

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
NG PCA0125542 WO NUMBER 910163529
 Component
Gearbox
 Fluid
GEAR OIL (PAG) ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL (PAG) ISO 220. Please confirm.
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0125542	---	---
Sample Date	Client Info	30 May 2024	---	---
Machine Age	hrs Client Info	0	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		NORMAL	---	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	---	---

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	15	---	---
Iron	ppm ASTM D5185m >200	0	---	---
Chromium	ppm ASTM D5185m >15	0	---	---
Nickel	ppm ASTM D5185m >15	0	---	---
Titanium	ppm ASTM D5185m	0	---	---
Silver	ppm ASTM D5185m	0	---	---
Aluminum	ppm ASTM D5185m >25	0	---	---
Lead	ppm ASTM D5185m >100	0	---	---
Copper	ppm ASTM D5185m >200	0	---	---
Tin	ppm ASTM D5185m >25	0	---	---
Vanadium	ppm ASTM D5185m	0	---	---
Cadmium	ppm ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 5	0	---	---
Barium	ppm ASTM D5185m 5	0	---	---
Molybdenum	ppm ASTM D5185m 5	0	---	---
Manganese	ppm ASTM D5185m	<1	---	---
Magnesium	ppm ASTM D5185m 5	0	---	---
Calcium	ppm ASTM D5185m 5	0	---	---
Phosphorus	ppm ASTM D5185m 775	473	---	---
Zinc	ppm ASTM D5185m 5	0	---	---
Sulfur	ppm ASTM D5185m 2000	625	---	---

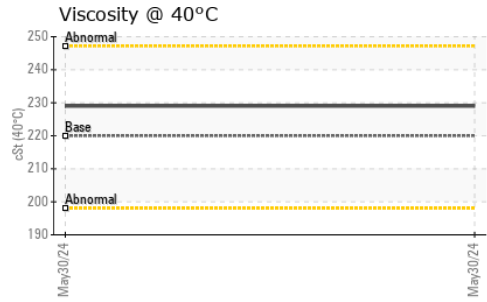
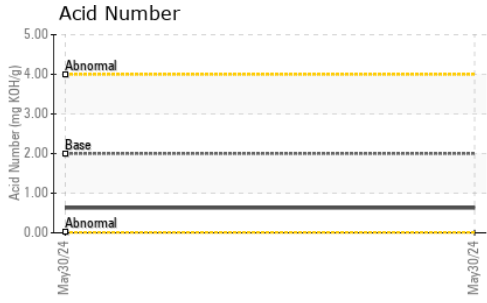
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	30	---	---
Sodium	ppm ASTM D5185m	0	---	---
Potassium	ppm ASTM D5185m >20	0	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 2.00	0.63	---	---


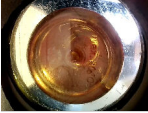
OIL ANALYSIS REPORT



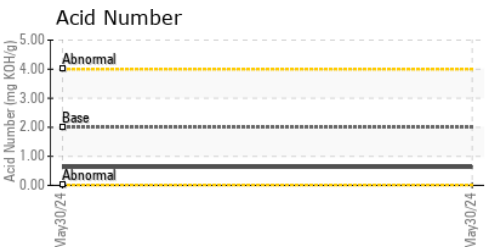
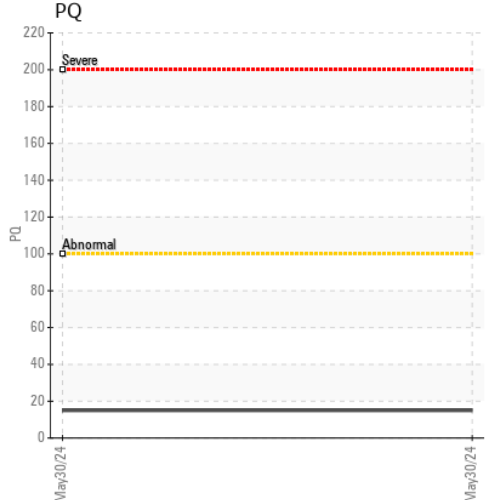
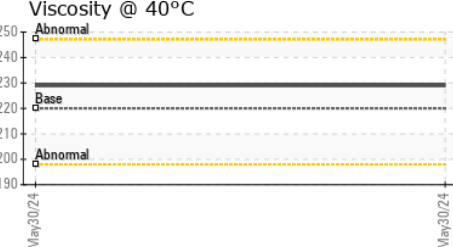
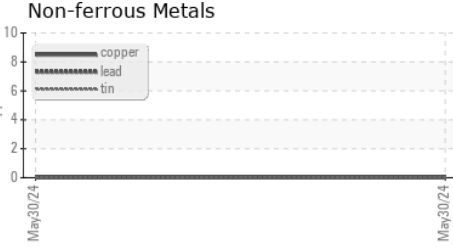
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	229	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0125542 **Received** : 03 Jun 2024
Lab Number : **06197861** **Tested** : 04 Jun 2024
Unique Number : 11059984 **Diagnosed** : 04 Jun 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: PQ)

THE HERSHEY COMPANY
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE
 HERSHEY, PA
 US 17033
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)