium ppm ASTM D5185m 1070 1245 1032 1436  Phosphorus ppm ASTM D5185m 1150 1099 881 685  Zinc ppm ASTM D5185m 1270 1363 1087 844  Sulfur ppm ASTM D5185m 2060 3724 2648 2646  CONTAMINANTS method limit/base current history1 history2  Silicon ppm ASTM D5185m 9 17 8  Sodium ppm ASTM D5185m >20 2 4 2  Fuel % ASTM D5185m >20 2 4 2  Fuel % ASTM D5185m >20 20 2 20.1 19.8  FLUID DEGRADATION method limit/base current history1 history2  Oxidation Abs/.1mm 'ASTM D7414 >25 14.2 14.1 14.6	Titanium	ppm	ASTM D5185m		<1	0	<1
Lead         ppm         ASTM D5185m         >40         3         5         <1           Copper         ppm         ASTM D5185m         >330         10         7         1           Tin         ppm         ASTM D5185m         >15         2         <1         <1           Vanadium         ppm         ASTM D5185m         0         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         5         33         318           Boron         ppm         ASTM D5185m         0         0         0         0           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1	Silver	ppm	ASTM D5185m	>3	<1	0	0
Copper         ppm         ASTM D5185m         >330         10         7         1           Tin         ppm         ASTM D5185m         >15         2         <1	Aluminum	ppm	ASTM D5185m	>20	5	1	2
Tin	Lead	ppm	ASTM D5185m	>40	3	5	<1
Vanadium         ppm         ASTM D5185m         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         5         33         318           Barium         ppm         ASTM D5185m         0         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         0         0         0         0           Manganese         ppm         ASTM D5185m         0         1         <1         <1         <1           Magnesium         ppm         ASTM D5185m         0         1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1 </td <td>Copper</td> <td>ppm</td> <td>ASTM D5185m</td> <td>&gt;330</td> <td>10</td> <td>7</td> <td>1</td>	Copper	ppm	ASTM D5185m	>330	10	7	1
Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         5         33         318           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         60         62         67         116           Manganese         ppm         ASTM D5185m         0         1         <1	Γin	ppm	ASTM D5185m	>15	2	<1	<1
ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         5         33         318           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         1         <1	/anadium	ppm	ASTM D5185m		0	0	0
Boron	Cadmium	ppm	ASTM D5185m		0	0	0
Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         60         62         67         116           Manganese         ppm         ASTM D5185m         0         1         <1         <1           Magnesium         ppm         ASTM D5185m         1010         1019         842         603           Calcium         ppm         ASTM D5185m         1070         1245         1032         1436           Phosphorus         ppm         ASTM D5185m         1150         1099         881         685           Zinc         ppm         ASTM D5185m         1270         1363         1087         844           Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         28         6         6           Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         20 </th <th>ADDITIVES</th> <th></th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum         ppm         ASTM D5185m         60         62         67         116           Manganese         ppm         ASTM D5185m         0         1         <1         <1           Magnesium         ppm         ASTM D5185m         1010         1019         842         603           Calcium         ppm         ASTM D5185m         1070         1245         1032         1436           Phosphorus         ppm         ASTM D5185m         1150         1099         881         685           Zinc         ppm         ASTM D5185m         1270         1363         1087         844           Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         28         6         6           Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D7844         >3 <th< td=""><td>Boron</td><td>ppm</td><td>ASTM D5185m</td><td>0</td><td>5</td><td>33</td><td>318</td></th<>	Boron	ppm	ASTM D5185m	0	5	33	318
Manganese         ppm         ASTM D5185m         0         1         <1         <1           Magnesium         ppm         ASTM D5185m         1010         1019         842         603           Calcium         ppm         ASTM D5185m         1070         1245         1032         1436           Phosphorus         ppm         ASTM D5185m         1150         1099         881         685           Zinc         ppm         ASTM D5185m         1270         1363         1087         844           Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         28         6         6           Sodium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D5185m         >20         2         4         2           Soot %         *ASTM D7844         >3         1.2	Barium	ppm	ASTM D5185m	0	0	0	0
Magnesium         ppm         ASTM D5185m         1010         1019         842         603           Calcium         ppm         ASTM D5185m         1070         1245         1032         1436           Phosphorus         ppm         ASTM D5185m         1150         1099         881         685           Zinc         ppm         ASTM D5185m         1270         1363         1087         844           Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         ▲ 28         6         6           Sodium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D544         >3	Molybdenum	ppm	ASTM D5185m	60	62	67	116
