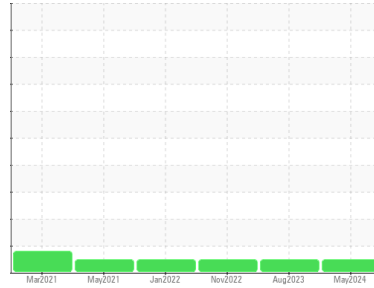


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area

**Line 4 [910093387]**

Machine Id

**[Line 4] LINE 4 LINE 4**

Component

**Gearbox**

Fluid

**PETRO CANADA ENDURATEX SYNTHETIC EP 460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0128269</b>	PCA0103717	PCA0080353
Sample Date	Client Info		<b>23 May 2024</b>	14 Aug 2023	04 Nov 2022
Machine Age	hrs	Client Info	<b>3000</b>	0	0
Oil Age	hrs	Client Info	<b>3000</b>	3000	0
Oil Changed	Client Info		<b>Changed</b>	Not Changd	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>33</b>	35	16
Iron	ppm	ASTM D5185m >200	<b>58</b>	77	37
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>4</b>	2	3
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	<1
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 330	<b>0</b>	0	1
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	3
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 5	<b>1</b>	2	2
Calcium	ppm	ASTM D5185m 5	<b>50</b>	29	31
Phosphorus	ppm	ASTM D5185m 437	<b>399</b>	434	441
Zinc	ppm	ASTM D5185m 5	<b>38</b>	31	44
Sulfur	ppm	ASTM D5185m 5000	<b>683</b>	580	572

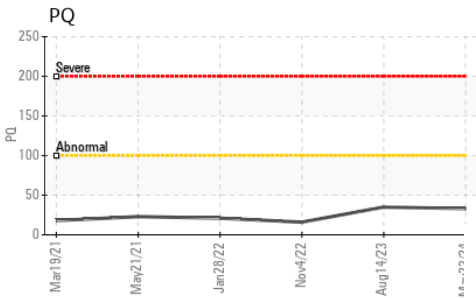
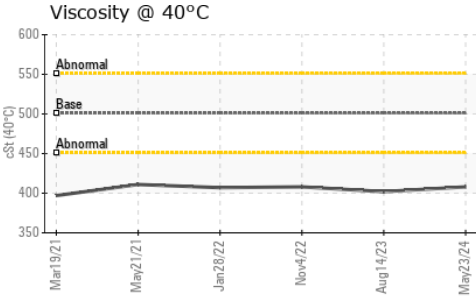
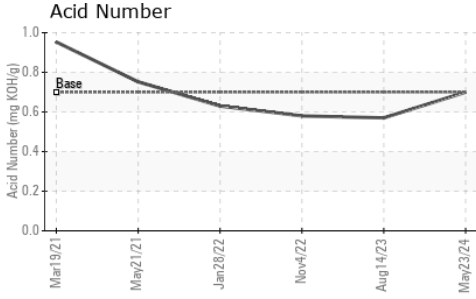
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>7</b>	10	11
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	1	0
Potassium	ppm	ASTM D5185m >20	<b>6</b>	6	3

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.7	<b>0.70</b>	0.57	0.58

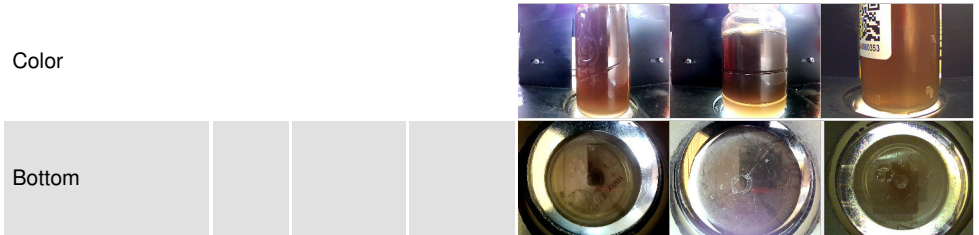
# OIL ANALYSIS REPORT



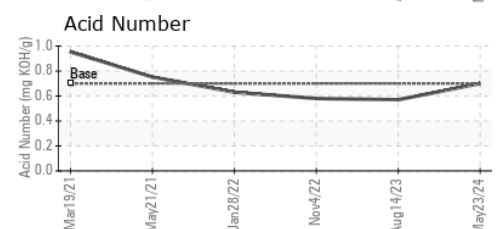
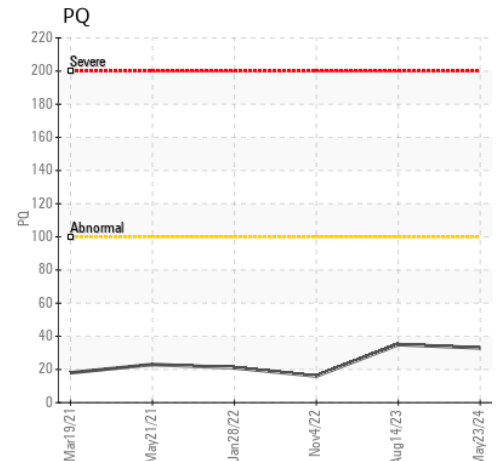
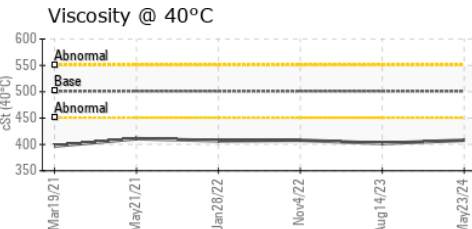
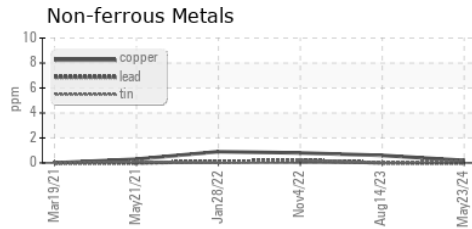
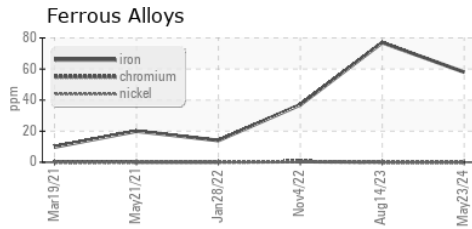
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 501	<b>408</b>	402	408

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0128269 **Received** : 30 May 2024  
**Lab Number** : **06195598** **Tested** : 31 May 2024  
**Unique Number** : 11057721 **Diagnosed** : 01 Jun 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PQ )

**THE HERSHEY COMPANY**  
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE  
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 US 17033  
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 clintzohner@hersheys.com  
 T: (717)374-4846  
 F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)