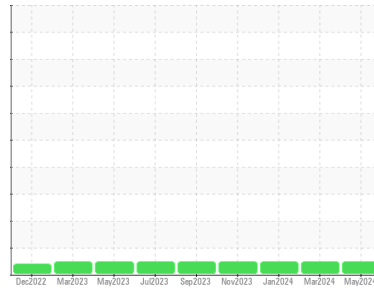


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**111 (S/N 3HSPAAPR6PN664804)**  
 Component  
**Diesel Engine**  
 Fluid  
**SHELL ROTELLA T4 15W40 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0119520</b>	PCA0119512	PCA0105518
Sample Date	Client Info		<b>29 May 2024</b>	21 Mar 2024	30 Jan 2024
Machine Age	mls	Client Info	<b>179476</b>	158316	140075
Oil Age	mls	Client Info	<b>21160</b>	18241	19056
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

### CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>13</b>	14	17
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	<1
Nickel	ppm	ASTM D5185m >2	<b>&lt;1</b>	1	0
Titanium	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>5</b>	6	5
Lead	ppm	ASTM D5185m >40	<b>1</b>	1	0
Copper	ppm	ASTM D5185m >330	<b>2</b>	<1	<1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>44</b>	121	108
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>26</b>	6	6
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>263</b>	31	29
Calcium	ppm	ASTM D5185m	<b>1924</b>	2277	1969
Phosphorus	ppm	ASTM D5185m	<b>1104</b>	945	892
Zinc	ppm	ASTM D5185m	<b>1266</b>	1195	1058
Sulfur	ppm	ASTM D5185m	<b>3551</b>	3573	3264

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>5</b>	5	3
Sodium	ppm	ASTM D5185m	<b>2</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>17</b>	24	22

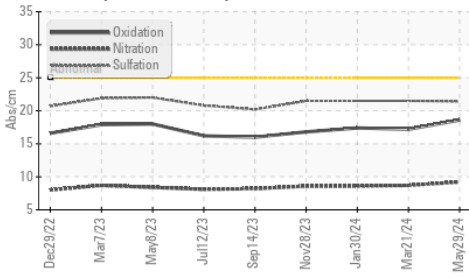
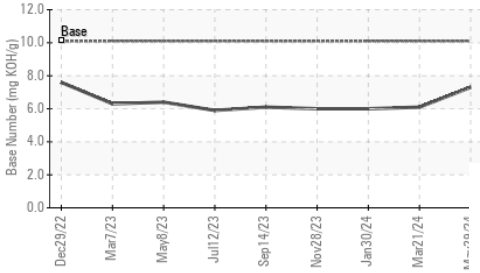
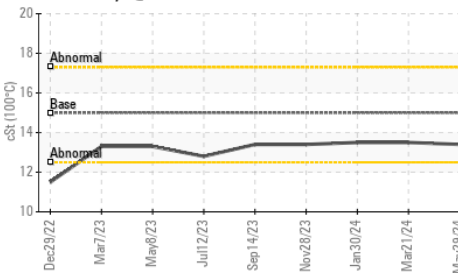
### INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >6	<b>0.3</b>	0.2	0.2
Nitration	Abs/cm	*ASTM D7624 >20	<b>9.2</b>	8.7	8.6
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>21.4</b>	21.5	21.5

### FLUID DEGRADATION

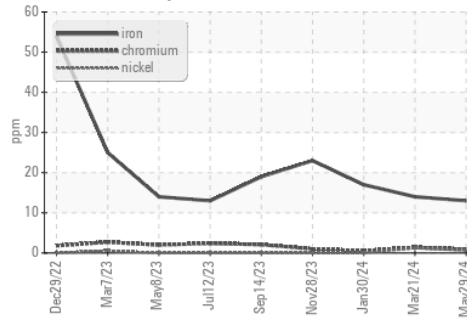
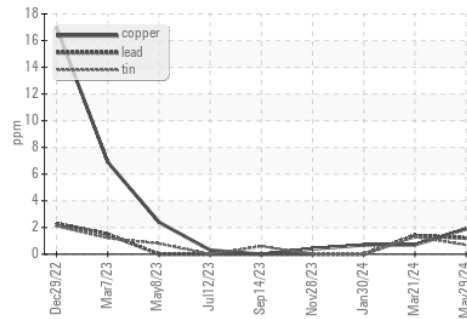
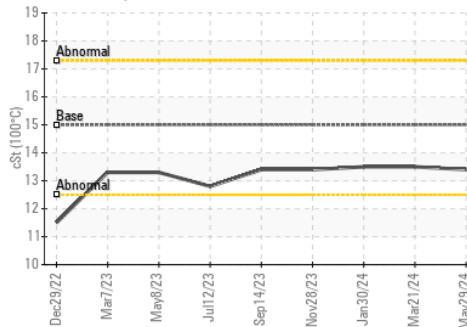
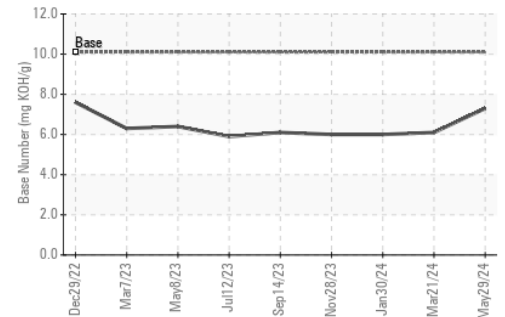
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>18.6</b>	17.2	17.4
Base Number (BN)	mg KOH/g	ASTM D2896 10.1	<b>7.3</b>	6.1	6.0

# OIL ANALYSIS REPORT

**FT-IR (Direct Trend)**

**Base Number**

**Viscosity @ 100°C**


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445 15	13.4	13.5	13.5

**GRAPHS**
**Ferrous Alloys**

**Non-ferrous Metals**

**Viscosity @ 100°C**

**Base Number**


Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0119520  
**Lab Number** : 06196300  
**Unique Number** : 11058423  
**Test Package** : FLEET

**Received** : 31 May 2024  
**Tested** : 03 Jun 2024  
**Diagnosed** : 03 Jun 2024 - Wes Davis

**VULCRAFT**  
 1501 W DARLINGTON ST  
 FLORENCE, SC  
 US 29501

Contact: DAVID VOUGHT  
 david.vought@vulcraft-sc.com  
 T: (843)409-3910

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)