

OIL ANALYSIS REPORT

Area WILLMAR Unit 01 DB040101E

Natural Gas Engine DIESEL ENGINE OIL SAE 40 (250 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: 50.5 Gallons Make-up Oil)

Wear

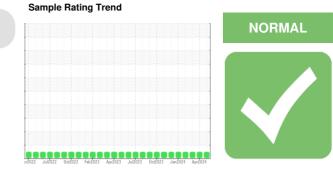
All component wear rates are normal.

Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 | | | |
|------------------|----------|-------------|------------|-------------|-------------|-------------|--|--|--|
| Sample Number | | Client Info | | PCA0105951 | PCA0105950 | PCA0105949 | | | |
| Sample Date | | Client Info | | 30 May 2024 | 26 Apr 2024 | 28 Mar 2024 | | | |
| Machine Age | hrs | Client Info | | 6530 | 6283 | 6198 | | | |
| Oil Age | hrs | Client Info | | 6530 | 6283 | 6198 | | | |
| Oil Changed | | Client Info | | Filtered | Filtered | Filtered | | | |
| Sample Status | | | | NORMAL | NORMAL | NORMAL | | | |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 | | | |
| Water | | WC Method | >0.1 | NEG | NEG | NEG | | | |
| WEAR METAL | S | method | limit/base | current | history1 | history2 | | | |
| Iron | ppm | ASTM D5185m | >50 | 6 | 3 | 6 | | | |
| Chromium | ppm | ASTM D5185m | >4 | <1 | 0 | 0 | | | |
| Nickel | ppm | ASTM D5185m | >2 | <1 | 0 | 0 | | | |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | 0 | | | |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 | | | |
| Aluminum | ppm | ASTM D5185m | | 2 | 0 | 2 | | | |
| Lead | ppm | ASTM D5185m | >30 | 3 | <1 | 2 | | | |
| Copper | ppm | ASTM D5185m | >35 | 3 | 5 | 2 | | | |
| Tin | ppm | ASTM D5185m | >4 | 1 | <1 | 2 | | | |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | <1 | | | |
| Cadmium | ppm | ASTM D5185m | | <1 | <1 | 0 | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 | | | |
| Boron | ppm | ASTM D5185m | 250 | 0 | 0 | 1 | | | |
| Barium | ppm | ASTM D5185m | 10 | 0 | <1 | 0 | | | |
| Molybdenum | ppm | ASTM D5185m | 100 | <1 | <1 | <1 | | | |
| Manganese | ppm | ASTM D5185m | | <1 | 1 | 0 | | | |
| Magnesium | ppm | ASTM D5185m | 450 | 917 | 897 | 908 | | | |
| Calcium | ppm | ASTM D5185m | 3000 | 1101 | 1073 | 1109 | | | |
| Phosphorus | ppm | ASTM D5185m | 1150 | 1030 | 1164 | 1096 | | | |
| Zinc | ppm | ASTM D5185m | 1350 | 1348 | 1315 | 1326 | | | |
| Sulfur | ppm | ASTM D5185m | 4250 | 3350 | 3469 | 3728 | | | |
| CONTAMINAN | | method | limit/base | current | history1 | history2 | | | |
| Silicon | ppm | ASTM D5185m | >+100 | 2 | 2 | 3 | | | |
| Sodium | ppm | ASTM D5185m | | 2 | 2 | 3 | | | |
| Potassium | ppm | ASTM D5185m | >20 | 4 | 0 | 3 | | | |
| Fuel | % | ASTM D3524 | >4.0 | 1.4 | 1.1 | 1.4 | | | |
| INFRA-RED | | method | limit/base | current | history1 | history2 | | | |
| Soot % | % | *ASTM D7844 | | 0.1 | 0.1 | 0.1 | | | |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 4.1 | 4.0 | 4.1 | | | |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 13.1 | 13.0 | 13.0 | | | |
| FLUID DEGRAD | | method | limit/base | current | history1 | history2 | | | |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 6.9 | 6.9 | 7.0 | | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 1.45 | 1.55 | 1.46 | | | |

