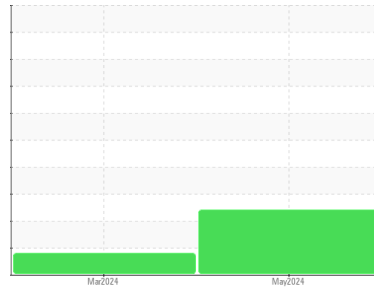


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

L-7
Component
Hydraulic System

Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0123721	PCA0118518	---
Sample Date	Client Info	21 May 2024	09 Mar 2024	---
Machine Age	hrs	Client Info	41847	41286
Oil Age	hrs	Client Info	1173	0
Oil Changed	Client Info	Not Changed	Not Changed	---
Sample Status		SEVERE	ABNORMAL	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	NEG	NEG	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	2	3	---
Chromium	ppm ASTM D5185m >10	<1	<1	---
Nickel	ppm ASTM D5185m >10	0	0	---
Titanium	ppm ASTM D5185m	0	0	---
Silver	ppm ASTM D5185m	0	0	---
Aluminum	ppm ASTM D5185m >10	<1	<1	---
Lead	ppm ASTM D5185m >10	0	0	---
Copper	ppm ASTM D5185m >75	0	<1	---
Tin	ppm ASTM D5185m >10	0	0	---
Vanadium	ppm ASTM D5185m	0	0	---
Cadmium	ppm ASTM D5185m	0	0	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 0	0	0	---
Barium	ppm ASTM D5185m 0	0	0	---
Molybdenum	ppm ASTM D5185m 0	0	0	---
Manganese	ppm ASTM D5185m 0	0	<1	---
Magnesium	ppm ASTM D5185m 0	1	3	---
Calcium	ppm ASTM D5185m 50	83	83	---
Phosphorus	ppm ASTM D5185m 330	352	385	---
Zinc	ppm ASTM D5185m 430	449	483	---
Sulfur	ppm ASTM D5185m 760	1109	1296	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >20	0	<1	---
Sodium	ppm ASTM D5185m	1	2	---
Potassium	ppm ASTM D5185m >20	0	0	---

FLUID CLEANLINESS

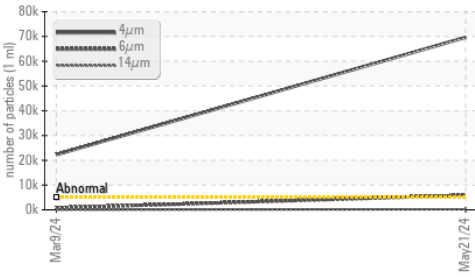
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 69648	▲ 22265	---
Particles >6µm	ASTM D7647 >1300	▲ 5852	789	---
Particles >14µm	ASTM D7647 >160	● 231	56	---
Particles >21µm	ASTM D7647 >40	31	12	---
Particles >38µm	ASTM D7647 >10	0	1	---
Particles >71µm	ASTM D7647 >3	0	0	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 23/20/15	▲ 22/17/13	---

FLUID DEGRADATION

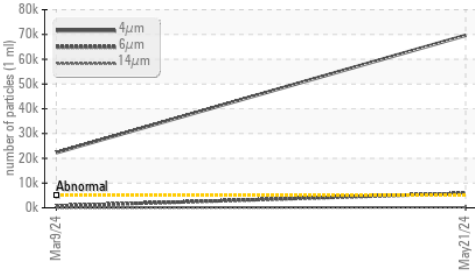
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.70	0.31	0.34	---

