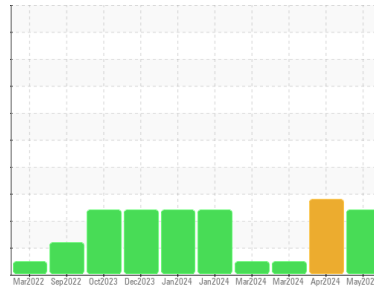




# OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Machine Id  
**428068-402225.1**

Component  
**Diesel Engine**

Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

Sodium and/or potassium levels are high.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>GFL0093437</b>  | GFL0109426  | GFL0095309  |
| Sample Date   | Client Info |             | <b>29 May 2024</b> | 29 Apr 2024 | 21 Mar 2024 |
| Machine Age   | hrs         | Client Info | <b>18710</b>       | 18564       | 18449       |
| Oil Age       | hrs         | Client Info | <b>261</b>         | 115         | 650         |
| Oil Changed   | Client Info |             | <b>Not Chngd</b>   | Not Chngd   | Changed     |
| Sample Status |             |             | <b>ABNORMAL</b>    | ABNORMAL    | NORMAL      |

## CONTAMINATION

|       | method    | limit/base | current        | history1 | history2 |
|-------|-----------|------------|----------------|----------|----------|
| Fuel  | WC Method | >5         | <b>&lt;1.0</b> | <1.0     | <1.0     |
| Water | WC Method | >0.2       | <b>NEG</b>     | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base       | current      | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >100 | <b>24</b>    | 24       | 8        |
| Chromium | ppm    | ASTM D5185m >20  | <b>1</b>     | 1        | 1        |
| Nickel   | ppm    | ASTM D5185m >4   | <b>0</b>     | <1       | <1       |
| Titanium | ppm    | ASTM D5185m      | <b>2</b>     | 2        | 8        |
| Silver   | ppm    | ASTM D5185m >3   | <b>0</b>     | <1       | <1       |
| Aluminum | ppm    | ASTM D5185m >20  | <b>3</b>     | 4        | 2        |
| Lead     | ppm    | ASTM D5185m >40  | <b>0</b>     | <1       | 1        |
| Copper   | ppm    | ASTM D5185m >330 | <b>&lt;1</b> | 2        | <1       |
| Tin      | ppm    | ASTM D5185m >15  | <b>&lt;1</b> | <1       | 1        |
| Vanadium | ppm    | ASTM D5185m      | <b>0</b>     | <1       | <1       |
| Cadmium  | ppm    | ASTM D5185m      | <b>0</b>     | <1       | <1       |

## ADDITIVES

|            | method | limit/base       | current      | history1 | history2 |
|------------|--------|------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 0    | <b>25</b>    | 4        | 13       |
| Barium     | ppm    | ASTM D5185m 0    | <b>0</b>     | 0        | 1        |
| Molybdenum | ppm    | ASTM D5185m 60   | <b>64</b>    | 69       | 59       |
| Manganese  | ppm    | ASTM D5185m 0    | <b>&lt;1</b> | <1       | 1        |
| Magnesium  | ppm    | ASTM D5185m 1010 | <b>805</b>   | 876      | 900      |
| Calcium    | ppm    | ASTM D5185m 1070 | <b>899</b>   | 1027     | 1121     |
| Phosphorus | ppm    | ASTM D5185m 1150 | <b>1089</b>  | 1029     | 1012     |
| Zinc       | ppm    | ASTM D5185m 1270 | <b>1065</b>  | 1181     | 1211     |
| Sulfur     | ppm    | ASTM D5185m 2060 | <b>4348</b>  | 3141     | 3305     |

## CONTAMINANTS

|           | method | limit/base      | current      | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25 | <b>6</b>     | 8        | 4        |
| Sodium    | ppm    | ASTM D5185m     | <b>▲ 101</b> | ▲ 74     | 20       |
| Potassium | ppm    | ASTM D5185m >20 | <b>▲ 135</b> | ▲ 93     | 27       |
| Glycol    | %      | *ASTM D2982     | <b>NEG</b>   | NEG      | NEG      |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 >3  | <b>0.4</b>  | 0.3      | 0.1      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>7.5</b>  | 6.7      | 5.0      |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>32.3</b> | 18.2     | 17.4     |

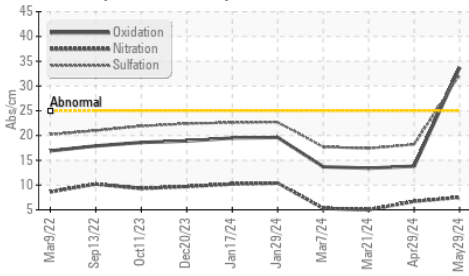
## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 >25 | <b>33.7</b> | 13.8     | 13.4     |
| Base Number (BN) | mg KOH/g | ASTM D2896 9.8  | <b>8.3</b>  | 9.0      | 9.4      |

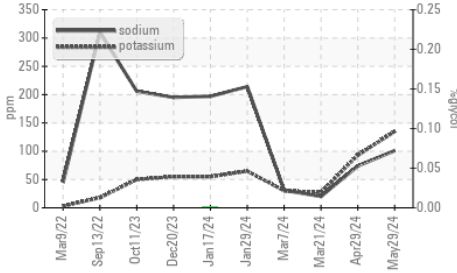


# OIL ANALYSIS REPORT

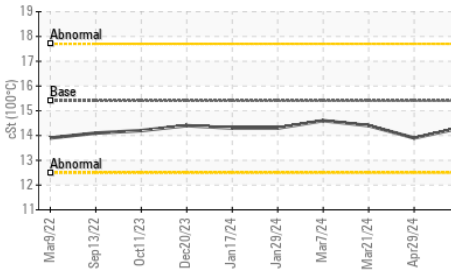
FT-IR (Direct Trend)



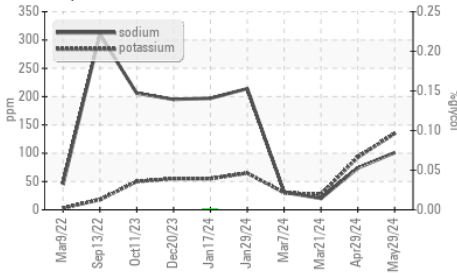
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

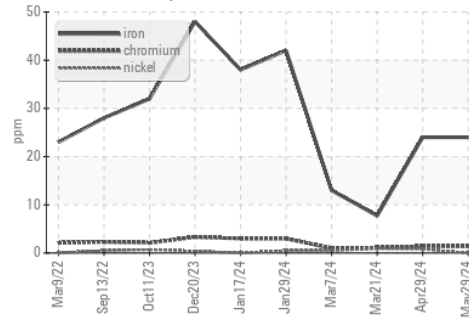


| PARAMETER        | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | ▲ MODER  |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

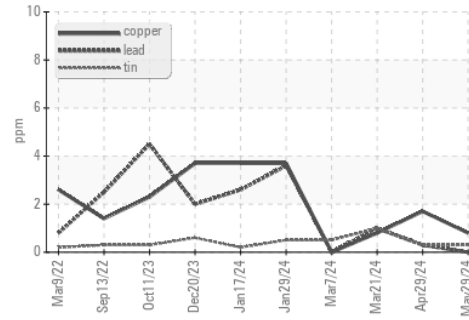
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 15.4    | 14.3     | 13.9     |

## GRAPHS

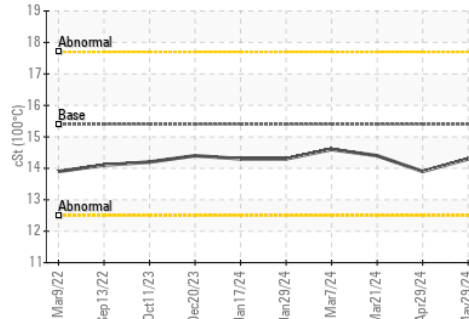
Ferrous Alloys



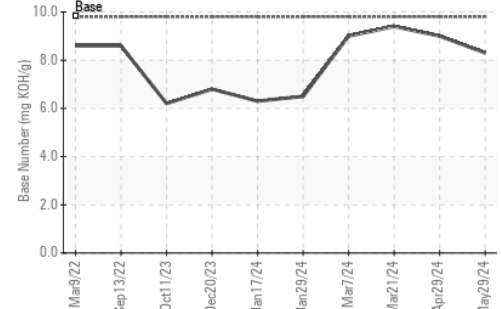
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : GFL0093437  
 Lab Number : 06196427  
 Unique Number : 11058550  
 Test Package : FLEET ( Additional Tests: Glycol )

GFL Environmental - 891 - Oklahoma City Hauling  
 1001 South Rockwell  
 Oklahoma City, OK  
 US 73128  
 Contact: Andy Smith  
 andrew.smith@gflenv.com  
 T: (405)306-1651  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)