Base Number (BN) mg KOH/g ASTM D2896 8.5

8.48

8.50

8.66



OIL ANALYSIS REPORT

scalar

scalar

scalar

scalar

NONE

NONE

NONE

NONE

NONE

pr26/24

vpr26/24

/24

*Visual

*Visual

*Visual

*Visual

scalar *Visual

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

NEG

NEG

VISUAL

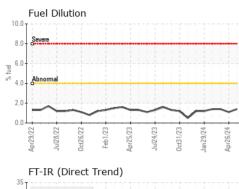
White Metal

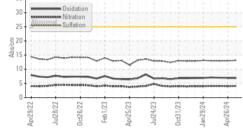
Yellow Metal

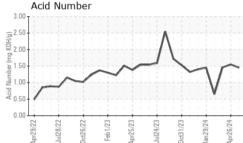
Precipitate

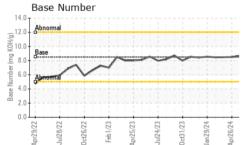
Silt

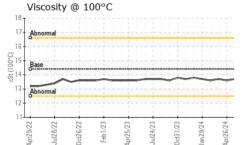
Debris

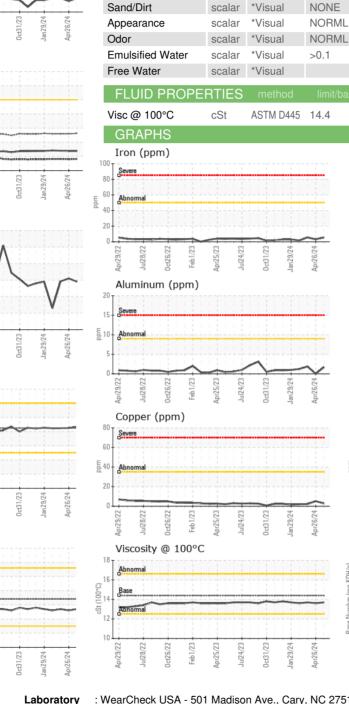


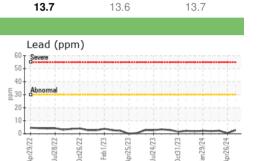












NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

NEG

NEG

NONE

NONE

NONE

NONE

NONE

NONE

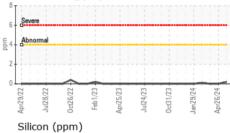
NORML

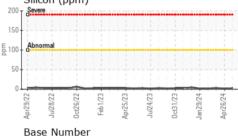
NORML

NEG

NEG

Chromium (ppm)





(15.0 (b/HOX Bu) (mg 10.0 Abnorma Ba 5.0 Base 0.0 /22 /22 /22 23 /23 /23 /23 /24 /24



| Jul28/22 | 0ct26/22 | Feb1/23 | Apr25/23 | Jul24/23 | 0ct31/23 | Jan 29/24 | Apr26/24 | Apr29 | Jul28, | 0ct26, | Feb1 | Apr25, | Jul24, | 0ct31 | Jan 29, | Apr26 | Apr29, | Jul28, | 0ct26, | Feb 1 | Apr25, | Jul24, | 0ct31 | Jan29 | Apr26, |
|----------|---|---------|--------------|----------|----------|-----------|----------|------------------|--------|---------|-------|---------|------------------------|---------|---------|------------------------|---------|--------|--------|--------|--------|--------|--------|--------|----------------------|
| :7 | <u>}</u> | | d | | | _abora | | : Wear : PCA0 | | | - 50 | | dison e ceiv | | , | , NC 27513 Jun 2024 | 3 | | Мас | gellar | n Mid | | | | llmar e SW |
| | | | | | L | _ab N | umber | : 06198 | 3327 | 51 | | Te | ested | | : 05 | 5 Jun 2024 | | | | | | 2131 | W | lilma | r, MN |
| | | | TESTING LABO | RATORY | - | | | : 11060 | | | | | • | sed | | Jun 2024 - S | Sean Fe | elton | | | | | | | 6201 |
| s, | 71 | C | ertificate | L2367 | ٦ | lest Pa | ackage | : MOB | 2 (Ac | dition | al Te | ests: F | FuelD | ilutior | ı, Per | centFuel) | | | | | Co | ontac | t: Anc | lrew l | Lauer |
| 640 | To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to appointing are been and on the simple coordination rule (ICCM 106/2012) | | | | | | | | | | | mage | ellanlp | o.com | | | | | | | | | | | |
| | Ċ. | *- | Den | otes t | est i | metho | ds that | are outs | ide o | f the I | SO 1 | 7025 | scop | e of a | ccred | litation. | | | | | | T | : (320 |)808- | -4364 |
| 7.17.4 | i Thir | St | tatem | ents d | of co | onform | ity to s | pecificat | ions a | are ba | sed c | on the | simp | ole aco | cepta | nce decisio | n rule | (JCG | M 10 | 6:201 | 2) | | , | , | F: |
| ~ | | | 00400 | | | | | | | | | | | | | | | | | ~ | | | | | |

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Submitted By: Andrew Lauer