OIL ANALYSIS REPORT

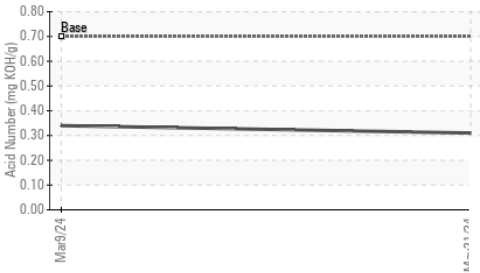
▲ Particle Trend



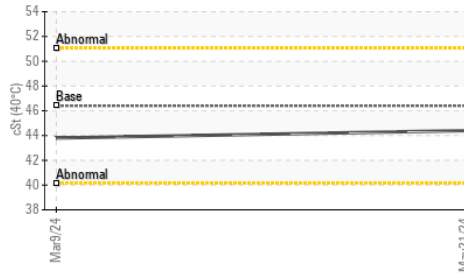
▲ Particle Trend



Acid Number



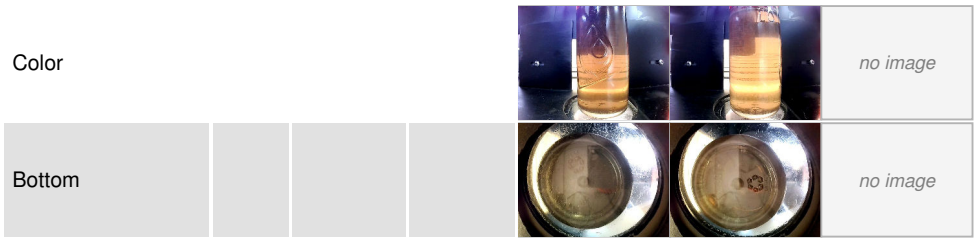
Viscosity @ 40°C



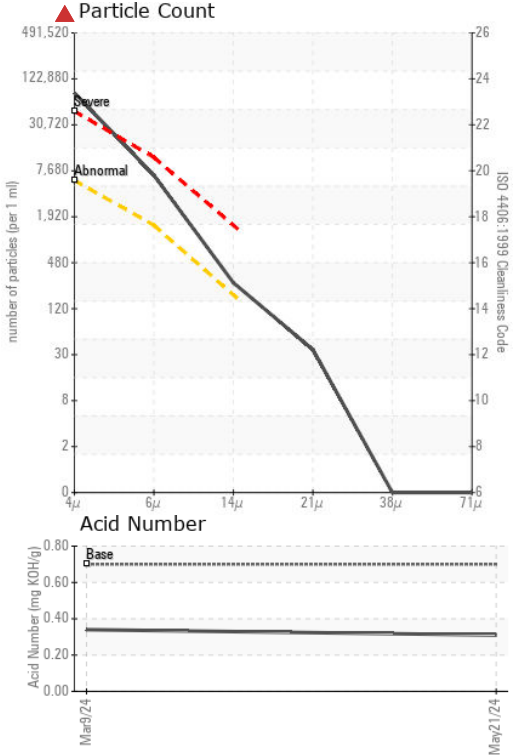
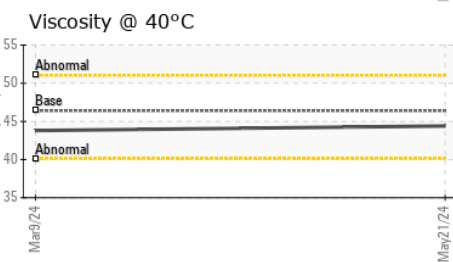
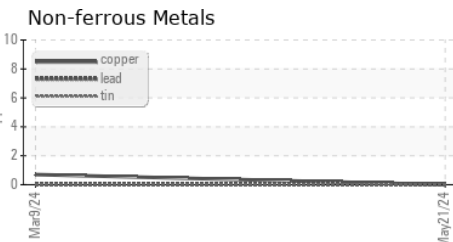
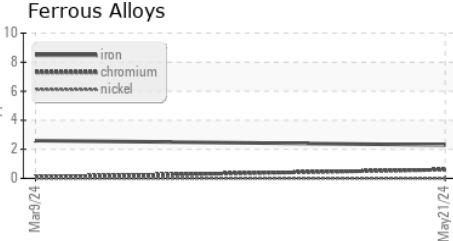
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	44.4	43.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0123721
Lab Number : 06197578
Unique Number : 11059701
Test Package : MOB 2

Received : 03 Jun 2024
Tested : 04 Jun 2024
Diagnosed : 04 Jun 2024 - Wes Davis

SCRAP METAL SERVICES (SMS Mill Services LLC)
 1500 COMMERCIAL AVE
 MINGO JUNCTION, OH
 US 43938
 Contact: FRANK NALLY
 fnally@scrapmetalservices.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)