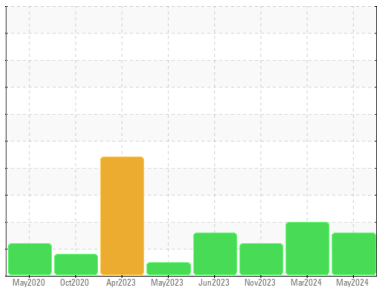
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
PASTA [98967462]
Machine Id
B PRESS MAIN MIXER ROTOMISSION
Component
Gearbox
Fluid
GEAR OIL ISO 150 (--- GAL)

DIAGNOSIS

Recommendation
The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0120265**	PCA0120268	PCA0111807
Sample Date		Client Info		**25 May 2024**	24 Mar 2024	03 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**8**	13	5
Chromium	ppm	ASTM D5185m	>15	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**1**	<1	<1
Lead	ppm	ASTM D5185m	>100	**22**	52	67
Copper	ppm	ASTM D5185m	>200	**0**	0	0
Tin	ppm	ASTM D5185m	>25	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**0**	0	0
Barium	ppm	ASTM D5185m	15	**0**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	50	**<1**	0	0
Calcium	ppm	ASTM D5185m	50	**4**	5	0
Phosphorus	ppm	ASTM D5185m	350	**528**	341	56
Zinc	ppm	ASTM D5185m	100	**4**	0	0
Sulfur	ppm	ASTM D5185m	12500	**549**	354	0

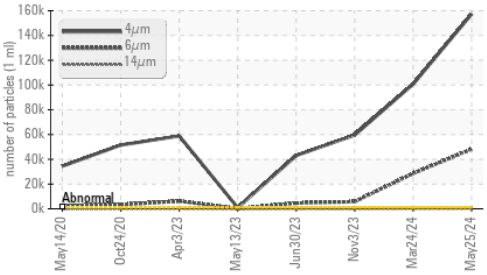
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**11**	11	3
Sodium	ppm	ASTM D5185m		**0**	<1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **157276**	▲ 100702	▲ 59563
Particles >6µm		ASTM D7647	>320	▲ **48203**	▲ 28534	▲ 5754
Particles >14µm		ASTM D7647	>80	▲ **177**	▲ 175	37
Particles >21µm		ASTM D7647	>20	**13**	▲ 24	9
Particles >38µm		ASTM D7647	>4	**0**	1	3
Particles >71µm		ASTM D7647	>3	**0**	0	2
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **24/23/15**	▲ 24/22/15	▲ 23/20/12

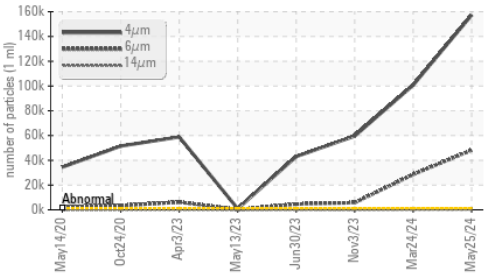
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.59**	0.48	0.28

OIL ANALYSIS REPORT

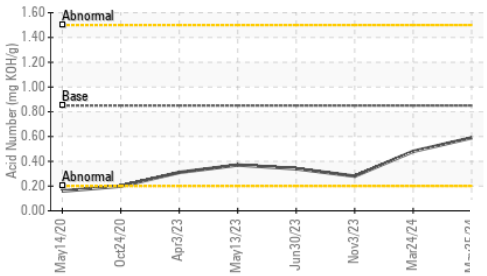
Particle Trend



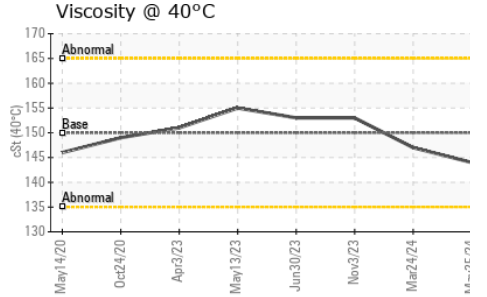
Particle Trend



Acid Number



Viscosity @ 40°C



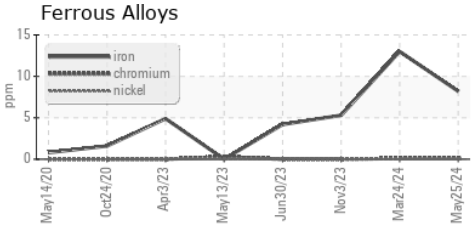
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	**144**	147	153

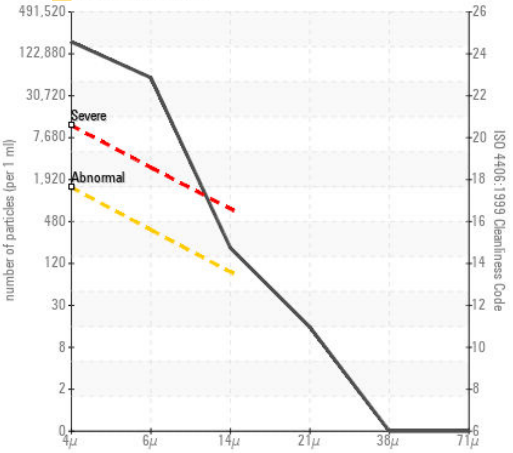
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

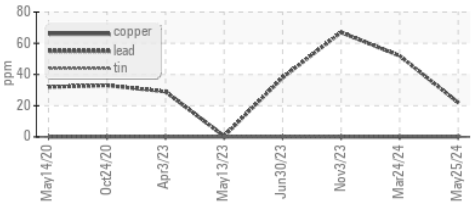
Ferrous Alloys



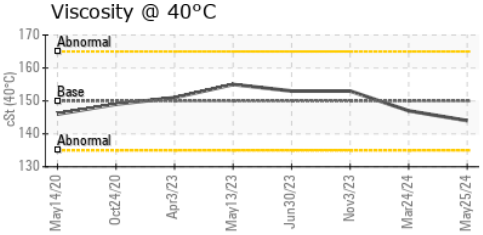
Particle Count



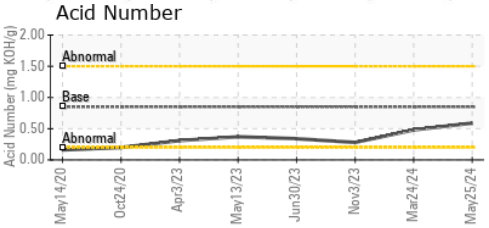
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0120265
Lab Number : 06199082
Unique Number : 11061205
Test Package : IND 2 (Additional Tests: PrtCount)

Received : 04 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 06 Jun 2024 - Jonathan Hester

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: