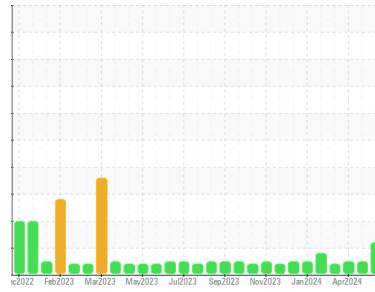




# OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Machine Id  
**413108**  
 Component  
**Diesel Engine**  
 Fluid  
**5W30 MACH OEM (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

Sodium and/or potassium levels are high.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>GFL0120155</b>	GFL0117171	GFL0117187
Sample Date	Client Info			<b>30 May 2024</b>	14 May 2024	19 Apr 2024
Machine Age	hrs	Client Info		<b>4310</b>	4250	4081
Oil Age	hrs	Client Info		<b>0</b>	600	0
Oil Changed	Client Info			<b>Not Changed</b>	Changed	Not Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2		<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>80	<b>17</b>	10	21
Chromium	ppm	ASTM D5185m	>5	<b>1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	2	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>30	<b>2</b>	4	2
Lead	ppm	ASTM D5185m	>30	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>150	<b>0</b>	7	4
Tin	ppm	ASTM D5185m	>5	<b>0</b>	1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>11</b>	20	4
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>76</b>	5	60
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Magnesium	ppm	ASTM D5185m		<b>929</b>	805	898
Calcium	ppm	ASTM D5185m		<b>1093</b>	1179	1075
Phosphorus	ppm	ASTM D5185m		<b>1068</b>	700	999
Zinc	ppm	ASTM D5185m		<b>1234</b>	863	1210
Sulfur	ppm	ASTM D5185m		<b>3661</b>	2712	3265

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>12</b>	4	6
Sodium	ppm	ASTM D5185m		<b>▲ 613</b>	15	4
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	6	0
Glycol	%	*ASTM D2982		<b>NEG</b>	NEG	NEG

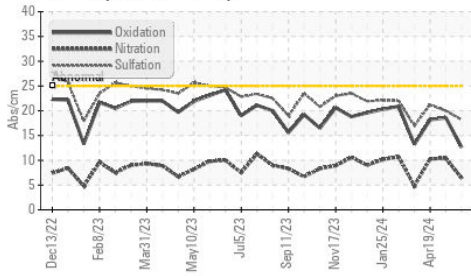
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	<b>0.5</b>	0.3	0.9
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.4</b>	10.4	10.3
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>18.2</b>	20.0	21.2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>12.6</b>	18.6	18.2
Base Number (BN)	mg KOH/g	ASTM D2896		<b>11.3</b>	6.0	8.4

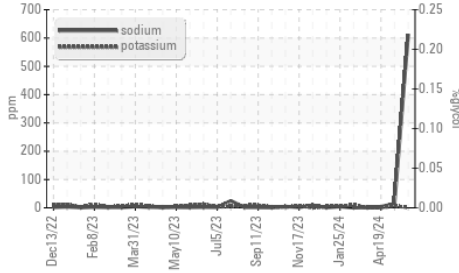


# OIL ANALYSIS REPORT

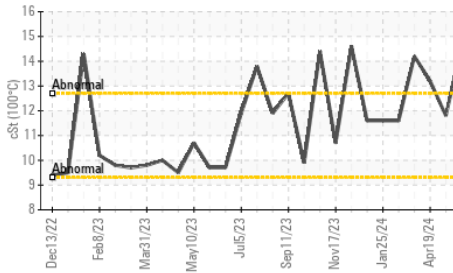
FT-IR (Direct Trend)



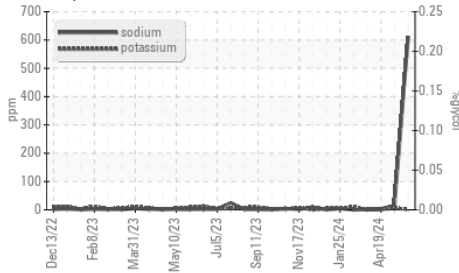
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

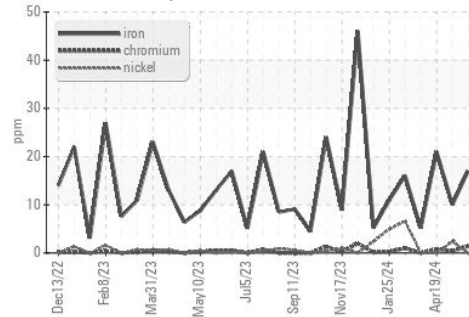


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

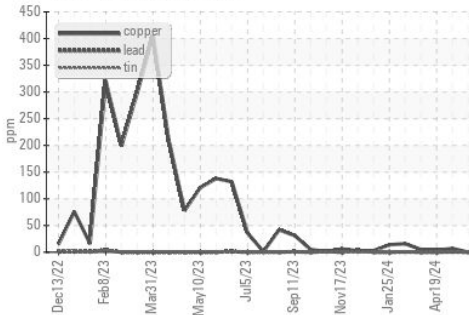
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.6	11.8	13.2

## GRAPHS

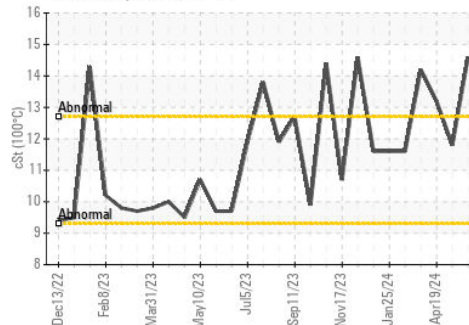
Ferrous Alloys



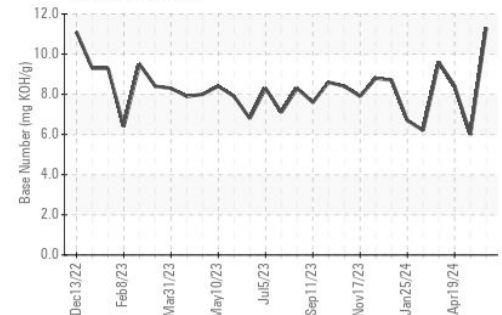
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : GFL0120155

Lab Number : 06197305

Unique Number : 11059428

Test Package : FLEET ( Additional Tests: Glycol )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 03 Jun 2024

Tested : 05 Jun 2024

Diagnosed : 05 Jun 2024 - Jonathan Hester

GFL Environmental - 836 - Kansas City Hauling

7801 East Truman Road

Kansas City, MO

US 64126

Contact: Loyce Stewart

loyce.stewart@gflenv.com

T:

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