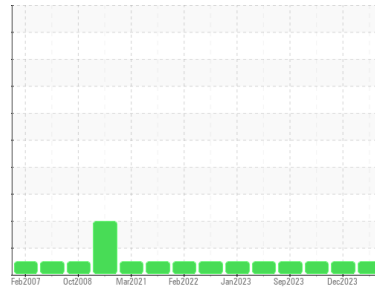


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Grinding Room
 Machine Id
PUMPS 6 & 7 BARRELLIFT
 Component
Hydraulic System
 Fluid
MOBIL DTE 25 (60 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0118369	PCA0113540	PCA0103583
Sample Date	Client Info		30 May 2024	29 Dec 2023	25 Sep 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	2	10	10
Chromium	ppm	ASTM D5185m >20	0	<1	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	2	0
Lead	ppm	ASTM D5185m >20	0	<1	<1
Copper	ppm	ASTM D5185m >20	11	19	18
Tin	ppm	ASTM D5185m >20	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	10	0
Molybdenum	ppm	ASTM D5185m	<1	2	2
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	<1
Calcium	ppm	ASTM D5185m	70	78	75
Phosphorus	ppm	ASTM D5185m	341	411	342
Zinc	ppm	ASTM D5185m	502	527	527
Sulfur	ppm	ASTM D5185m	1280	1669	1630

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	<1	<1
Sodium	ppm	ASTM D5185m	6	3	6
Potassium	ppm	ASTM D5185m >20	4	10	10

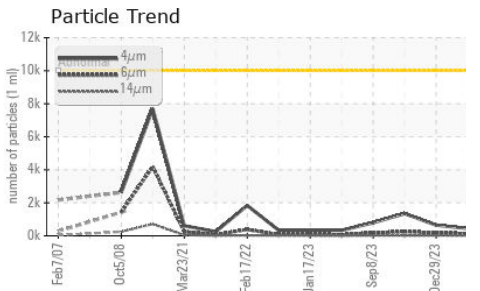
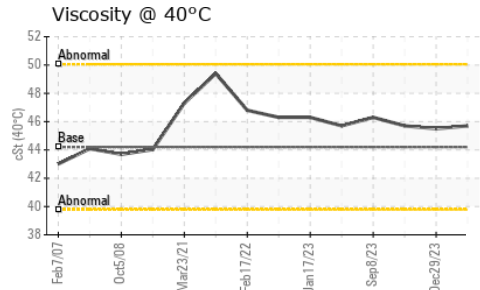
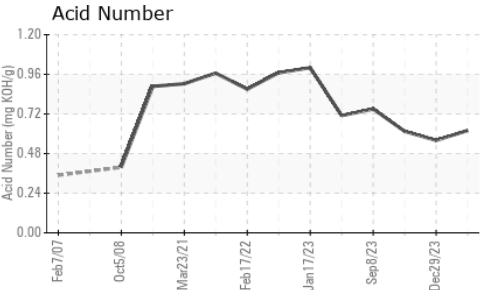
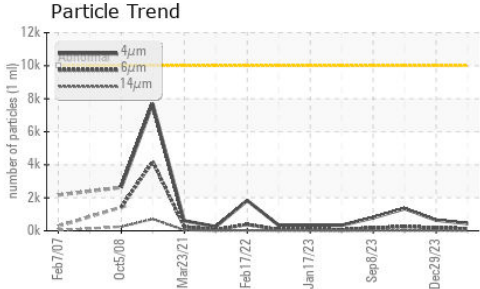
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	443	645	1347
Particles >6µm	ASTM D7647	>2500	120	187	239
Particles >14µm	ASTM D7647	>640	11	17	12
Particles >21µm	ASTM D7647	>160	4	4	3
Particles >38µm	ASTM D7647	>40	1	1	0
Particles >71µm	ASTM D7647	>10	0	1	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	16/14/11	17/15/11	18/15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.62	0.56	0.615

OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.2	45.7	45.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

Ferrous Alloys

Date	iron	chromium	nickel
Feb7/07	~0.5	~0.5	~0.5
Oct5/08	~0.5	~0.5	~0.5
Mar23/21	~10	~10	~10
Feb17/22	~15	~15	~15
Jan17/23	~15	~15	~15
Sep8/23	~10	~10	~10
Dec29/23	~10	~10	~10

Particle Count

ISO 4406:1999 Cleanliness Code	number of particles (per 1 ml)
24	122,880 (Severe)
22	30,720 (Abnormal)
20	7,680
18	1,920
16	480
14	120
12	30
10	8
8	2
6	0.5

Non-ferrous Metals

Date	copper	lead	tin
Feb7/07	~0	~0	~0
Oct5/08	~0	~0	~0
Mar23/21	~10	~10	~10
Feb17/22	~10	~10	~10
Jan17/23	~10	~10	~10
Sep8/23	~10	~10	~10
Dec29/23	~18	~18	~18

Viscosity @ 40°C

Date	cSt (40°C)
Feb7/07	~43
Oct5/08	~43
Mar23/21	~48
Feb17/22	~46
Jan17/23	~46
Sep8/23	~46
Dec29/23	~46

Acid Number

Date	Acid Number (mg KOH/g)
Feb7/07	~0.24
Oct5/08	~0.38
Mar23/21	~0.92
Feb17/22	~0.92
Jan17/23	~0.96
Sep8/23	~0.72
Dec29/23	~0.60



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0118369
Lab Number : 06197585
Unique Number : 11059708
Test Package : IND 2

Received : 03 Jun 2024
Tested : 04 Jun 2024
Diagnosed : 04 Jun 2024 - Don Baldrige

KraftHeinz - New Ulm - Plant 8302
 2525 S BRIDGE STREET
 NEW ULM, MN
 US 56073
 Contact: RYAN SCHMID
 ryan.schmid@kraftheinz.com
 T: (507)568-0338
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)