Calcium         ppm         ASTM D5185m         1070         1245         1032         1436           Phosphorus         ppm         ASTM D5185m         1150         1099         881         685           Zinc         ppm         ASTM D5185m         1270         1363         1087         844           Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         28         6         6           Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D3524         >5         7.1         8.4         <1.0	Manganese	ppm	ASTM D5185m	0	1	<1	<1
Phosphorus         ppm         ASTM D5185m         1150         1099         881         685           Zinc         ppm         ASTM D5185m         1270         1363         1087         844           Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         28         6         6           Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D3524         >5         7.1         8         8.4         <1.0	Magnesium	ppm	ASTM D5185m	1010	1019	842	603
Zinc         ppm         ASTM D5185m         1270         1363         1087         844           Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         ▲ 28         6         6           Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D3524         >5         ▲ 7.1         ▲ 8.4         <1.0	Calcium	ppm	ASTM D5185m	1070	1245	1032	1436
Sulfur         ppm         ASTM D5185m         2060         3724         2648         2646           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         ▲ 28         6         6           Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D3524         >5         ▲ 7.1         ▲ 8.4         <1.0	Phosphorus	ppm	ASTM D5185m	1150	1099	881	685
CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         ▲ 28         6         6           Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D3524         >5         ▲ 7.1         ▲ 8.4         <1.0	Zinc	ppm	ASTM D5185m	1270	1363	1087	844
Silicon       ppm       ASTM D5185m       >25       ▲ 28       6       6         Sodium       ppm       ASTM D5185m       9       17       8         Potassium       ppm       ASTM D5185m       >20       2       4       2         Fuel       %       ASTM D3524       >5       ▲ 7.1       ▲ 8.4       <1.0         INFRA-RED       method       limit/base       current       history1       history2         Soot %       %       *ASTM D7844       >3       1.2       1.4       0.2         Nitration       Abs/cm       *ASTM D7624       >20       8.6       8.3       5.3         Sulfation       Abs/.1mm       *ASTM D7415       >30       20.2       20.1       19.8         FLUID DEGRADATION method       limit/base       current       history1       history2         Oxidation       Abs/.1mm       *ASTM D7414       >25       14.2       14.1       14.6	Sulfur	ppm	ASTM D5185m	2060	3724	2648	2646
Sodium         ppm         ASTM D5185m         9         17         8           Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D3524         >5         ▲ 7.1         ▲ 8.4         <1.0	CONTAMINAN	ITS	method	limit/base	current	history1	history2
Potassium         ppm         ASTM D5185m         >20         2         4         2           Fuel         %         ASTM D3524         >5         ▲ 7.1         ▲ 8.4         <1.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         1.2         1.4         0.2           Nitration         Abs/cm         *ASTM D7624         >20         8.6         8.3         5.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         20.2         20.1         19.8           FLUID DEGRADATION method limit/base current history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         14.2         14.1         14.6	Silicon	ppm	ASTM D5185m	>25	<b>28</b>	6	6
Fuel % ASTM D3524 >5	Sodium	ppm	ASTM D5185m		9	17	8
INFRA-RED	Potassium	ppm	ASTM D5185m	>20	2	4	2
Soot %         %         *ASTM D7844 >3         1.2         1.4         0.2           Nitration         Abs/cm         *ASTM D7624 >20         8.6         8.3         5.3           Sulfation         Abs/.1mm         *ASTM D7415 >30         20.2         20.1         19.8           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414 >25         14.2         14.1         14.6	Fuel	%	ASTM D3524	>5	<u> </u>	▲ 8.4	<1.0
Nitration         Abs/cm         *ASTM D7624         >20         8.6         8.3         5.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         20.2         20.1         19.8           FLUID DEGRADATION method limit/base current history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         14.2         14.1         14.6	INFRA-RED		method	limit/base	current	history1	history2
Sulfation         Abs/.1mm         *ASTM D7415         >30         20.2         20.1         19.8           FLUID DEGRADATION method limit/base current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         14.2         14.1         14.6	Soot %	%	*ASTM D7844	>3	1.2	1.4	0.2
Sulfation         Abs/.1mm         *ASTM D7415         >30         20.2         20.1         19.8           FLUID DEGRADATION method limit/base current history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         14.2         14.1         14.6	Nitration	Abs/cm	*ASTM D7624	>20	8.6	8.3	5.3
Oxidation	Sulfation	Abs/.1mm	*ASTM D7415	>30		20.1	19.8
	FLUID DEGRAI	OATION	method	limit/base	current	history1	history2
	Oxidation	Abs/.1mm	*ASTM D7414	>25	14.2	14.1	14.6
	Base Number (BN)	mg KOH/g	ASTM D2896	9.8	7.7	7.4	7.9



# **OIL ANALYSIS REPORT**





Sample No.

: PCA0109089 Lab Number : 06193215

Received

: 28 May 2024 **Tested** : 30 May 2024

Unique Number : 11049967 Diagnosed : 30 May 2024 - Sean Felton Test Package : MOB 1 (Additional Tests: PercentFuel, TBN)

Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F:

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